## RoHS compatible



FEATURES

- Lead-free soldering
- High-reliability


## APPLICATIONS

- Communication devices, Air-conditioning equipment, Vending machines and various control equipment


## INTERNAL STRUCTURE



| Part name |  | Material | Flammability |
| :---: | :---: | :---: | :---: |
| (1) | Cover | PPS (Polyphenylenesulphide) |  |
| (2) | Slider | PA (Polyamide) | UL-94V-0 |
| (3) | Housing | PPS (Polyphenylenesulphide) |  |
| (4) | Slider contact |  |  |
| (5) | Fixed contact | Copper alloy, Gold-plated | - |
| (6) | Terminal pin |  |  |
| (7) | Piano lever | PA (Polyamide) | U-94V-0 |
| (8) | Piano cover | PPS (Polyphenylenesulphide) |  |

CFCs, Halon, Carbon tetrachloride and designated bromic flame retardant PBBOs and PBBs are not used in our products.

PART NUMBER DESIGNATION


* Please refer to the LIST OF PART NUMBERS when placing orders.

CFP
PIANO SWITCHES (FULL PITCH)

## ■ LIST OF PART NUMBERS

| No. of bits | ON direction | Structure | Form of packaging | Shape of terminals |  | Pieces in package |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  | B (Gull wing) | C (Through hole pins) |  |
| 2 | Upper | Flat lever (without seal tape) | Taping | CFP-0201TB |  | $500 \mathrm{pcs}$. .reel |
|  |  |  | Magazine | CFP-0201MB | CFP-0201MC | 62 pcs./stick |
|  |  | Convex lever (without seal tape) | Taping | CFP-0202TB |  | $500 \mathrm{pcs} . / \mathrm{reel}$ |
|  |  |  | Magazine | CFP-0202MB | CFP-0202MC | 62 pcs./stick |
|  | Lower | Flat lever (without seal tape) | Taping | CFP-0211TB |  | $500 \mathrm{pcs} . / \mathrm{reel}$ |
|  |  |  | Magazine | CFP-0211MB | CFP-0211MC | 62 pcs./stick |
|  |  | Convex lever (without seal tape) | Taping | CFP-0212TB |  | 500 pcs./reel |
|  |  |  | Magazine | CFP-0212MB | CFP-0212MC | 62 pcs./stick |
| 4 | Upper | Flat lever (without seal tape) | Taping | CFP-0401TB |  | 500 pcs ./reel |
|  |  |  | Magazine | CFP-0401MB | CFP-0401MC | 36 pcs./stick |
|  |  | Convex lever (without seal tape) | Taping | CFP-0402TB |  | 500 pcs ./reel |
|  |  |  | Magazine | CFP-0402MB | CFP-0402MC | 36 pcs./stick |
|  | Lower | Flat lever (without seal tape) | Taping | CFP-0411TB |  | $500 \mathrm{pcs} . / \mathrm{reel}$ |
|  |  |  | Magazine | CFP-0411MB | CFP-0411MC | 36 pcs./stick |
|  |  | Convex lever (without seal tape) | Taping | CFP-0412TB |  | $500 \mathrm{pcs} . / \mathrm{reel}$ |
|  |  |  | Magazine | CFP-0412MB | CFP-0412MC | 36 pcs./stick |
| 6 | Upper | Flat lever (without seal tape) | Taping | CFP-0601TB |  | 500 pcs./reel |
|  |  |  | Magazine | CFP-0601MB | CFP-0601MC | 26 pcs./stick |
|  |  | Convex lever (without seal tape) | Taping | CFP-0602TB |  | 500 pcs ./reel |
|  |  |  | Magazine | CFP-0602MB | CFP-0602MC | 26 pcs./stick |
|  | Lower | Flat lever (without seal tape) | Taping | CFP-0611TB |  | $500 \mathrm{pcs} . / \mathrm{reel}$ |
|  |  |  | Magazine | CFP-0611MB | CFP-0611MC | 26 pcs./stick |
|  |  | Convex lever (without seal tape) | Taping | CFP-0612TB |  | 500 pcs./reel |
|  |  |  | Magazine | CFP-0612MB | CFP-0612MC | 26 pcs./stick |
| 8 | Upper | Flat lever (without seal tape) | Taping | CFP-0801TB |  | 500 pcs ./reel |
|  |  |  | Magazine | CFP-0801MB | CFP-0801MC | 20 pcs./stick |
|  |  | Convex lever (without seal tape) | Taping | CFP-0802TB |  | 500 pcs./reel |
|  |  |  | Magazine | CFP-0802MB | CFP-0802MC | 20 pcs./stick |
|  | Lower | Flat lever (without seal tape) | Taping | CFP-0811TB |  | $500 \mathrm{pcs} . / \mathrm{reel}$ |
|  |  |  | Magazine | CFP-0811MB | CFP-0811MC | 20 pcs./stick |
|  |  | Convex lever (without seal tape) | Taping | CFP-0812TB |  | $500 \mathrm{pcs}$. .reel |
|  |  |  | Magazine | CFP-0812MB | CFP-0812MC | 20 pcs./stick |

$\square$ : Not manufactured

* : Verify the above part numbers when placing orders.

Taping and magazine version can be supplied only in reel or stick units.

STANDARD SPECIFICATIONS

| Operating temp. range | $-40 \sim 85^{\circ} \mathrm{C}$ |
| :---: | :---: |
| Storage temp. range |  |
| Sealing | Non-washable |
| Net weight | Approx. 0.55 g (CFP-02) <br> Approx. 0.86 g (CFP-04) <br> Approx. 1.19 g (CFP-06) <br> Approx. 1.54 g (CFP-08) |

## ELECTRICAL CHARACTERISTICS

| Contact rating <br> Non-switching <br> Switching <br> Minimum | DC50 V 100 mA <br> DC6 V, $100 \mathrm{~mA} \quad \mathrm{DC} 24 \mathrm{~V}, 25 \mathrm{~mA}$ <br> DC20 mV $1 \mu \mathrm{~A}$ |
| :--- | :---: |
| Contact resistance | $50 \mathrm{~m} \Omega$ maximum |
| Insulation resistance | $1000 \mathrm{M} \Omega(\mathrm{DC100} \mathrm{~V})$ minimum |
| Dielectric strength | $\mathrm{AC500} \mathrm{~V}, 60 \mathrm{~s}$ |

## ■ MECHANICAL CHARACTERISTICS

| Operation angle | $21^{\circ}$ |
| :--- | :---: |
| Operation force | $7 \mathrm{~N}\{0.71 \mathrm{kgf}\}$ maximum |
| Stop strength | $10 \mathrm{~N}\{1.02 \mathrm{kgf}\} 0 \mathrm{~s}$ |
| Solderability | $245 \pm 3^{\circ} \mathrm{C}, 2 \sim 3 \mathrm{~s}$ |
| Soldering heat | Flow : $260 \pm 3^{\circ} \mathrm{C}, 5 \sim 6 \mathrm{~s}$, two times maximum <br> Reflow : $255^{\circ} \mathrm{C}$ (Peak temperature) <br> (Please refer to the profile below) <br> Manual soldering : $350 \pm 10^{\circ} \mathrm{C}, 3 \sim 4 \mathrm{~s}$ |
| Shear (Adhesion) | $5 \mathrm{~N}\{0.51 \mathrm{kgf}\} 10 \mathrm{~s}$ |
| Substrate bending | Width 90 mm, bend $3 \mathrm{~mm}, 5 \mathrm{~s}, 1$ time |
| Pull-off strength | $5 \mathrm{~N}\{0.51 \mathrm{kgf}\} 10 \mathrm{~s}$ |

ENVIRONMENTAL CHARACTERISTICS

| Vibration | Amplitude 1.5 mnor Acceleration $98 \mathrm{~m} / \mathrm{s}^{2}$, <br> $10-500 \mathrm{~Hz}, 3$ directions for 10 cycles each |
| :--- | :---: |
| Shock | $490 \mathrm{~m} / \mathrm{s}^{2}, 11 \mathrm{~ms}$ <br> 6 directions for 3 times each |
| Load life | Continuous load 1000 cycles, <br> $\mathrm{DC6} \pm 0.5 \mathrm{~V}, 100 \pm 10 \mathrm{~mA}$ |
| Humidity | $-10 \sim 65^{\circ} \mathrm{C}$, Relative humidity $0 \sim 96 \%$, <br> 24 h for 10 cycles |
| High temp. exposure | $85^{\circ} \mathrm{C}, 96 \mathrm{~h}$ |
| Low temp. exposure | $-40^{\circ} \mathrm{C}, 96 \mathrm{~h}$ |
| Thermal shock | $-40(0.5 \mathrm{~h}) \sim 85^{\circ} \mathrm{C}(0.5 \mathrm{~h}), 5$ cycles |

\{ \} : Reference only

## Reflow profile for soldering heat evaluation



# CFP <br> PIANO SWITCHES (FULL PITCH) 

## ■ OUTLINE DIMENSIONS

- Flat lever, Gull wing

- Convex lever, Gull wing


| Part number | Schematic | No. of bits. | $L$ dimension |
| :---: | :---: | :---: | :---: |
| CFP-02 | b | 2 | 7.5 |
| CFP-04 | bob | 4 | 12.6 |
| CFP-06 |  | 6 | 17.7 |
| CFP-08 |  | 8 | 22.8 |

RECOMMENDED P.C.B. PAD DIMENSIONS
(Unit : mm)

Unless otherwise specified, tolerance : $\pm 0.3$ (Unit : mm)

- Flat lever, Through hole pin

- Convex lever, Through hole pin



| Part number | Schematic | No. of bits. | L dimension |
| :---: | :---: | :---: | :---: |
| CFP-02 | bo | 2 | 7.5 |
| CFP-04 | $\text { bob } \phi$ | 4 | 12.6 |
| CFP-06 |  | 6 | 17.7 |
| CFP-08 |  | 8 | 22.8 |

SIZE OF P.C.B. PROCESSING
(Unit : mm)

# CFP <br> PIANO SWITCHES (FULL PITCH) 

## PACKAGING SPECIFICATIONS

<Taping packaging specifications>

- Taping version are packaged in 500 pcs. per reel. Orders will be accepted for units of 500 pcs., i.e., $500,1000,1500$ pcs., etc.
- Taping version is boxed with two reels.

Maximum number of consecutive missing pieces $=2$
Leader length and reel dimension are shown in the diagrams below:

## - Embossed tape dimensions



- Reel dimensions (Conforms to JIS C 0806-3)
(In accordance with EIAJ ET-7200A)

- 6 bits, 8 bits


| No. of bits | B | C | D |
| :---: | :---: | :---: | :---: |
| $\mathbf{2 , 4}$ | 24 | $11.5 \pm 0.1$ | - |
| $\mathbf{6}$ | 32 | $14.2 \pm 0.1$ | $28.4 \pm 0.1$ |
| $\mathbf{8}$ | 44 | $20.2 \pm 0.1$ | $40.4 \pm 0.1$ |

## <Magazine packaging specifications>

- Packing quantities of magazines are different depending on the bit number of the switches.

Please order the multiple numbers of the specific packing quantities. (e.g. 62 pcs., 124 pcs., 186 pcs., etc., in case of 4 bits version)

Pieces in package : 2 bits, 62 pcs./stick
4 bits, 36 pcs./stick
6 bits, 26 pcs./stick
8 bits, 20 pcs./stick

