1mm Pitch Wire-to-Board Connectors supporting LVDS signal

FX15 Series





Features

1. Space-saving

Reduction in space is achieved by designing the contacts in 2-row staggered 1 mm pitch on the mating side and on a single row 0.5 mm pitch on the termination side (Fig.1).

2. Equal length transmission lines

Contact configuration provides equal length transmission lines, which prevents LVDS signal loss within the connector.

3. Variations

Availability of shielded and non-shielded types allows for design flexibility and cost reduction.

4. Self alignment and self-guiding

Built-in guide posts allow secure self-alignment within ± 1.5 mm (Fig.2).

5. Secure and complete mating / unmating

Side latch locking provides complete and secure mating, as well as easy unmating (Fig.3).

6. Enhanced shielding performance with FX15S

Enlarged metal shields prevent intrusion and emission of electromagnetic interference, which enhances the integrity of the LVDS signal (Fig.4).

7. RoHS compliant

All materials and substances used to produce this product comply with RoHS standards.







■Product Specifications

Ratings	Current rating Voltage rating	0.5A 100V AC	Operating temperature range Storage temperature range	-55℃ to +80℃ (Note 1) -10℃ to +60℃ (Note 2)	
Item	Specific	ation	Conditio	ons	
1. Contact resistance	60 m ohms max. (Note 3)	1 mA		
2. Insulation resistance	500 M ohms min.		100V DC		
3. Withstanding voltage	Withstanding voltage No flashover or insulation breakdown.		300V AC/one minute		
4. Insertion-Extraction force	traction force 2N min., 30N max.		With corresponding connector		
5. Mating cycles	Contact resistance: 80 m ohms max.(Note 3)		50 cycles		
6. Vibration resistance	No electrical discontinuity	of 1 μ s or more.	Frequency: 10 to 55 Hz, single amplitude of 0.75mm, 2 hours, 3 axis		
7. Shock resistance	No electrical discontinuity	of 1 μ s or more.	Acceleration of 490m/s ² , 11ms durations, sine half-wave waveform, 3 cycles, 3axis		
8. Humidity resistance	nidity resistance Contact resistance: 80 m ohms max. No damage, cracks, or parts dislocation.(Note 3)		96 hours at 40°C, RH 90% to 95%		
9. Temperature cycle	Contact resistance: 80 m Insulation resistance: 500	•	3) Temperature :-55°C \rightarrow +15°C to +35°C \rightarrow +85°C \rightarrow +15°C to Time : 30 \rightarrow 5 \rightarrow 30 \rightarrow 5 (Minutes) 5 cycles		
10. Salt spray	Contact resistance: 80 m No corrosions	ohms max. (Note 3) 5% water solution for 48 hours.		

Note 1: Includes temperature rise caused by current flow.

Note 2: The term "storage" refers to products stored for long period of time prior to mounting and use. Operating temperature and humidity range includes non-conducting condition of installed connectors in storage, shipment or during transportation.

Note 3: Includes wire conductor resistance (12mm long).

Materials

Receptacle

Component	Material	Finish	Remarks
Insulator	Polyamide	Color: Black	UL94V-0
Contact	Phosphor bronze	Contact area: Gold plated Termination area: Tin plated	
Metal shell (shielded version only)	FX15S : Nickel silver FX15SC : Stainless steel	FX15S : FX15SC : Tin plated	
Metal fittings (shielded version only)	Phosphor bronze	Selective gold flash plated	

Plug

Component	Material	Finish	Remarks
Insulator Polyamide		Color: Black	UL94V-0
Contact	Phosphor bronze	Contact area: Gold plated Termination area: Tin plated	
Metal shell (shielded version only)	Nickel silver		
Metal latch locks (shielded version only)	Stainless steel		
Metal shell, metal latch locks (on micro coax version only)	Stainless steel	Nickel plated	

Product Number Structure



Series Name		: FX15
 Configuration 	Blank 15S 15SC 15M	: With shields (or crimp contact) : With shields – enhanced shielding : With shields – enhanced shielding (PCB mounting pattern : VESA standard) : Without shields
3Number of contacts		
4Connector type	P S	: Male contact : Female contact
Scontact pitch		: 0.5 mm
6Housing configuration	SH SV	: Right angle : Straight
Termination	C 0.5SD GND	: Crimp : Micro-coaxial cable : Separate ground plate
8 Applicable conductor	2830 3032	: 28 to 30 AWG : 30 to 32 AWG
Packaging	PCF	: Male contact / reel
Plating (contact area)	В	: Gold plated
Packaging	Blank (30)	: Embossed Packaging (1,000 pcs/reel) : Embossed Packaging (100 pcs/reel)







■Plugs

With shields (FX15-31P-C)





Part No.	HRS No.	No. of contacts	RoHS
FX15-31P-C	575-2101-2	31	Yes

Note 1: Packaged in trays.

Note 2: Dimensions in parenthesis () are reference dimensions.

•With shields, enhanced shielding (FX15S-**P-C)



Part No.	HRS No.	No. of contacts	А	В	С	D	E	F	RoHS
FX15S-31P-C	575-2106-6	31	27	24.6	22.6	18.3	14	15	
FX15S-41P-C	575-2107-9	41	32	29.6	27.6	23.3	19	20	Yes
FX15S-51P-C	575-2103-8	51	37	34.6	32.6	28.3	24	25	

Note 1: Packaged in trays.

Note 2: Dimensions in parenthesis () are reference dimensions.

•With shields – enhanced shielding 28 to 30 AWG (FX15SW-31P-C)



Part No.	HRS No.	No. of contacts	RoHS
FX15SW-31P-C	575-2113-1	31	Yes



Note 1: Packaged in trays.

Note 2: Dimensions in parenthesis () are reference dimensions.

•Without shields (FX15M-**P-C)





Part No.	HRS No.	No. of contacts	А	В	С	D	E	F	RoHS
FX15M-21P-C	575-2109-4	21	24.8	20.5	13.7	25.8	9	10	Vac
FX15M-31P-C	575-2108-1	31	29.8	25.5	18.7	30.8	14	15	Yes

Note 1: Sold in 100 piece packages. Please order in full package quantities. Note 2: Dimensions in parenthesis () are reference dimensions.

●Plug crimp contacts

Part No.	HRS No.	Packaging	Quantity	Finish	RoHS
FX15-2830PCFB	575-2002-0	Reel	20.000 pee/reel	Cold plated	Yes
FX15-3032PCFB	575-2003-3		20,000 pcs/reel	Gold plated	168

•Applicable cable (Tin plated, annealed copper wire)

FX15-2830PCFB

Applicable wire size	Jacket diameter	UL No.		
(Stranded wire conductor)	backet diameter	OLINO.		
28 AWG (7/0.127 mm)	40 E6 to 0 70mm	1517		
30 AWG (7/0.1 mm)	φ0.56 to 0.72mm	1571		
FX15-3032PCFB				
Applicable wire size	Jacket diameter	UL No.		
(Stranded wire conductor)	Jacket diameter	UL NO.		
30 AWG (7/0.1 mm)	10 E to 0 0mm	1516, 1571 (Note)		
32 AWG (7/0.08 mm)	φ0.5 to 0.6mm	1571		



•Wire strip length: 1.1 to 1.8 mm

Note: When using wires other than those noted above, please contact Hirose for asistance.

Tools

Item	Part No.	HRS No.	Applicable crimp contact
Ampliantor	AP105-FX15-2830	901-4036-0	FX15-2830PCFB
Applicator	AP105-FX15-3032	901-4033-1	FX15-3032PCFB
Press unit	CM-105	901-0005-4	



Note 1: Packaged in trays.

Note 2: Dimensions in parenthesis () are reference dimensions.

Ground plate for micro-coaxial cable type





Part No.	HRS No.	No. of contacts	A	В	RoHS
FX15S-41P-GND	575-2111-6	41	29.2	30.06	Vaa
FX15S-51P-GND	575-2117-2	51	34.2	35.06	Yes

Note 1: Packaged in trays.

Note 2: Dimensions in parenthesis () are reference dimensions.

•Applicable cable (Micro-coaxial cable)

Wire size	Jacket diameter
(Standed wire inner conductor)	Jacket ulameter
36 AWG (7/0.05 mm)	
38 AWG (7/0.04 mm)	0.3mm to 0.5mm
40 AWG (7/0.03 mm)	

No. of contacts	А	В
41	23.1	20
51	28.1	25

•Cable preparation



Receptacles

●Vertical, with shielding (FX15-31S-0.5SV)





- Note 1 :The co-planarity of the terminal leads is as follows:
 - All signals and shield leads "c" and "d": 0.1mm max.
 - · Shield leads "a", "b", "e" and "f": 0.15 mm max.
 - 2: Area indicated by the crosshatched lines must be free of conductive traces or the conductive traces must be covered by resist film.
 - 3 : Packaged on tape-and-reel.
 - 4 : Dimensions in parenthesis () are reference dimensions.

Right angle with shields – enhanced shielding (FX15S-**S-0.5SH)





HCS 9

Part No.	HRS No.	No. of contacts	А	В	С	D	E	F	G	Н	
FX15S-31S-0.5SH(**)	575-2306-5 **	31	15	27.4	14	15	27.8	28.8	24.8	21.6	
FX15S-41S-0.5SH(**)	575-2307-8 **	41	20	32.4	19	20	32.8	33.8	29.8	26.6	
FX15S-51S-0.5SH(**)	575-2303-7 **	51	25	37.4	24	25	37.8	38.8	34.8	31.6	
			J	K	L	М	N	Р	R	S	RoHS
			18	15			13.2	16.8	24.8	40	
			23	20	5.2	8.8	18.2	21.8	29.8	45	Yes
			28	25	0.2	0.0	23.2	26.8	34.8	50	



- Note 1 : The coplanarity of the terminal leads is 0.1 mm max. for all signal leads and 0.15 mm max. for the shield leads.
 - 2: Do not place any components in the area indicated. Placement of components in this area may affect mating and latch lock operation.
 - 3: Area indicated by the cross-hatched lines must be free of conductive traces or the conductive traces must be covered by resist film.
 - 4: The area marked indicates vacuum pick-and-place area for board placement with automatic equipment.
 - 5: Vacuum pick-up area
 - 6 : Packaged on tape-and-reel.
 - 7 : Dimensions in parenthesis () are reference dimensions.

●Right angle, without shielding (FX15M-**S-0.5SH)









[Specification Number : **, (**)] Blank : Embossed packaging (1,000 pcs/reel)

(30) : Embossed packaging (100 pcs/reel)

Part No.	HRS No.	No. of contacts	А	В	С	D	E	F	G	RoHS
FX15M-21S-0.5SH(**)	575-2309-3 **	21	10	22.4	9	10	17.9	10	35	Yes
FX15M-31S-0.5SH(**)	575-2308-0 **	31	15	27.4	14	15	22.9	15	40	res



- Note 1 : The co-planarity of all terminal leads is 0.1 mm max.
 - 2: Do not place any components in the area indicated. Placement of components in this area may affect mating and latch lock operation.
 - 3 : Packaged on tape-and-reel.



Right angle with shields – enhanced shielding (FX15SC-**S-0.5SH) PCB mounting pattern : VESA standard



[Specification Number : **, (**)] Blank : Embossed packaging (1,000 pcs/reel)

(30) : Embossed packaging (100 pcs/reel)

Part No.	HRS No.	No. of contacts	А	В	С	D	Е	F	G	Н	J	К	RoHS
FX15SC-41S-0.5SH(**)	575-2310-2 **	41	32.85	26	20	4	20	32.4	19	20	29.75	45	Yes
FX15SC-51S-0.5SH(**)	575-2311-5 **	51	37.85	31	25	5	25	37.4	24	25	34.75	50	res



- Note 1 : The coplanarity of the terminal leads is 0.1 mm max.
 - 2: Do not place any components in the area indicated. Placement of components in this area may affect mating and latch lock operation.
 - 3: Area indicated by the cross-hatched lines must be free of conductive traces or the conductive traces must be covered by resist film.
 - 4 : Packaged on tape-and-reel.
 - 5 : Dimensions in parenthesis () are reference dimensions.

Vertical with shields – enhanced shielding (FX15SC-**S-0.5SV) PCB mounting pattern : VESA standard





[Specification Number : **, (**)] Blank : Embossed packaging (1,000 pcs/reel) (30) : Embossed packaging (100 pcs/reel)

Part No.	HRS No.	No. of contacts	А	В	С	D	E	RoHS
FX15SC-41S-0.5SV(**)	575-2205-8 **	41	26	20	4	20	32.4	Vaa
FX15SC-51S-0.5SV(**)	575-2204-5 **	51	31	25	5	25	37.4	Yes

Recommended PCB layout and metal mask dimensions



Note 1 : The coplanarity of the terminal leads is 0.1 mm max.

- 2: Area indicated by the cross-hatched lines must be free of conductive traces or the conductive traces must be covered by resist film.
- 3 : Packaged on tape-and-reel.

Packaging Specifications

Vertical, with shields (FX15-31SC-0.5SV)

• • • • • • • •			
Part No.	HRS No.	No. of contacts	D
FX15-31S-0.5SV(**)	575-2201-7 **	31	44.5



Right angle, with shields-enhanced shielding (FX15S-**S-0.5SH)

Part No.	HRS No.	No. of contacts	Α	В	С	D
FX15S-31S-0.5SH(**)	575-2306-5 **	31	20.3	40.5	44	44.5
FX15S-41S-0.5SH(**)	575-2307-8 **	41	26.3		50	
FX15S-51S-0.5SH(**)	575-2303-7 **	51	26.3	52.5	56	56.5



•Right angle, without shields

(FX1	5M-**S-0).5SH)

Part No.	HRS No.	No. of contacts		В	С	D
FX15M-21S-0.5SH(**)	575-2309-3 **	21	20.2	10.1	11	44.5
FX15M-31S-0.5SH(**)	575-2308-0 **	31	20.2	40.4	44	44.5



Reel dimensions





Right angle with shields – enhanced shielding (FX15SC-**S-0.5SH)

Part No.	HRS No.	No. of contacts	А	В	С	D	RoHS
FX15SC-41S-0.5SH(**)	575-2310-2 **	41	26.0	EQ 4	50	56.5	Yes
FX15SC-51S-0.5SH(**)	575-2311-5 **	51	26.2	2 52.4	50		



Vertical with shields – enhanced shielding (FX15SC-**S-0.5SV)

Part No.	HRS No.	No. of contacts	Α	В	С	D	RoHS
FX15SC-41S-0.5SV(**)	575-2205-8 **	41	26.0	E0 4	56	56.5	Yes
FX15SC-51S-0.5SV(**)	575-2204-5 **	51	26.2	52.4			







Recommended temperature profile



HRS test conditions

Test board Glass epoxy 40mm×30mm×1mm thick Solder method : Reflow Solder composition : Paste 96.5%Sn/3%Ag/0.5%Cu Metal mask : 0.12mm thick Reflow cycles : 2 cycles

The temperature profile is based on the above conditions.

In individual applications the actual temperature may vary, depending on solder paste type, volume/ thickness and board size/thickness. Consult your solder paste and equipment manufacturer for specific recommendations.

Note: The temperature profile indicates the maximum temperature of the connector surfaces at the highest point from the PCB mounting surface.

Washing Conditions

Organic Solvent Washing

Solvent type	Room temperature washing	Heated washing
IPA (Isoporopyl alcohol)	Yes	Yes

Water Type Washing

When using water type cleaning agents (e.g., terpene, and alkali saponifiers), select the cleaning agent based on the documentation issued by the various manufacturers of cleaning agents which describes the effects on metals and resins. Be careful that parts are not left with moisture remaining on them.

Washing Precautions

Residual flux or cleaning agent on the contacts when washing with organic solvents or water type cleaners can give rise to the deterioration of electrical performance. In this regard it is important to check whether a thorough washing has been performed.







Precautions and recommendations

◆Plug – micro-coaxial cable

Cautions for soldering

- 1. For the micro coaxial cable assembled to this connector, cable alignment process as shown in "Recommended cable" on the page 1 is required before assembly.
 - ①Width of ground bar shall be 1.05 mm Max. including misalignment of overlapping, flush by cutting, side drop or soldering. Using an inadequate cable will interfere the assembly to the connector. Forceful assembly and soldering could cause mis-soldering and damage the product.
 - ②Minimize the length of outer conductor beyond the ground the bar.
 - ③Length of cutting the extra cable should be 2.1 mm Max. Any longer cable may cause contact with the connector during assembly and could damage the product. Recommended minimum length is 2.0mm, but this can be altered as long as good soldering ability is maintained.

 $\textcircled{\sc 0}$ Pre-solder and coat the inner conductor at the cable end.

 Recommended solder for the assembly is flux cored solder with 0.2 mm dia. (Lead-free: Sn-3Ag-0.5Cu), 21 mm length. If additional flux is used, make sure to prevent wicking onto the contact area.

Wicking onto the contact area will cause the contacts to fail.

3. Before soldering the cable and connector with a cable assembly machine, check the points to avoid below.

①Misalinment of cable end to the terminals in pitch direction ②Excessive floating of cable end

4. Follow the recommended temperature profile shown below for the soldering.



The optimum conditions for soldering can vary depending on cable type and length, and solder type. Be sure to check the recommended temperate profile and adjust the conditions accordingly.







Precautions and recommendations

Packaging of the complete cable assemblies

Exercise caution as not to tangle, twist or deform the complete cable assemblies when packaging. Special care should be taken NOT to apply any excessive stress to the individual wires.

When removing the cable assemblies from the packaging do not pull on the wires. Make sure that the latch-locks are not interfering with packaging.





Mating of the connectors

These connectors have a built in polarizing feature and will NOT mate when reversed. Do NOT try and force tem together. Align the connectors as shown on the illustration below and fully insert the plug into the receptacle. Confirm that both latchlocks are fully engaged.



Additionally, this connector is equipped with reverse-insertion preventing mechanism, but a forced mating with a minimum force of 25N could damage the connector.

Avoid any inappropriate mating, and perform the mating operation after checking the above-mentioned polarity indication.

Treatment after mating has been completed

After mating, please take care to prevent any stress or load on the connector during the routing of cables. If a load of a minimum of 5N is applied on the cable, the cable (crimp contact) could come off. Further, if the entire cable is pulled with a minimum force of 20N, the connector could be broken.

Please take extra care not to pull the cable and cause cable disconnection.

If you use a small gauge coaxial plug, a repeated rotation could also cause cable disconnection. Do not use the cable by rotating it repeatedly. The rotation times should be limited to a maximum of 10 even if rotation is required for routing. If your use requires folding back of the cable over the base of the connector, make sure to maintain a large turn-back radius away from the connector base.



Pulling in the horizontal direction: Not acceptable



Not acceptable

Rotation in the vertical direction: Pulling in the vertical direction: Up to a maximum of 10 times

ke a large radius

eep the turn-back position away rom the root of the

When you use the cable by turning it back



Technical Information (FX15S Series)

●Eye Pattern Waveforms (700 MHz)



Shielding Effectiveness (Shielding Characteristics Comparison Using a 2-chamber Shielded Room)

Measured shielding effectiveness for frequencies from 100 MHz to 2 GHz. Shielded connectors show noise suppression of 10 db to 20 dB, when compared with connectors without the shields.



Notes:The measurement value of "Without plug-side shields + Without receptacle-side shields" are taken as the zero level of the graph vertical axis dB.

The respective results express the noise suppression effect (dB) as a relative comparison value to the "without shields" condition as the reference.

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The characteristics and the specifications contained herein are for reference purpose. Please refer to the latest customer drawings prior to use. The contents of this catalog are current as of date of 03/2015. Contents are subject to change without notice for the purpose of improvements.