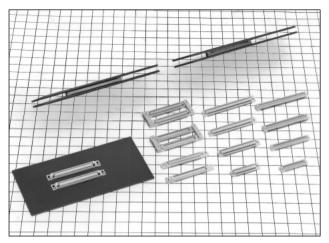
# 0.6mm Pitch Stacking Height 3mm to 16mm Connector

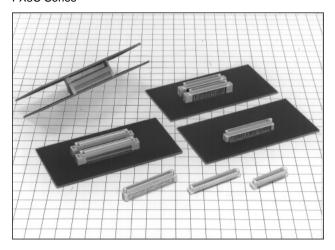
FX8, FX8C Series

#### **FX8 Series**



Note that FX8 series and FX8C series are not mated with each other.

#### **FX8C Series**



### ■Features

#### 1. Stacking Height 3mm to 16mm available

The board to board stacking height can correspond to 3mm~16mm.

#### 2. SMT Coplanarity

The coplanarity of the SMT solder area lead is maintained at the high accuracy of less than 0.1mm.

#### 3. Mating Guide

The very small and guide rib is provided, and secures  $\pm 0.6$ mm self-alignment, considering the mating operativity into accounts.

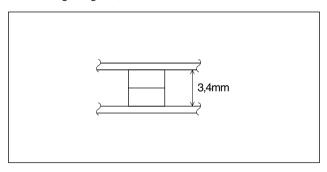
#### 4. Mis-insertion Prevention

The boss prevents mis-insertion in the board to cause due to the boss position and boss diameter.

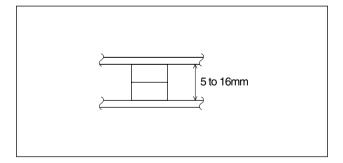
#### 5. Two-piece Connection Product

In order to enhance the mating reliability for the fine pitch connector using two-pieces, the two-pieces of connectors are combined by our unique method, and can secure the mount position accuracy. In such a new concept, the two-piece connected product is prepared at every number of contacts (The standard mating pitch for the two-piece interconnected product in two rows is 11mm.)

#### Stacking Height 3,4mm-FX8 Series



#### Stacking Height 5 to 16mm-FX8C Series



## ■Applications

Note pc, business equipments, which require miniaturization or light-weight

## **FX8 Series**

## **■**Product Specifications

|--|

Item	Specification	Condition
1. Insulation Resistance	1000M ohms min	250V DC
2. Withstanding voltage	No flashover or insulation breakdown.	300V AC/1 minute
3. Contact Resistance	45m ohms max.	100mA
4. Vibration	No electrical discontinuity of 1 $\mu$ s or more	Frequency: 10 to 55 Hz, single amplitude of 0.75 mm, 2 hours in each of the 3 directions.
5. Humidity (Steady state)	Contact resistance: 55m ohms max.: Insulation resistance: 100M ohms min.	96 hours at temperature of 40°C and humidity of 90% to 95%
6. Temperature Cycle	Contact resistance: 55m ohms max.: Insulation resistance: 100M ohms min.	(-55℃: 30 minutes, 15 to 35℃: 2 to 3 minutes
		85℃: 30 minutes, 15 to 35℃: 2 to 3 minutes) 5 cycles
7. Durability (Mating/un-mating)	Contact resistance: 55m ohms max.	50 cycles
8. Resistance to Soldering heat	No deformation of components affecting performance.	Reflow: At the recommended temperature profile
		Manual soldering: 300℃ for 3 seconds

Note 1: Includes temperature rise caused by current flow.

## ■Material

Part	Material	Finish		Finish		Finish		Remarks
Insulator	PBS	Light brown		Light brown		UL94V-0		
Header Contact	Phosphor bronze	Contact area Lead area	Gold plated Tin-lead plated					
Receptacle Contact	Phosphor bronze	Contact area Lead area	Gold plated					

Note: The black dots on the insulater will not affect performance.

## **■**Ordering Information

① Series Name:	FX8	Product height variation NoneStandard (Minimum low profi		
2 Number of Con	tacts :60, 80, 90, 120, 140	1:+1mm		
3 Connector type	P : Header	6 Package Fo	orm	
	S : Receptacle	None	: Tray package product	
Contact type	SV : Board vertical type	(21)	: Tube packaging product	
		(22)	: Emboss tape package product	

<sup>\*</sup>The embossed tape packaging product is prepared for all number of contacts, except for 140 contacts.

•two-pieces Connection Product FX8 -  $\frac{120/120}{2}$   $\frac{P}{6}$   $\frac{11}{4}$  -  $\frac{SV}{6}$   $\frac{1}{6}$   $\frac{J}{6}$ 

① Series Name :FX8	Connector to Connector Pitch
2 Number of Contacts: 60×2, 80×2, 90×2,	<b>⑤</b> Contact type : SVBoard vertical type
100×2, 120×2, 140×2	6 Product height variationBlank:Standard (Minimum low profile)
Example: 120/120 = 240 contact:	1 : +1mm
3 Connector Type: P: Header	J: two-pieces connection product
S : Receptacle	

<sup>\*</sup>The standard delivery packaging of the two-piece connection product is the tray packaging.

Note 2: The term "storage" refers to products stored for long period of time prior to mounting and use. Operating Temperature Range and Humidity range covers non conducting condition of installed connectors in storage, shipment or during transportation.

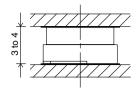
# **●**Stacking Height Variation

## **●Single Product**

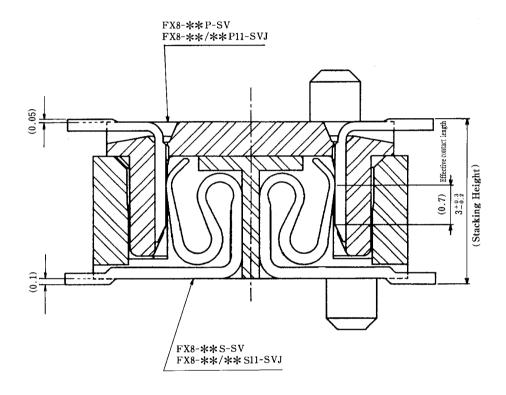
	FX8-**P-SV	FX8-**P-SV1
FX8-**S-SV	3mm	4mm

## **•**two-pieces Connection Product

	FX8-**/**P11-SVJ	FX8-**/**P11-SV1J
FX8-**/**S11-SVJ	3mm	4mm



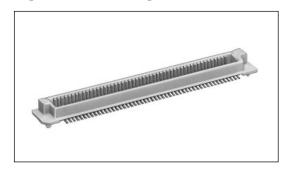
# **●**Mating Sectional View

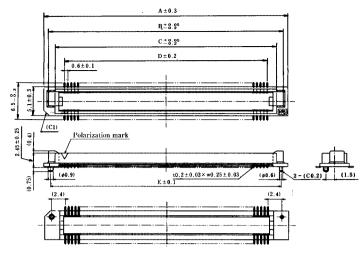


(The above illustration represents the stacking height 3mm type.)

## **■**Header (Single Product)

[FX8-\*\*P-SV]





Unit: mm

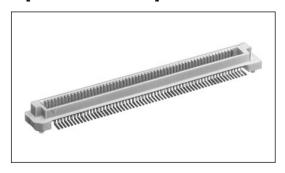
Part Number	CL No.	Number of Contacts	Α	В	С	D	Е	Tube packaging Quantity (Pieces)
FX8- 60P-SV(**)	578-0001-6-**	60	24.60	23.00	20.70	17.40	22.20	21
FX8- 80P-SV(**)	578-0003-1-**	80	30.60	29.00	26.70	23.40	28.20	17
FX8- 90P-SV(**)	578-0004-4-**	90	33.60	32.00	29.70	26.40	31.20	15
FX8-100P-SV(**)	578-0005-7-**	100	36.60	35.00	32.70	29.40	34.20	14
FX8-120P-SV(**)	578-0006-0-**	120	42.60	41.00	38.70	35.40	40.20	12
FX8-140P-SV(**)	578-0007-2-**	140	48.60	47.00	44.70	41.40	46.20	10

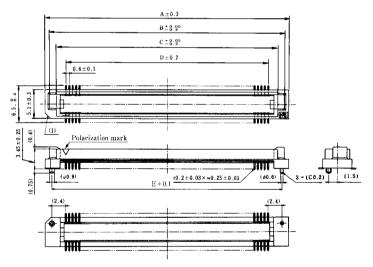
\*\*None: Tray packaging product, 21: Tube packaging product, 22: Embossed tape packaging product

Note 1: To order the tube packaging product, determine a quantity for delivery, multiplying the tube packaging product by an integer.

Note 2: The embossed tape package product is prepared for all number of contacts, except for 140 contacts. In addition, the product will be procured by the reel unit at 1 reel = 1000 pieces. Please refer to the delivery form item on page A235 for details.

## [FX8-\*\*P-SV1]





Unit: mm

Part Number	CL No.	Number of Contacts	Α	В	С	D	Е	Tube packaging Quantity (Pieces)
FX8- 60P-SV1(**)	578-0041-0-**	60	24.60	23.00	20.70	17.40	22.20	21
FX8- 80P-SV1(**)	578-0043-6-**	80	30.60	29.00	26.70	23.40	28.20	17
FX8- 90P-SV1(**)	578-0044-9-**	90	33.60	32.00	29.70	26.40	31.20	15
FX8-100P-SV1(**)	578-0045-1-**	100	36.60	35.00	32.70	29.40	34.20	14
FX8-120P-SV1(**)	578-0046-4-**	120	42.60	41.00	38.70	35.40	40.20	12
FX8-140P-SV1(**)	578-0047-7-**	140	48.60	47.00	44.70	41.40	46.20	10

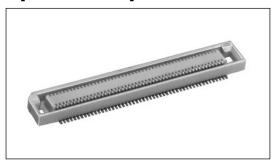
\*\*None: Tray packaging product, 21: Tube packaging product, 22: Embossed tape packaging product

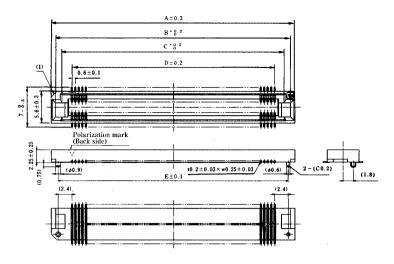
Note 1: To order the tube packaging product, please determine a quantity for delivery, multiplying the tube package product by an integer.

Note 2: The embossed tape package product is prepared for the entire number of contacts, except for 140 contacts. In addition, the product will be sold by the reel unit when 1 reel = 1000 pieces. Please refer to the delivery form item on page A235 for details.

## **■**Receptacle (Single Product)

[FX8-\*\*S-SV]





Unit: mm

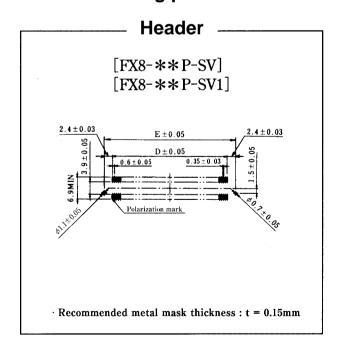
Part Number	CL No.	Number of Contacts	Α	В	С	D	Е	Tube packaging Quantity (Pieces)
FX8- 60S-SV(**)	578-0201-5-**	60	24.60	23.05	20.80	17.40	22.20	21
FX8- 80S-SV(**)	578-0203-0-**	80	30.60	29.05	26.80	23.40	28.20	17
FX8- 90S-SV(**)	578-0204-3-**	90	33.60	32.05	29.80	26.40	31.20	15
FX8-100S-SV(**)	578-0205-6-**	100	36.60	35.05	32.80	29.40	34.20	14
FX8-120S-SV(**)	578-0206-9-**	120	42.60	41.05	38.80	35.40	40.20	12
FX8-140S-SV(**)	578-0207-1-**	140	48.60	47.05	44.80	41.40	46.20	10

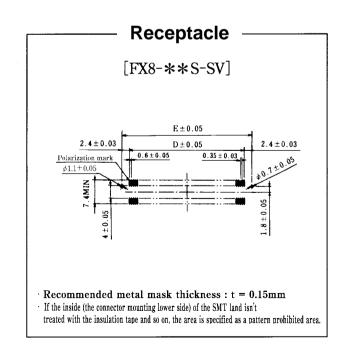
\*\*None: Tray packaging product, 21: Tube packaging product, 22: Embossed tape packageing product

Note 1: To order the tube packaging product, determine a quantity for delivery, multiplying the tube packaging product by an integer.

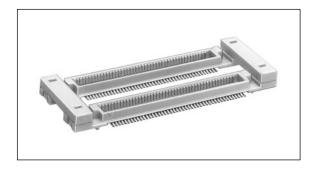
Note 2: 0The embossed tape package product is prepared for the entire number of contacts, except for 140 contacts. In addition, the product will be sold per reel when 1 reel = 1000 pieces. Please refer to the delivery form item on page A235 for details.

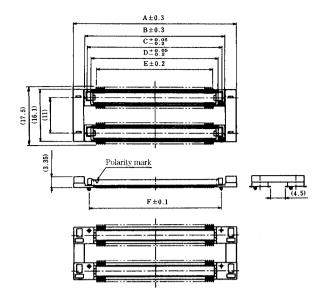
## ◆PCB mounting pattern





# ■Header (Two-piece Connection Product) [FX8-\*\*/\*\*P11-SVJ]



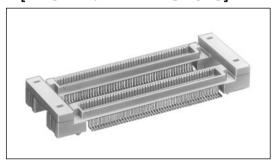


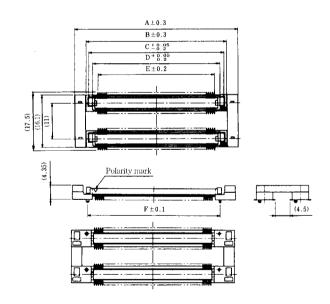
Unit: mm

Part Number	CL No.	Number of Contacts	Α	В	С	D	Е	F
FX8- 60/ 60P11-SVJ	578-0101-0	60×2	31.70	24.70	23.00	20.70	17.40	22.20
FX8- 80/ 80P11-SVJ	578-0103-6	80×2	37.70	30.70	29.00	26.70	23.40	28.20
FX8- 90/ 90P11-SVJ	578-0104-9	90×2	40.70	33.70	32.00	29.70	26.40	31.20
FX8-100/100P11-SVJ	578-0105-1	100×2	43.70	36.70	35.00	32.70	29.40	34.20
FX8-120/120P11-SVJ	578-0106-4	120×2	49.70	42.70	41.00	38.70	35.40	40.20
FX8-140/140P11-SVJ	578-0107-7	140×2	55.70	48.70	47.00	44.70	41.40	46.20

Note: The two-piece connection product is packaged by tray.

## [FX8-\*\*/\*\*P11-SVJ1J]





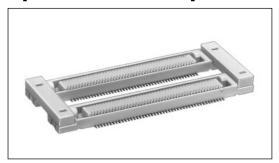
Unit: mm

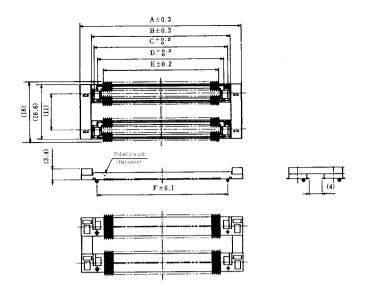
Part Number	CL No.	Number of Contacts	Α	В	С	D	Е	F
FX8- 60/ 60P11-SV1J	578-0141-5	60×2	31.70	24.70	23.00	20.70	17.40	22.20
FX8- 80/ 80P11-SV1J	578-0143-0	80×2	37.70	30.70	29.00	26.70	23.40	28.20
FX8- 90/ 90P11-SV1J	578-0144-3	90×2	40.70	33.70	32.00	29.70	26.40	31.20
FX8-100/100P11-SV1J	578-0145-6	100×2	43.70	36.70	35.00	32.70	29.40	34.20
FX8-120/120P11-SV1J	578-0146-9	120×2	49.70	42.70	41.00	38.70	35.40	40.20
FX8-140/140P11-SV1J	578-0147-1	140×2	55.70	48.70	47.00	44.70	41.40	46.20

Note: The two-piece product is packaged by tray.

## **■**Receptacle (two-piece Connection Product)

[FX8-\*\*/\*\*P11-SVJ]



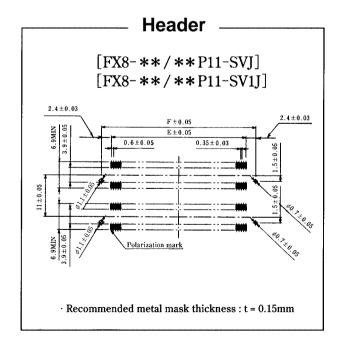


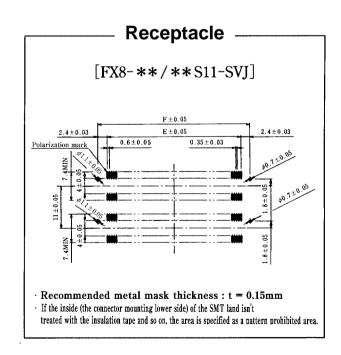
Unit: mm

Part Number	CL No.	Number of Contacts	Α	В	С	D	Е	F
FX8- 60/ 60S11-SVJ	578-0301-0	60×2	31.70	24.60	23.05	20.80	17.40	22.20
FX8- 80/ 80S11-SVJ	578-0303-5	80×2	37.70	30.60	29.05	26.80	23.40	28.20
FX8- 90/ 90S11-SVJ	578-0304-8	90×2	40.70	33.60	32.05	29.80	26.40	31.20
FX8-100/100S11-SVJ	578-0305-0	100×2	43.70	36.60	35.05	32.80	29.40	34.20
FX8-120/120S11-SVJ	578-0306-3	120×2	49.70	42.60	41.05	38.80	35.40	40.20
FX8-140/140S11-SVJ	578-0307-6	140×2	55.70	48.60	47.05	44.80	41.40	46.20

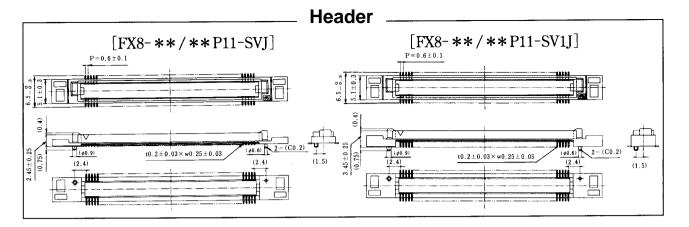
Note 1: The two-piece connection product is packaged by tray.

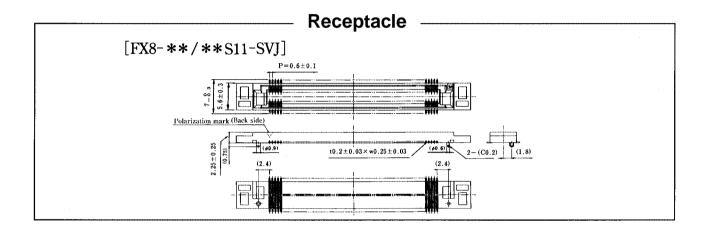
## **●**PCB mounting pattern





## **●** Detailed Figure After Joint Removal (two-piece Connection Product)





## **◆**Connector Precautions for use

#### 1. Tolerance Clearance on Mating Side

The effective contact length of the product is set to 0.7mm. Please use the product so as to set the clearance to less than 0.2mm between the header and the receptacle in the mating process.

#### 2. Fixation between Mounting Boards

The very low profile and compact product, so never fix the connector between boards by mating force only

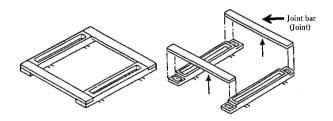
#### 3. Stacking Height Tolerance for Mating

Stack 3mm	3 <sup>+0.3</sup> mm
Stack 4mm	4 <sup>+0.3</sup> mm

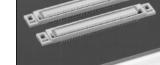
Note: Please Note that the above stacking tolerance doesn't include the solder paste thickness.

#### 4. Handling two-piece connection Product

Both joint bars of the two-piece connection product are fixed by the joint members, but the mating cannot be implemented in that state. Before mating, remove the joint bars as if pull it up. (Don't remove the joint members, before mounting on the board.)



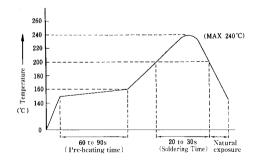




Before removing joint bar

After removing joint bar

#### 5. Mounting Temperature Profile (Reference)



**Applicable Conditions** 

Reflow system :IR reflow

Solder :Paste type 63 Sn/37 Pb

(Flux content 11 wt%)

Test board :Glass epoxy 161mm x 100mm x 1.6 mm

Metal mask thickness :0.15 mm Recommended temperature profile.

The temperature may be slightly changed according to the solder

paste type and amount.

# ◆Packaging Type

Packaging Type	Number of contacts	60 contacts	80 contacts	90contacts	100 contacts	120 contacts	140 contacts	
	Product Pieces	21 pieces	17 pieces	15 pieces	14 pieces	12pieces	10pieces	
Tube packaging	Unit Packaged Sales	Deliver multiplying product pieces (60 contacts: 21, 42)						
	Tube Total Length	550mm±2mm						
Embossed Tape Packaging	Tape Width	44mm	44mm	44mm	56mm	56mm	72mm	
	Product Pitch	12mm						
	Emboss Reel Diameter	Refer to the table on catalog page A236.						
	Product Pieces	1000 pieces per reel						
	Unit Packaged Sales	Per reel						

<sup>\*</sup>The above packaging describes about the single product only.

In addition, the packaging of the two-piece connection product is packaged by tray.

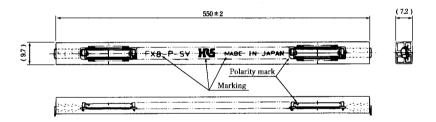
# **●**Packaging Specification

## [Tube packaging]

#### ●Header

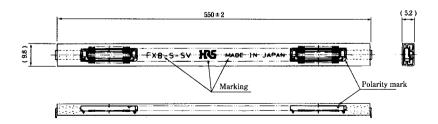
[FX8-\*\*P-SV (21)]

[FX8-\*\*P-SV1 (21)]



## ●Receptacle

[FX8-\*\*S-SV (21)]



## [Embossed Tape Package]

●Embossed Carrier Tape Dimensions Feed direction 0.4

\*The above pattern represents the receptacle connector case.

Unit: mm

P/S	Product No.	А	В	С	D	Е
Header	FX8-**P-SV (22)	5.5	7.9	3.2	12	φ 330
	FX8-**P-SV1 (22)	3.3		4.2		φ 360
Receptacle	FX8-**S-SV (22)	6.0	8.4	2.6		φ 330

\*\* : Number of Contacts

## ●Reel Dimensions (FREE)

