APPROVAL SHEET

DESCRIPTION: PUSH BUTTON SWITCH LED

PART NO: PS004-L22NPR2KTUBXX

	CUSTOMER'S PART NO:
CUSTOMER SIGNATURE	COMMENTS

APPROVAL	REVIEW	PREPARE
Kaven	Tereance	Gina

			3D FILE NAME	01	VER.	ANDY	DESIGN	ENGINEERING CHANGE DESCRIPTION	DESIGN	APPROVAL	DATE	
		PS004-L22NPR2KTUBXX	2D FILE NAME	⊕ Д	VIEW	ALAN	CONFIRM					₽
		PS004-L22NPR2KTUBXX	PART	1 1	SCALE	KAVEN	APPROVAL					
		PUSHBUTTON SWITCH WITH LED	MODE	mm	UNIT	2008/11/19	DATE					⊳
				~ <u>~</u> <u>~</u>	8. CRITICAL DIMENSIONS: 'A' ~ 'K'.	RITICAL DIN	<u>8</u> C					
				CYCLES.	7. OPERATING LIFE : 50,000 CYCLES .	PERATING L	7.0	8				
				100 gf	6. OPERATING FORCE : $250 \pm 100 \text{ gf}$.	PERATING F	6 <u>.</u> O	O 7 .5				
)°C	5. OPERATING TEMPERATURE : -20°C ~ 70°C .	remperatur	PERATING T	5.0					
				3. CONTACT RESISTANCE : 50 m MAX .	3. CONTACT RESISTANCE : 50 mg MAX .	ONTACT RE	4 <u>3</u> C			~		
			MIN .	2. RATING : 0.1A 30VDC MAX ; 0.1mA 5VDC MIN .	, 30VDC MAX	2. RATING : 0.1A 30VD	1. 21 2. R		3.5	3.5		
					ζ Π		2	(-) BLUE COATING				
	<u> </u>	10			0	(L2)						
			×			(ULTR/	(ULTR/					
	5					₹ (A BLU					
		₹ —·€ —·€					E)					
					GRAMS	CIRCUIT DIAGRAMS						
		(L2) <u>0.4</u>		<u>0.25</u>	<u>3.5</u> 0	7.3 O	6.2 0					
	EPOXY SEAL		I	_₩_								
	(3)		(6)						K			
	(1)		© 10	O 2.5								
		1) (A) (4)	0.6 0.6 2.5								
	/		I	Ļ)						
± 3°	ANGLE	Dл										
± 0.8	ABOVE 100 mm											
± 0.3	10~100 mm											
TOLERANCE	DIMENSION											

SPECIFICATIONS OF PS004 SERIES

PUSH BUTTON SWITCH

- 1. POLE POSITION : DPDT
- 2. OPERATING TEMPERATURE RANGE : -20° C ~ 70° C
- 3. RATING : 0.1A 30 VDC Max / 0.1mA 5 VDC Min .
- 4. ELECTRICAL PERFORMANCE

	ITEM	TEST CONDITIONS	CRITERIA
4-1	CONTACT	DC 1.5V 100 mA, BY METHOD OF VOLTAGE	$50 \text{ m}\Omega$ MAX.
	RESISTANCE	DROP.	
4-2	INSULATION	DC 500V	100 M Ω MIN.
	RESISTANCE		
4-3	DIELECTRIC	AC 500V FOR 1 MINUTE	BREAKDOWN IS
	STRENGTH		NOT ALLOWABLE

5. MECHANICAL PERFORMANCE

	ITEM	TEST CONDITIONS	CRITERIA
5-1	OPERATING	ALONG THE DIRECTION TO APPLY A	250±100 gf
	FORCE	STATIC LOAD AT END OF ACTUATOR.	
5.2	TRAVEL	1. FULL TRAVEL	$1.1.5 \pm 0.3 \text{ mm}$
		2. CONTACT TRAVEL	$2.0.7 \pm 0.3 \text{ mm}$
5-3	SOLDERABILITY	245±5℃ IN 5 SECONDS	SOLDER COVERAGE 75%
			MIN.

6. SOLDERING HEAT RESISTANCE

- 6.1 MANUAL: $300\pm5^{\circ}$ C IN 3 SECONDS.
- 6.2 WAVE SOLDERING: $260\pm5^{\circ}$ C IN 3 SECONDS.

7. DURABILITY:

OPERATING LIFE WITH LOAD AFTER 50,000 CYCLES AT SPEED 15 ~ 20 CYCLES / MINUTE, 1.5 VDC 100 mA RESISTANCE LOAD, AFTER THAT THE SWITCH SHOULD MEET FOLLOWING SPECIFICATIONS.

- 7.1 CONTACT RESISTANCE : $100 \text{ m}\Omega$ MAX.
- 7.2 OPERATING FORCE : WITHIN THE RANGE ±30% OF SPECIFICATION.
- 7.3 INSULATION RESISTANCE : 500V DC 100 M Ω MIN.
- 7.4 DIELECTRIC STRENGTH : 500V AC FOR 1 MINUTE, BREAKDOWN IS NOT ALLOWABLE.

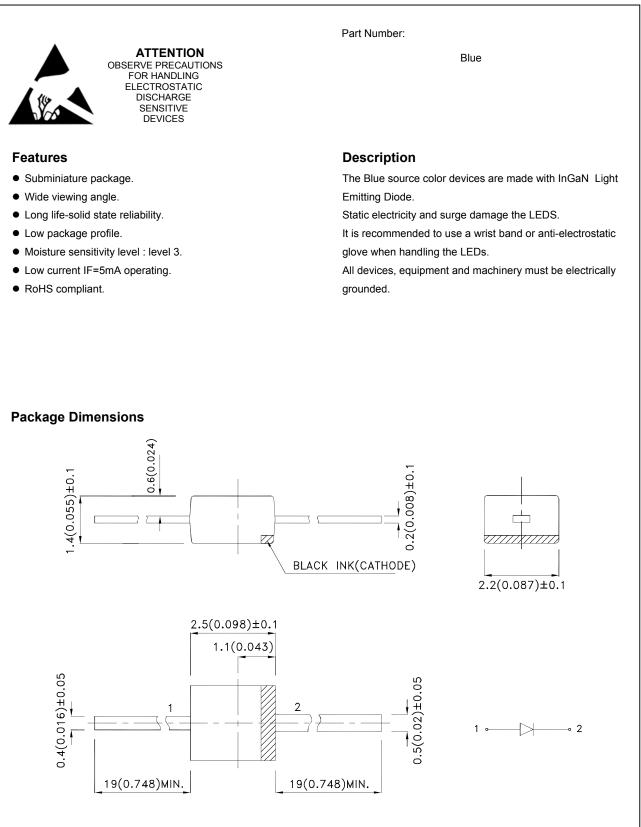
8. ENVIRONMENTAL PERFORMANCE

	ITEM	TEST CONDITIONS	CRITERIA
8-1	COLD	-20±2°C FOR 96 HOURS	1. SWITCH SHOULD MEET
			REQUIREMENTS OF ITEM 4.
			2. MECHANINCAL PERFORMANCE
			SHOULD REMAIN TO NORMAL.
8-2	DRY HEAT	70℃±2℃ FOR 96 HOURS	1. SWITCH SHOULD MEET
			REQUIREMENTS OF ITEM 4.
			2. MECHANINCAL PERFORMANCE
			SHOULD REMAIN TO NORMAL.
8-3	DAMP HEAT	40°C±2°C 90% ~ 95%RH FOR	1. SWITCH SHOULD MEET
		96 HOURS	REQUIREMENTS OF ITEM 4.
			2. MECHANINCAL PERFORMANCE
			SHOULD REMAIN TO NORMAL.

9. LED SPECIFICATIONS

LED SPECIFICATIONS WILL BE FURNISHED DEPENDING ON DIFFERENT LED COLOR DEMAND.

SUBMINIATURE SOLID STATE LAMP



Notes:

1. All dimensions are in millimeters (inches).

2. Tolerance is ±0.25(0.01") unless otherwise noted.

Lead spacing is measured where the leads emerge from the package.
The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.

Selection Guide						
Part No.	Dice	Lens Type	ŀ	v (mcd) [/ @ 5mA	2]	Viewing Angle [1]
			Min.	Тур.	Max.	201/2
	Blue (InGaN)	Water Clear	10	25	60	140°

Notes: 1. θ 1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value. 2. Luminous intensity/ luminous Flux: +/-15%.

Electrical / Optical Characteristics at TA=25°C

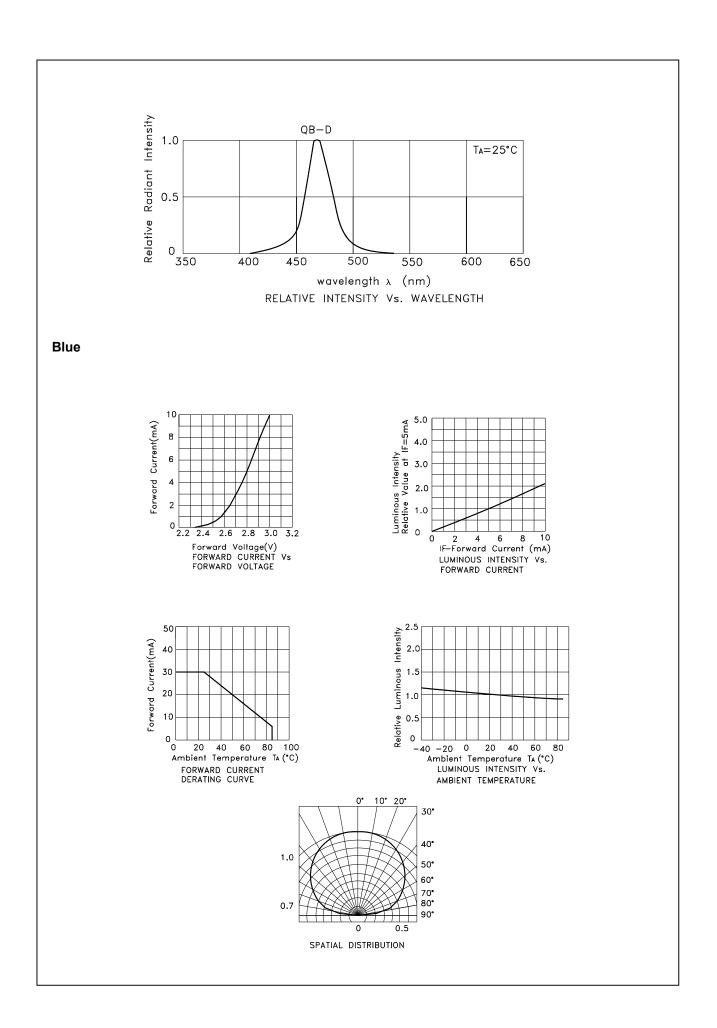
Symbol	Parameter	Device	Min.	Тур.	Max.	Units	Test Conditions
λpeak	Peak Wavelength	Blue		468		nm	I⊧=5mA
λD [1]	Dominant Wavelength	Blue	458	470	477	nm	I⊧=5mA
Δλ1/2	Spectral Line Half-width	Blue		25		nm	I⊧=5mA
С	Capacitance	Blue		100		pF	VF=0V;f=1MHz
VF [2]	Forward Voltage	Blue	2.5	2.8	4	V	I⊧=5mA
lr	Reverse Current	Blue			50	uA	Vr=5V

Notes: 1.Wavelength: +/-1nm. 2. Forward Voltage: +/-0.1V.

Absolute Maximum Ratings at TA=25°C

Parameter	Blue	Units
Power dissipation	120	mW
DC Forward Current	30	mA
Peak Forward Current [1]	150	mA
Reverse Voltage	5	V
Electrostatic Discharge Threshold (HBM)	250	V
Operating / Storage Temperature	-40°C To +85°C	
Lead Solder Temperature[2]	260°C For 3 Seconds	
Lead Solder Temperature[3]	260°C For 5 Seconds	

Notes: 1. 1/10 Duty Cycle, 0.1ms Pulse Width. 2. 2mm below package base. 3. 5mm below package base.



		3D FILE NAME	01 3D F		PXZ VER.	DESIGN	ESCRIPTION	ENGINEERING CHANGE DESCRIPTION	DESIGN	APPROVAL	DATE	
	PS004-L22NPR2KTUBXX MATERIAL LIST	2D FILE NAME			ALAN VIEW	CONFIRM						⊳
	PS004-L22NPR2KTUBXX	रा	1:1 PART		KAVEN	APPROVAL						\land
	PUSHBUTTON SWITCH WITH LED	DE	mm MODE		2010/04/19 UNIT	DATE						
CE/2014/11738; CANEC1401599601	SILVER PLATING CE	s	BRASS	2	AL	13 TERMINAL						
CE/2014/11747; CANEC1401599601	SILVER CLAD CE		PHOSPHOR BRONZE	2		12 CLIP						
CE/2014/25430; CANEC1403097001	BLACK CE	BI	PA66+33%GF	2	BOARD WITH TERMINAL	11 BOARD						
CE/2014/25430; CANEC1403097001	BLACK CE	BI	PA66+33%GF	<u> </u>	RAME	10 BASE FRAME		ľ	l I			
CE/2013/70869A	CE		STAINLESS STEEL	<u> </u>	z	9 LOCK PIN		~	~			
F690101-LF-CTSAYAA14-03884	F6		STAINLESS STEEL			8 SPRING		₹_	=			
CE/2014/25430;CANEC1311693101;CANEC1311693102	WHITE CE	*	PA66+33%GF	<u> </u>	ÖR	7 ACTUATOR						
CE/2014/25430; CANEC1403097001	BLACK CE	B	PA66+33%GF	<u> </u>		6 COVER		7				
SZHH0084529102S1;SZHH00853916	ULTRA BLUE SZ			<u> </u>		5 LED						
CE/2014/25430;CANEC1311693101;CANEC1311693102	WHITE CE	*	PA66+33%GF	<u> </u>		4 KNOB		I				
TWNC00277207S1	WHITE TRANSPARENT TW	*	PC-143R111	<u> </u>	FLUORESCENT PLATE	3 FLUORE						
CE/2014/25430; CANEC1403097001	BLACK CE	B	PA66+33%GF	<u> </u>	RAME	2 KNOB FRAME						
TWNC00277207S1	TRANSPARENT TW	Ţ	PC-143R111	<u> </u>	/ER	1 LED COVER		IJ				
ROHS REPORT No.	SPECIAL DEAL R	IS	MATERIAL	QTY	IME	NO. PART NAME						
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