APPLICABLE STANDARD				
RATING	OPERATING TEMPERATURE RANGE	−25 °C TO +85 °C	STORAGE TEMPERATURE RANGE	−10 °C TO +60 °C
	VOLTAGE	AC 500 V , DC 700 V	————	————
	CURRENT	10 A	APPLICABLE CABLE	————

SPECIFICATIONS

ITEM	TEST METHOD	REQUIREMENTS	QT	AT
CONSTRUCTION				
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	X	X
MARKING	CONFIRMED VISUALLY.		X	X
ELECTRIC CHARACTERISTICS				
CONTACT RESISTANCE	CONTACT SHALL BE MEASURED AT DC 1 A	2 mΩ MAX.	X	X
INSULATION RESISTANCE	500 V DC.	1000 MΩ MIN.	X	X
VOLTAGE PROOF	1500 V AC FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	X	X
MECHANICAL CHARACTERISTICS				
CONTACT INSERTION AND WITHDRAWAL FORCES	ϕ 2.362 $^{+0.003}_{0}$ BY STEEL GAUGE.	INSERTION AND WITHDRAWAL FORCES : 0.9 TO 6.8 N	X	—
CONNECTOR INSERTION AND WITHDRAWAL FORCES	MEASURED BY APPLICABLE CONNECTOR. LOCKING DEVICE WITH UNLOOK.	INSERTION AND WITHDRAWAL FORCES : 40 N MAX.	X	—
MECHANICAL OPERATION	2000 TIMES INSERTIONS AND EXTRACTIONS.	CONTACT RESISTANCE: 4 mΩ MAX.	X	—
VIBRATION	FREQUENCY : 10 → 55 → 10(Hz) (1CYC, 5min), SINGLE AMPLITUDE 0.75 mm, AT 10CYC, FOR 3 DIRECTIONS.	①NO ELECTRICAL DISCONTINUITY OF 10 μs. ②NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	X	—
SHOCK	IN OPPOSITE DIRECTIONS OF EACH 3 DEMENSION AXIS FOR 3 TIMES AT 490 m/s2 DURATION OF PULSE 11 ms.	① NO ELECTRICAL DISCONTINUITY OF 10 μs. ② NO DAMAGE, CRACK AND LOOSENESS, OF PARTS.	X	—
ENVIRONMENTAL CHARACTERISTICS				
DAMP HEAT (STEADY STATE)	EXPOSED AT 40 °C, 90 TO 95 %, 96 h.	① INSULATION RESISTANCE: 100 MΩ MIN (AT DRY). ② NO DAMAGE. CRACK AND LOOSENESS OF PARTS.	X	—
RAPID CHANGE OF TEMPERATURE	TEMPERATURE −55→ R/T(1) → +85 → R/T °C TIME 30 → 2 TO 3 → 30 → 2 TO 3 min UNDER 5 CYCLES.	① INSULATION RESISTANCE: 100 MΩ MIN.. ② NO DAMAGE. CRACK AND LOOSENESS OF PARTS.	X	—
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.	NO HEAVY CORROSION RUIN THE FUNCTION.	X	—
DRY HEAT	EXPOSED AT + 85 °C , 96 h.	NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—
COLD	EXPOSED AT − 55 °C , 96 h.	NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	X	—
RESISTANCE TO SOLDERING HEAT	SOLDER TEMPERATURE, +380±10°C , FOR IMMERSION DURATION, 3 s.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	X	—
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, +350±10°C FOR IMMERSION DURATION, 3 s.	WETTING ON SOLDER SURFACE. NO SOLDER CLUSTER.	X	—

	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
A					

REMARK

NOTE (1) R/T : ROOM TEMPERATURE

Unless otherwise specified, refer to JIS C 5402. (IEC 60512)

APPROVED	HY. KOBAYASHI	15.11.06
CHECKED	HY. KOBAYASHI	15.11.06
DESIGNED	KN. IKEHARA	15.11.06
DRAWN	KN. IKEHARA	15.11.06

Note QT:Qualification Test AT:Assurance Test X:Applicable Test

DRAWING NO. ELC-027470-81-00

HRS	SPECIFICATION SHEET	PART NO.	RM15QRD-4SA(81)	
	HIROSE ELECTRIC CO., LTD.	CODE NO.	CL109-0842-2-81	A 1/1

FORM HD0011-2-1