

Customer : ROXBURGH ELECTRONICS LIMITED

No. SS-96-1116

Date : Jan. 31, 1996

Attention :

Your ref. No. :

Your Part. No : 220070

SPECIFICATIONS

ALPS :

MODEL RS60N1219
(10KA X 2)

Spec. No. :

Sample No. : G0446377M

RECEIPT STATUS

RECEIVED

By. Date _____

Signature _____

Name _____

Title _____

ALPS ELECTRIC CO., LTD.

HEAD OFFICE
1-7, YUKIGAYA-OHTSUKA-CHO.
OHTA-KU, TOKYO 145 JAPAN

DSG'D H. Hinuma

APP'D M. Yoshioka

ENG. DEPT. DIVISION

Sales _____

SPECIFICATIONS

1. THIS SPECIFICATIONS APPLY TO RS60N1219 POTENTIOMETERS.

2. CONTENTS OF THIS SPECIFICATIONS.

4S602R-003
4S0001-200
4S0001-202M
S602RG904

3. MARKING

• MARKING ON ALL UNITS
DATE CODE, RESIST. VALUE, TAPER, TRADE MARK

4. REMARKS

• NOTES

• Marking ⇒ in specifications shows standard and condition for application.

CLASS NO.

TITLE

MASTER TYPE POTENTIOMETER(SLIDE)

1. Environment 一般事項

1. 1 Operating temperature range 使用温度範囲 -10~60°C

1. 2 Storage temperature range 保存温度範囲 -30~70°C

1. 3 Test conditions 試験条件

Unless otherwise specified, the standard range of atmospheric conditions for making measurements and test is as follows,

Ambient temperature : 5°C to 35°C

Relative humidity : 45% to 85%

Air pressure : 860mbar to 1060 mbar.

If there is any doubt about the results, measurements shall be made within the following limits,

Ambient temperature : 20±2°C

Relative humidity : 60 to 70%

Air pressure : 860mbar to 1060 mbar.

試験及び測定は特に規定がない限り温度5~35°C、相対湿度45~85%，気圧860~1060mbarの標準状態のもとで行う。

ただし、判定に疑義を生じた場合は温度20±2°C、相対湿度65±5%，気圧860~1060mbarにて行う。

2. Appearance 外観

The potentiometer shall be well done and not have any excessive rust, crack, split, poor plating and discolor in any portion. 各部の仕上げは良好で極端上有害なサビ、キズ、フレーク、不良及び変色などがあってはならない。

3. Electrical characteristics 電気的性能

Item 項目	Conditions 条件	Specifications 規格				
		5	10	20	50	100
3. 1 Nominal total resistance and tolerance 公称全抵抗値および許容差	Measurement shall be made by the resistance between terminal 1 and 3 with lever setted at terminal 1 or 3. レバーを端子1又は、3の終端における、抵抗器の端子1~3間の抵抗値を測定する。	200	250	500	±20%	(KΩ)
3. 2 Power rating 定格電力	Power rating is based on continuous full load operation at the maximum voltage between terminals 1 and 3. Power rating vs. ambient temperature shall be denoted on the following graph. 端子1と3の間に連続負荷することができる最大電力。周囲温度に対する電力特性曲線は右図とする。 	0.1W				
3. 3 Rated voltage 定格電圧	Rated voltage $E = \sqrt{PR}$ (V) P: Power rating 定格電力 (W) R: Nominal total resistance 公称全抵抗値 (Ω) When the rated voltage exceeds the maximum operating voltage, the maximum operating voltage shall be the rated voltage. ただし、定格電圧が最高使用電圧を越える場合は、この最高使用電圧を定格電圧とする。	Maximum operating voltage 最高使用電圧	DC 10V AC150V			
3. 4 Resistance law (Taper) 抵抗変化特性	Measurement shall be made by the resistance law method. 電圧法にて測定 Measurement shall be made at the position of right diagram from the edge at the side of terminal 1. When based on terminal 3, from the edge at the side of terminal 3. Output voltage between terminals 1 and 2 $\times 100\%$ Applied voltage between terminals 1 and 3 $\times 100\%$ $\frac{1-2端子間出力電圧}{1-3端子間印加電圧} \times 100\%$ Output voltage between terminals 1 and 2 (dB) Applied voltage between terminals 1 and 3 (dB) $20 \log \frac{1-2端子間出力電圧}{1-3端子間印加電圧} (dB)$	Resistance law (Taper) A, B, C D, K,	△ Refer to page 5/5 6/6 5/5ページ参照			



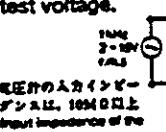
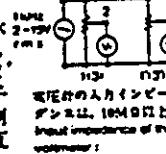
ALPS ELECTRIC CO., LTD.

SYMB.	DATE	APPD.	CHKD.	DSGD.	TITLE	SPECIFICATIONS
A1	May 89	Y.Y	M.Sato	Sep. 12 '91	Sep. 11 '91	4S602R-003 (1/6)
						DOCUMENT NO.
						VOL (S)

CLASS NO.

TITLE

MASTER TYPE POTENTIOMETER(SLIDE)

Item 項目	Conditions 条件	Specifications 規格												
3.5 Attenuation and insertion loss 最大減衰量と 挿入損失	<p>The attenuation and insertion loss at each end of lever travel shall be measured. しゅう動子を移動距離の各終端に置いたとき 最大減衰量、 挿入損失を測定する。</p> <p>The voltage of 2 Vr.m.s. to 15 Vr.m.s. shall be applied between terminal 1 and 3 by measuring frequency at 1 kHz. The output voltage shall be measured between terminals 1 and 2 and between terminals 2 and 3. If there is not any doubt about the results, DC voltage shall be used as the test voltage. 端子1-3間に1kHzで2-15V(正弦波 実効値)の電圧を加え、端子1-2間、端 子2-3間の出力電圧を測定する。なお、 判定に疑義が生じなければ、試験電圧 として直流を用いてもよい。  </p>	<table border="1"> <tr> <td>Nominal total resistance 公称全抵抗値 (kΩ)</td> <td>Attenuation 最大減衰量 (dB or more) dB以上</td> </tr> <tr> <td>5 ≤ Ra ≤ 10</td> <td>70</td> </tr> <tr> <td>10 < Ra ≤ 50</td> <td>80</td> </tr> <tr> <td>50 < Ra ≤ 100</td> <td>90</td> </tr> <tr> <td>100 < Ra ≤ 500</td> <td>100</td> </tr> </table> <table border="1"> <tr> <td>Insertion loss 挿入損失 within 0.1 dB以内</td> <td></td> </tr> </table>	Nominal total resistance 公称全抵抗値 (kΩ)	Attenuation 最大減衰量 (dB or more) dB以上	5 ≤ Ra ≤ 10	70	10 < Ra ≤ 50	80	50 < Ra ≤ 100	90	100 < Ra ≤ 500	100	Insertion loss 挿入損失 within 0.1 dB以内	
Nominal total resistance 公称全抵抗値 (kΩ)	Attenuation 最大減衰量 (dB or more) dB以上													
5 ≤ Ra ≤ 10	70													
10 < Ra ≤ 50	80													
50 < Ra ≤ 100	90													
100 < Ra ≤ 500	100													
Insertion loss 挿入損失 within 0.1 dB以内														
3.6 Noise しゅう動雜音	<p>DC 20V, when the rated voltage is 20V or less, its rated voltage shall be applied to the terminals between 1 and 3. And then the noise shall be measured by the specified speed. For other procedures, refer to IEC Pub. 393-1-6, Test Method B. Traveling speed: 20mm/sec 端子1-3間に直流電圧20V(定格が20V以下の時は、その電圧) を加え、レバーを20mm/秒の速さで移動させ、このときに発生 する雜音電圧を測定する。その他 JIS C 5261A法による。</p>	<table border="1"> <tr> <td>Nominal total resistance 公称全抵抗値 (kΩ)</td> <td>(mVP-P) 未測</td> </tr> <tr> <td>5 ≤ Ra ≤ 50</td> <td>47</td> </tr> <tr> <td>50 < Ra ≤ 500</td> <td>85</td> </tr> </table>	Nominal total resistance 公称全抵抗値 (kΩ)	(mVP-P) 未測	5 ≤ Ra ≤ 50	47	50 < Ra ≤ 500	85						
Nominal total resistance 公称全抵抗値 (kΩ)	(mVP-P) 未測													
5 ≤ Ra ≤ 50	47													
50 < Ra ≤ 500	85													
3.7 Insulation resistance 絶縁抵抗	<p>A voltage of 250V DC shall be applied for 1 min., after which measurement shall be made. D.C. 250Vの電圧を印加して測定。(1分間)</p>	<p>Between individual terminals and frame/lever Between adjacent terminals</p> <p>端子-レバー間 端子-静 間 独立した抵抗素 子の端子間</p> <p><u>100MΩ or more</u></p>												
3.8 Dielectric strength 耐電圧	<p>Trip current: 2mA Measuring frequency : 50/60Hz 250V AC for 1 min. A.C. 250Vr.m.s. 1 分間。 感度電流 2 mA(周波数50/60Hz)</p>	<p>Between individual terminals and frame/lever Between adjacent terminals</p> <p>Without damage to parts, arcing or breakdown etc. 損傷、アークおよび絶縁破壊を 生じないこと。</p>												
3.9 Tracking error 相互隔差	<p>The voltage of 2 Vr.m.s. to 15 Vr.m.s. shall be applied between terminals 1 and 3 and between terminals 1 to 3 by measuring frequency at 1 kHz. The output voltage shall be measured between terminals 1 and 2 and between terminals 1' and 2' (for the C and RD taper, the measurement shall be made between terminals 2 and 3 and between terminals 2' and 3'). The first of these shall be the standard one. If there is not any doubt about the results, DC voltage shall be used as the test voltage. 端子1-3間、端子1'-3'間にそれぞれ1k Hzで2-15V(正弦波実効値)の電圧を加え、 前段を基準として端子1-2間、端子1'-2' 間(3端子基準の場合は、端子2-3間、端子 2'-3'間)の出力電圧を測定する。なお、判 定に疑義が生じなければ、試験電圧として直 流を用いてもよい。</p>	<table border="1"> <tr> <td>At 50% of lever travel 移動距離の 50%の位置</td> <td>± _ dB</td> </tr> <tr> <td>-40dB ~ 0 dB</td> <td>± 3 dB</td> </tr> <tr> <td>dB ~ dB</td> <td>± _ dB</td> </tr> <tr> <td>dB ~ dB</td> <td>± _ dB</td> </tr> </table>  <p>ALPSの入カインピーダンスは、10MΩ以上 Input impedance of the voltmeter: 10MΩ or more</p>	At 50% of lever travel 移動距離の 50%の位置	± _ dB	-40dB ~ 0 dB	± 3 dB	dB ~ dB	± _ dB	dB ~ dB	± _ dB				
At 50% of lever travel 移動距離の 50%の位置	± _ dB													
-40dB ~ 0 dB	± 3 dB													
dB ~ dB	± _ dB													
dB ~ dB	± _ dB													



ALPS ELECTRIC CO., LTD.

APPD.	CHKD.	DSCD.	TITLE SPECIFICATIONS	
Sep. 11 '91	S. Abe	S. Abe		
			DOCUMENT NO.	4S602R-003 (3/6)
SYMB.	DATE	APPD.	CHKD.	DSCD.



ALPS ELECTRIC CO., LTD.

CLASS.NO.	TITLE		
	MASTER TYPE POTENTIOMETER(SLIDE)		

5. Endurance 耐久性試験

Item 項目	Conditions 条件	Specifications 規格										
5.1 Endurance without load 無負荷試験 耐久性	<p>The moving contact, without electrical load, shall be slide from one end stop to the other and returned to its original position extended over 90% or more effective distance. This procedure constitutes 1 cycle. And the moving contact shall be subjected to 600 cycles per hour, a total of 30000 ± 200 cycles (5,000 to 8,000 continuous cycles for 24 hours.) 無負荷にてレバーを 600 サイクル/時 の速さで有効移動距離の 90%以上にわたり、1 日連続5000~8000サイクル、合計30000 ± 200サイクル移動させる。</p>	<p>Change in total resistance is relative to the value before test: ±15% Noise: Refer to Note 1) Operating force: 10~200gf Clause (3), (4) shall be satisfied. 全抵抗値の変化は 初期値の ±15% 以内 しゅう動聲音は 注記 1) による。 作動力 10~200gf その他は、(3項) (4項) を 満足すること。</p>										
5.2 Cold 耐寒性	<p>The potentiometer shall be stored at a temperature of -30 ± 2°C for 96 hours in a thermostatic chamber. Then the potentiometer shall be taken out of the chamber and its surface moisture shall be removed. And then the potentiometer shall be subjected to standard atmospheric conditions for 1 hour, after which measurement shall be made. -30 ± 2°C の恒温槽中にて 96時間 放置し、常温常温中に 1時間 放置後 1時間以内に測定する。 ただし水滴は、取り除くものとする。</p>	<p>Change in total resistance is relative to the value before test: ±20% Clause (3), (4) shall be satisfied. 全抵抗値の変化は 初期値の ±20% 以内 しゅう動聲音は その他は、(3項) (4項) を 満足すること。</p>										
5.3 Dry heat 耐熱性	<p>The potentiometer shall be stored at a temperature of 70 ± 2°C for 240 ± 8 hours in a thermostatic chamber. Then the potentiometer shall be maintained at standard atmospheric conditions for 1 hour, after which measurements shall be made. 70 ± 2°C の恒温槽中にて 240 ± 8 時間 放置し、常温常温中に 1時間 放置後 1時間以内に測定する。</p>	<p>Change in total resistance is relative to the value before test: +5% -- -30% Noise: Refer to Note 1) Operating force: 10~200gf Clause (3), (4) shall be satisfied. 全抵抗値の変化は 初期値の +5% -- -30% 以内 しゅう動聲音は 注記 1) による。 作動力 10~200gf その他は、(3項) (4項) を 満足すること。</p>										
5.4 Damp heat 耐湿性	<p>The potentiometer shall be stored at a temperature of 40 ± 2°C with relative humidity of 90% to 95% for 96 ± 4 hours in a thermostatic chamber. And its surface moisture shall be removed. And then the potentiometer shall be subjected to standard atmospheric conditions for 1 hour, after which measurement shall be made. 40 ± 2°C 相対湿度 90~95% の恒温恒湿槽中にて 96 ± 4 時間 放置し、常温常温中に 1時間 放置後 1時間以内に測定する。 ただし水滴は、取り除くものとする。</p>	<p>Change in total resistance is relative to the value before test: +35% -- -5% Noise: Refer to Note 1) Operating force: 10~200gf Clause (3), (4) shall be satisfied. 全抵抗値の変化は 初期値の +35% -- -5% 以内 しゅう動聲音は 注記 1) による。 作動力 10~200gf その他は、(3項) (4項) を 満足すること。</p>										
5.5 Change of temperature 温度サイクル	<p>The potentiometer shall be subjected to 5 successive change of temperature cycles, each as shown in table below. Then its surface moisture shall be removed. And then the potentiometer shall be subjected to standard atmospheric conditions for 1 hour, after which measurements shall be made. 下記条件で 5 サイクル試験後、常温常温中に 1時間 放置後 1時間以内に測定する。ただし水滴は、取り除くものとする。</p> <table border="1"> <tr> <th>Temp. 温度</th> <th>Duration 時間</th> </tr> <tr> <td>1 -10 ± 3°C</td> <td>30 Min. 30分</td> </tr> <tr> <td>2 Standard atmospheric conditions 标准</td> <td>10~15 Min. 10~15分</td> </tr> <tr> <td>3 70 ± 2°C</td> <td>30 Min. 30分</td> </tr> <tr> <td>4 Standard atmospheric conditions 标准</td> <td>10~15 Min. 10~15分</td> </tr> </table>	Temp. 温度	Duration 時間	1 -10 ± 3°C	30 Min. 30分	2 Standard atmospheric conditions 标准	10~15 Min. 10~15分	3 70 ± 2°C	30 Min. 30分	4 Standard atmospheric conditions 标准	10~15 Min. 10~15分	<p>Change in total resistance is relative to the value before test: ±20% Noise: Refer to Note 1) Operating force: 10~200gf Clause (3), (4) shall be satisfied. 全抵抗値の変化は 初期値の ±20% 以内 しゅう動聲音は 注記 1) による。 作動力 10~200gf その他は、(3項) (4項) を 満足すること。</p>
Temp. 温度	Duration 時間											
1 -10 ± 3°C	30 Min. 30分											
2 Standard atmospheric conditions 标准	10~15 Min. 10~15分											
3 70 ± 2°C	30 Min. 30分											
4 Standard atmospheric conditions 标准	10~15 Min. 10~15分											

..	ALPS	ALPS ELECTRIC CO., LTD.
..	APPD.	CHKD.
..	Sep. 12 '91	Sep. 11 '91
..	DSGD.	TITLE
..	S. Aka	SPECIFICATIONS
SYMB.	DATE	APPD.	CHKD.	DSGD.	DOCUMENT NO.
					45602R-003 (4/6)

CLASS.NO.

TITLE

MASTER TYPE POTENTIOMETER(SLIDE)

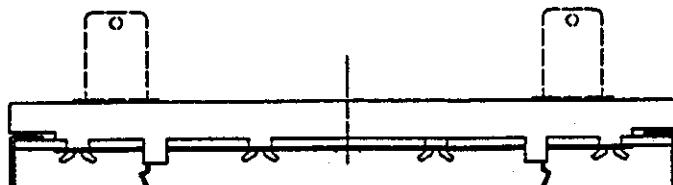
Note 1) For noise specification after the test,
refer to the list below.

注記 1) 試験後のしゅう動雜音規格は、下表による。

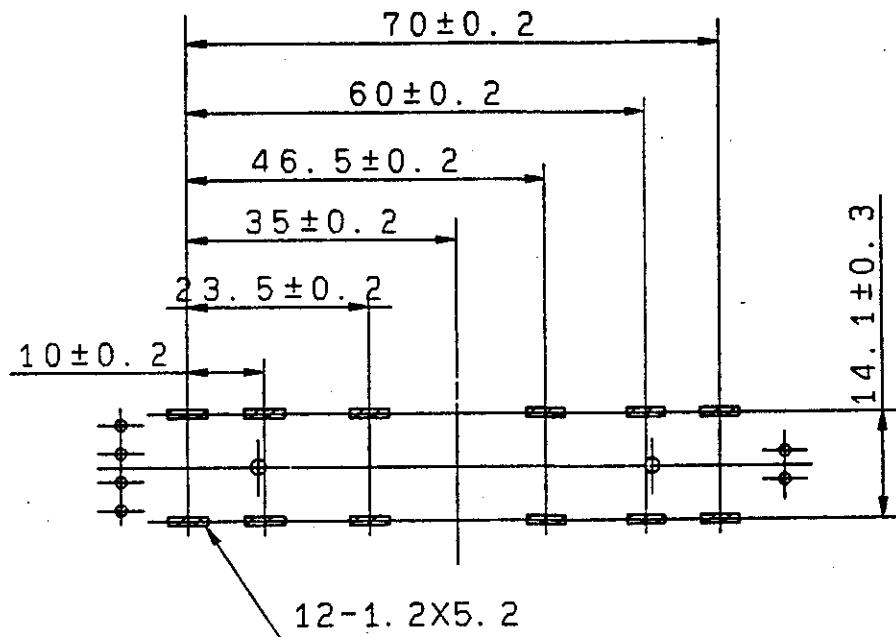
Nominal total resistance 公称全抵抗値 (KΩ) $5 \leq Ra \leq 50$	Nominal total resistance 公称全抵抗値 (KΩ) $50 < Ra \leq 500$
Less than <u>150mVP-P</u> 未満	Less than <u>300mVP-P</u> 未満

2) Measurement of the endurance characteristic
shall be made after 5 cycles' slide of moving contact
2) 耐久性能後の測定は、レバーを5サイクルしゅう動後とする。

△ 3) Prohibition of pattern wiring for oblique line department.
3) 斜線部は、バターン配線を禁止します。



Viewed from mounting side
挿入側より



Unit: mm



ALPS ELECTRIC CO., LTD.

APPD.
Apr.17 '92

CHKD.

DSGD.
Apr.17 '92

TITLE

SPECIFICATIONS

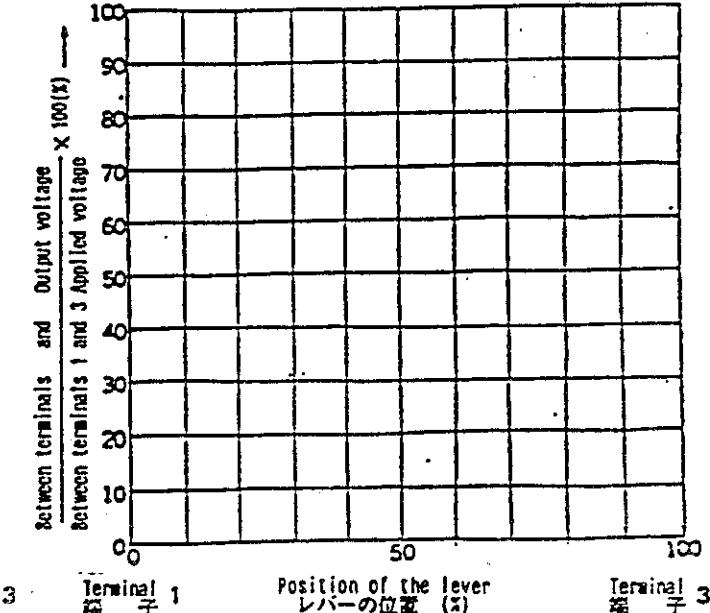
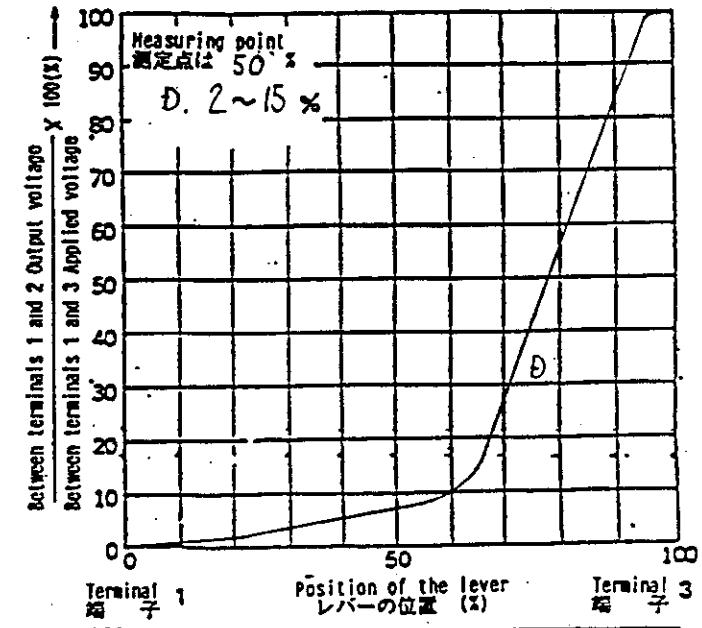
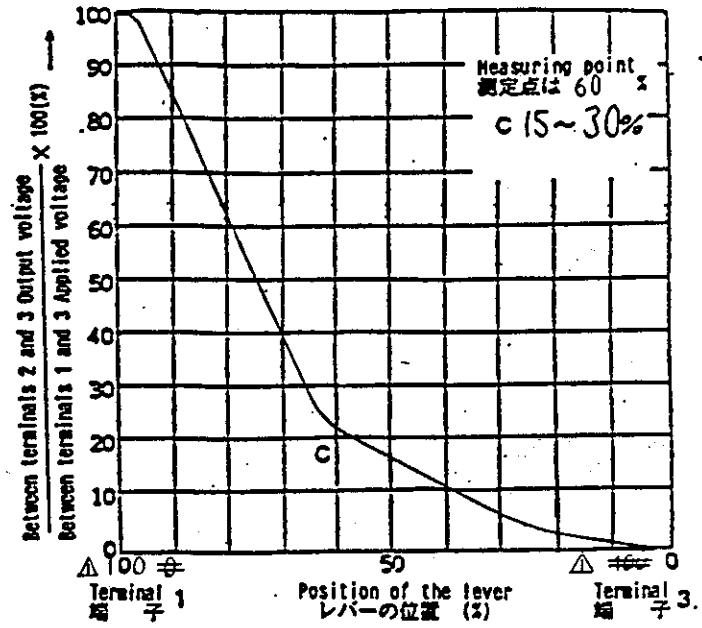
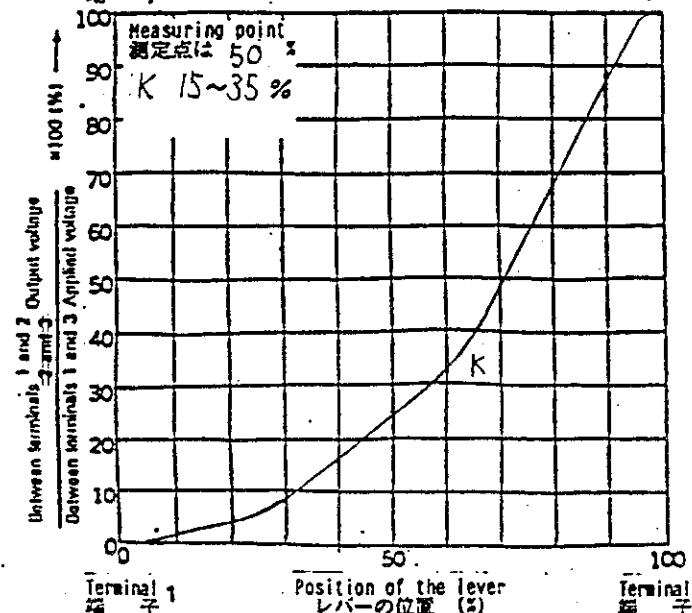
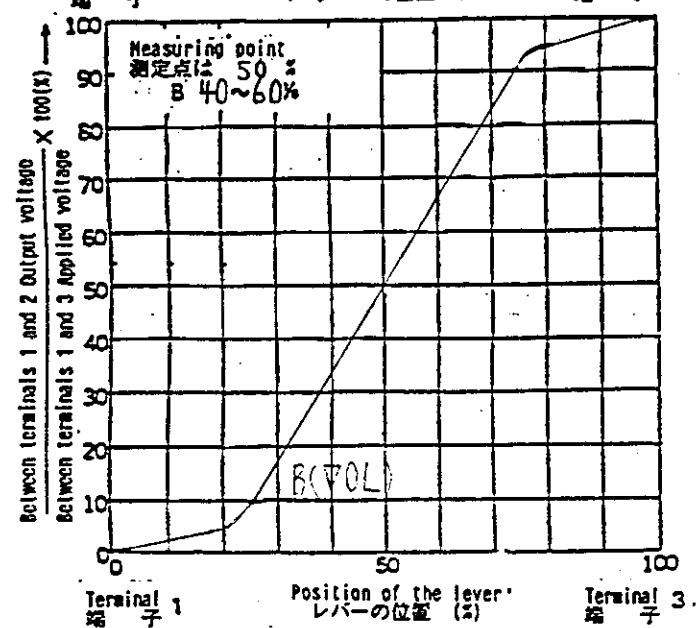
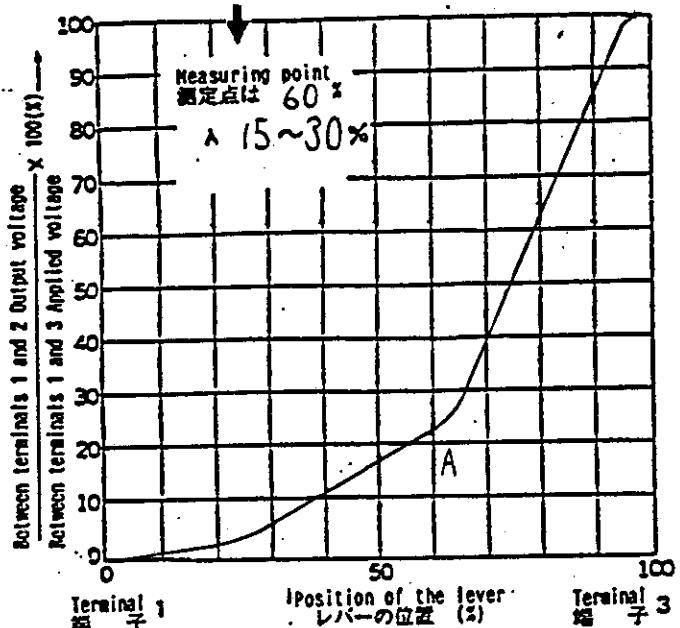
DOCUMENT NO.

4S602R-003 (5/6)

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△ 1 Feb.1994	Y.Y	b.a	Mar.8
SYMB.	DATE	APPD.	CHKD.
			SAke

M.Mizutani

RESISTANCE LAW (TAPER) 抵抗変化特性規格



SYN.	DATE	APPD.	CHKD.	DSGD.	TITLE	SPECIFICATIONS
△	3.1.2.022 Y.Y	APPD	CHKD	DSGD	DOCUMENT NO.	4S602R-003
M. Inoue	M. Matsubara	T. Kumagai	(S/E)			

ご使用上の注意

PRECAUTION IN USE

1. 傷心ツマミをご使用になる場合

レバーの中心より離れたところを作用点としてご使用になる場合、可能な限り下図A寸法を短くしてご使用下さい。

If it will be used the operating point away from the center line of the lever, it should be shorter as possible.

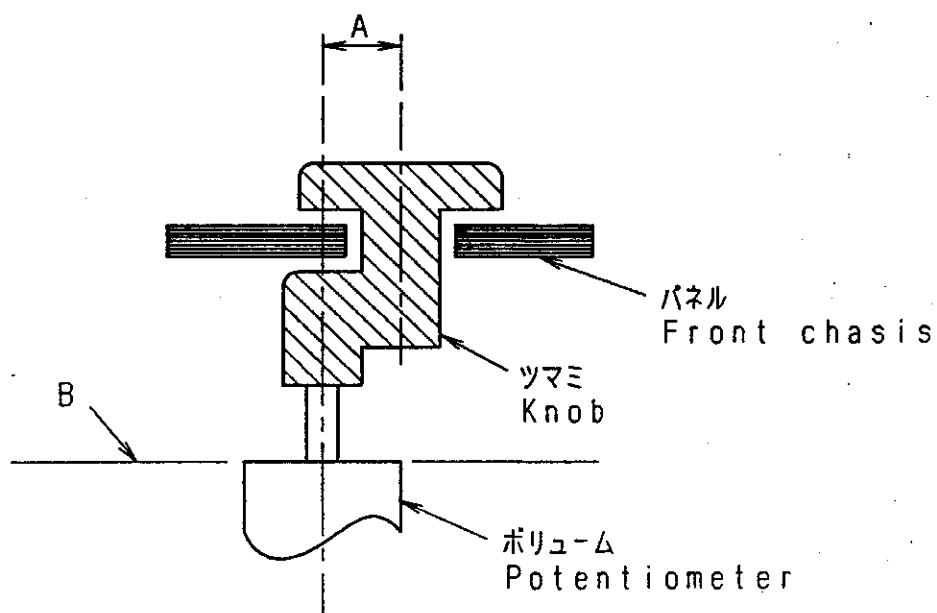
2. レバー長さについて

レバー長さについては、ツマミを含めて、下図B面より極力短いものをご使用願います。レバー長さについては、作用点までの距離が短いほどしゅう動感触が良好となり、長いほど好ましくない感触になります。

About the length of lever

If conditions permit, it is advisable to use the shortest possible lever.

The longer the length up to operating point, the more unfavorable slide feeling will be given.



3. レバーの駆動に関しては上記内容を考慮の上、セット実装を行いあらかじめ異常のないことをご確認願います。

Regarding the operation of the lever, please consider the above mentioned, and make sure nothing is wrong with the operation under installing in your appliance that you plan to use our products actually.

4. ツマミ挿入及びレバー操作は、ホーリュームマウント基板にソリ(曲がり)のない状態で行って下さい。

Knob assembly on the lever and functioning the lever to be performed under the condition of P.C.B. without warp.

ORIGINAL	1-7-3	Y-Y	K-N	S-A
SYMB	DATE	APPD	CHKD	DSGD



APPD
PDI-ENGI
'95.7.24
YOSHIOKA

CHKD
PDI-ENGI
'95.7.24
KIMURA

DSGD
PDI-ENGI
'95.7.24
Y.SAITOH

TITLE
スライド・ホーリューム仕様書
SPECIFICATIONS

DOCUMENT NO.

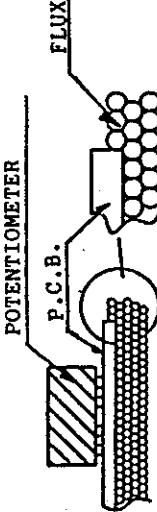
4S0001-200

FOLLOW THE NEXT CONDITIONS FOR SOLDERING

1. Solder
63 % Sn solder specified in JIS Z3282.
 2. Board in Use
Single-face copper laid laminate board
Plate thickness (t) = 1.6 mm
 3. In the Case of Dip Soldering
 - (1) State of potentiometer
Position a lever in the vicinity of
 - (2) Specific Gravity of Flux
 0.83 ± 0.01 (foaming type)
 - (3) Height of Flux face
A level of the upper face of flux face at a half of the plate thickness of

5. Matters to Be Noted
 - (1) Do not add any stress on terminals in the case of soldering. For instance, forced movement of potentiometer with terminals being heated may probably deteriorate the electric features due to generation of looseness in connection between resistant board and terminals.

(3) Height of Flux face
A level of the upper face of flux for reaching the position at a half of the plate thickness of printed board. (Fig.1) Further, no flow of flux invading on the surface of printed board on the side of installing potentiometer is allowed.



(Fig. 1)

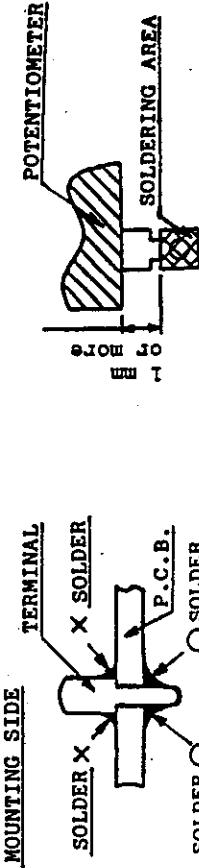
- (4) Preheat Condition
100°C MAX., within 1 minute
(Temperature on the side of installing printed board is

(5) Soldering Condition
 Solder temperature; 260°C MAX.
 Soldering period ; within 5 seconds
 Time of soldering ; only one time is permitted
 designated.)

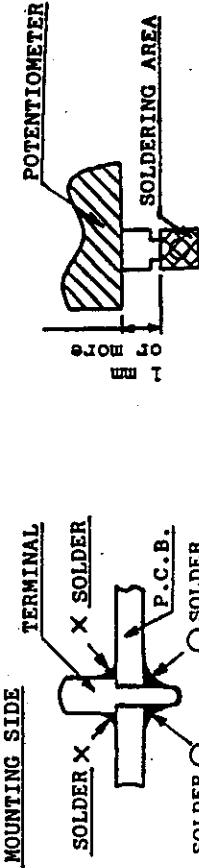
4. In the Case of Manual Soldering		
Solder temperature	; 300°C MAX.	
Soldering period	; within 3 seconds	
Time of soldering		; only one time is permitted

- . Matters to Be Noted
 - (1) Do not add any stress on terminals in the case of soldering. For instance, forced movement of potentiometer with terminals being heated may probably deteriorate the electric features due to generation of looseness in connection between resistant board and terminals.
 - (2) Use caution to soldering process so as to prevent solder from rising up to the surface of printed board on the side of installing potentiometer, because defective contact may take place in terminal connecting part due to soldering heat (Fig. 2)

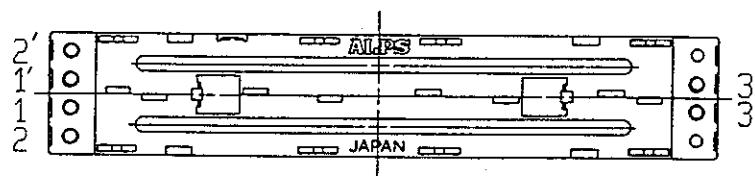
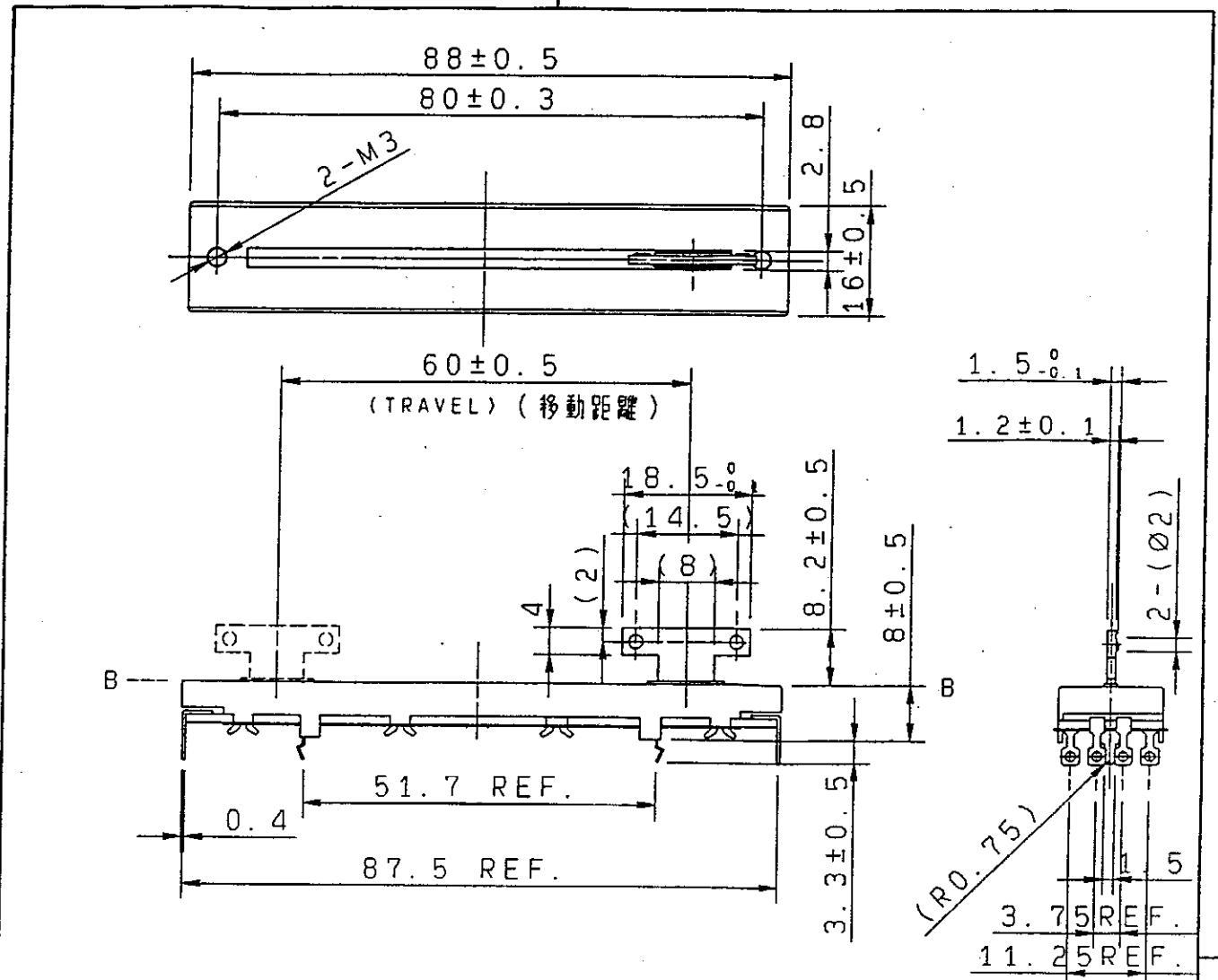
- (3) In the case of lead wiring, solder it so that a gap of 1 mm or more may be reserved between the potentiometer body and soldering part. (Fig. 3)
- (4) The grade of influence of soldering exerted on the potentiometer depends upon the size of a printed board, installing position of the potentiometer, and the size of a solder bath etc. Therefore, make sure, in advance, of no abnormal state under the conditions of soldering to be carried out at present.



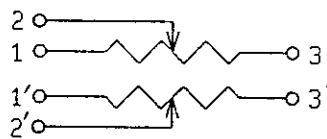
(Fig. 3)



(Fig. 3)



CIRCUIT



NOTE 1. MOUNTING SCREW THREAD LENGTH IS CHASSIS THICKNESS + 3mm MAX.

2. WITHIN 30mm FROM B INCLUDED KNOB'S HEIGHT.

注記 1. 取付ネジの首下長さはシャーシ板厚+3mm以下とする。

2. レバーの長さは、ツマミも含めて30mm以内にてご使用願います。

TERMINAL DETAIL
(端子寸法図)

指定なき部分の許容差 TOLERANCES UNLESS OTHERWISE SPEC	
$L \leq 10$	± 0.3
$10 < L \leq 100$	± 0.5
$100 < L$	± 0.8
角度 ANGULAR DIMENSION	± 5°

PART NO.	NAME	MATERIAL NAME / CODE	FINISH	
		DSGD. セッケイ3 Y. WATANABE JAN. 31 '92	SCALE 1 : 1	S602RG904
		CHKD. K. NARISAWA JAN. 31 '92	FIGURE 60mm SLIDE POTENTIOMETER DUAL UNIT	
		APPD.	UNIT mm	2連スライドユニット
SYMB	DATE	APPD/CHKD/DSGD S. ABE	JAN. 31 '92	RS60N1