Combination of excellent solder strength & size merit

(3.5×3.55mm with height of 1.25mm)





■ Typical Specifications

Items	Specifications
Rating (max.)	50mA 12V DC
Rating (min.)	10μA 1V DC
Initial contact resistance	100mΩ max.
Travel (mm)	0.2

■ Product Line

Side push type

Product No.	Operating force	Operating direction	perating direction Operating life Guide boss		Minimum ord	er unit (pcs.)
1 1000011101	operating relea	operating an estion	(5mA 5V DC)	(5mA 5V DC)		Export
SKSCLCE010	1.6N		100,000 cycles	Without	5.000	5.000
SKSCLAE010	2.2N	Side push				
SKSCLDE010	1.6N	Side pasit	100,000 Cycles	Wi+b	5,000	5,000
SKSCLBE010	2.2N			With		

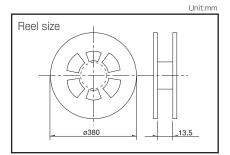
With ground terminal type

Product No.	Operatingforce	e Operating direction Operating life Guide boss		Guide bosses	Minimum ord	der unit (pcs.)	
Troddot No.	oporating force	Operating direction	(5mA 5V DC)		Japan	Export	
SKSCPCE010	1.6N		100,000 cycles	Without	5.000	5.000	
SKSCPAE010	2.2N	Side push					
SKSCPDE010	1.6N	Side pasir	100,000 cycles	With	3,000	3,000	
SKSCPBE010	2.2N			VVILI			

Packing Specifications

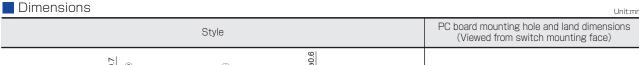
Taping

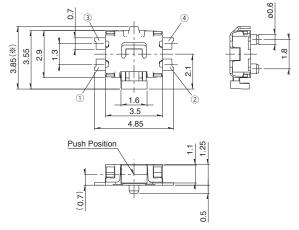
Number of packages (pcs.)			Tape width	Export package
1 reel	1 case / Japan	1 case / export packing	(mm)	measurements (mm)
5,000	50,000	50,000	12	401×401×214



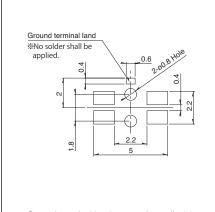
Note

For reels of 330mm diameter, please inquire.



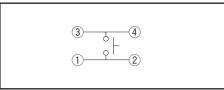


Parts indicated by * apply only to products with a ground terminal.



Ground terminal land pattern is applicable to ground terminal type only.

Circuit Diagram



	Type				Sha	arp Feeling T	ype			
						Burface Moui				
	Series	SKHU	SKTD	SKSN	SKTG	SKSL	SKSC	SKRT	SKRV	SKRH
	Photo	C.		T	NEW	00	Sale Sales		0	
	Features	_	Low-profile	Mid-mount	Half-n	nount	Low-profile	_		on switch switch
V	Vater-proof	0	•	_	•	_	_	_	_	_
	Dust-proof	0	•	_	•	_	_	_	_	_
IF	P standard	_	67 equivalency	_	67 equivalency	_	_	_	_	_
Operating	Top push	•	_	_	_	_	_	_	•	•
direction		_	•	•	•	•	•	•	•	•
	W	6.2	3.9	6.2	5.2	4.5	3.5	4.5	6.45	7.35
Dimension (mm)	D D	6.3	2.9	3	3.5	2.6	3.55	3.4	6.4	7.5
(11111)	Н	2.5/3.1	1.55	3.5	1.55	2.2	1.25	3.3	4	5
Operation force coverage	2N to 3N	Ţ	\$	\$	\$	1	1	\$	See the relev respective proc	
Ti	ravel (mm)	0.25	0.15	0.2	0.	15	0.	.2	See the relev	
Gro	ound terminal	•	•	•	•	•	0	•	•	•
Operating	temperature range	—40℃ to +85℃	-30℃ to +85℃	-40℃ to +85℃	-;	30℃ to +85	5°C	-40°C to +90°C	-20°C to +70°C	-40°C to +85°C
Aut	tomotive use	0	_	_	_	_	_	_	_	_
I	Life Cycle	*3	2	* 2	* 2	* 2	* 2	* 2	* 2	* 2
	Rating (max.) (Resistive load)				5	OmA 12V [OC			
Electrical	Rating (min.) (Resistive load)					10μΑ 1V D0	0			
performance	nsulation resistance		100MΩ min. 100V DC 1min.							
	Voltage proof	250V AC 1min.	100V AC 1min.	250V A	.C 1min.	100V A	AC 1min.	250V AC 1min.	100V A	C 1min.
Durability -	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively								
Durability	Lifetime		Shall be in accordance with individual specifications.							
	Cold				-40°C 96h				-30°C 96h	-40°C 96h
Environmental performance	Dry heat	90℃ 96h	85℃ 96h	90℃ 96h	85℃ 96h		90℃ 96h		80℃ 96h	90℃ 96h
	Damp heat				60°C, 9	90 to 95%F	RH 96h			
	Page	237	239	240	241	242	243	245	453	454

 $\ensuremath{\mathsf{W}}$: Width. The most outer dimension excluding terminal portion.

Notes

- 1. The automotive operating temperature range to be individually discussed upon request.
- 2. lacktriangle Indicates applicability to all products in the series, while \bigcirc indicates applicability to some products in the series.

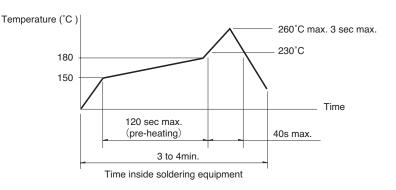
 $[\]mathsf{D}$: Depth. The most outer dimension excluding terminal portion. H : Height. The minimum dimension if there are variances.

TACT Switch™ Soldering Conditions

Condition for Reflow

Available for Surface Mount Type.

- 1. Temperature measurement: Thermocouple ϕ 0.1 to 0.2 CA (K) or CC (T) at solder joints (copper foil surface).
 - A heat resistive tape should be used to fix thermocouple.
- 2. Temperature profile



Notes

- The above temperature shall be measured of the top of switch. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others.
 The above-stated conditions shall also apply to switch surface temperatures.
- Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Conditions for Auto-dip

Available for Snap-in Type and Radial Type.

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	60s max.
Soldering temperature	260℃ max.
Duration of immersion	5s max.
Number of soldering	2times max.

SKHH, SKPD Series

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 110°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

SKQJ, SKQK, SKEG Series

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	45s max.
Soldering temperature	255℃ max.
Duration of immersion	5s max.
Number of soldering	2times max.

Manual Soldering

Items	Condition
Soldering temperature	350℃ max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

SKHH, SKHW, SKRG, SKPD Series

Items	Condition
Soldering temperature	360°C max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

SKTD, SKTG, SKQJ, SKQK, SKEG Series

Items	Condition
Soldering temperature	350°C max.
Duration of soldering	3s max.
Capacity of soldering iron	20W max.

Notes

- 1. Prevent flux penetration from the top side of the TACT Switch™.
- 2. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 3. The second soldering should be done after the switch is stable with normal temperature.
- 4. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA Corporation, or equivalents.)

