12-position General-purpose Vertical Type

General-purpose type switch applicable to a wide range of electronic devices





■ Typical Specifications

Ite	ms	Specifications		
Rating (max.)/(mi (Resistive load)	n.)	0.25A 30V DC / 50µA 3V DC		
Contact resistanc (Initial / After oper	-	20 m Ω max. $/$ 60 m Ω max.		
Detetional torque	Shorting	80±30mN·m		
Rotational torque	Non-shorting	70±30mN·m		
Operating life	Without load	10,000 cycles		
Operating life	With load	10,000 cycles (0.25A 30V DC)		

Product Line

Poles	Positions	Changeover	Changeover	Actuator	Actuator length	Minimum ord	er unit (pcs.)	Product No.												
1 0165	1 031110113	angle	timing	configuration	(mm)	Japan	Export	T TOUGET NO.												
			Shorting	Round shaft with	15			SRRM1C6200												
1	12 Endless		Non shorting %1	groove	20			SRRM1C5400												
	Endless			Flat	20	100	600	SRRM1C7800												
	5	30±3°		Round shaft with	15			SRRM254700												
2	6	6	3013		groove	groove		100	000	SRRM262400										
			Shorting	Flat	Flat	Flat	Flat	Flat	Flat	Flat	Flat	Flat	Flat	Flat	Flat	Flat	Flat	20		
3	4			Round shaft with groove				SRRM342800												
4	3			18-tooth serration				SRRM433700												

Notes

- 1. *1 Non-shorting type requires external wiring of common terminals.
- 2. All the axis are die casting shafts.

Packing Specifications

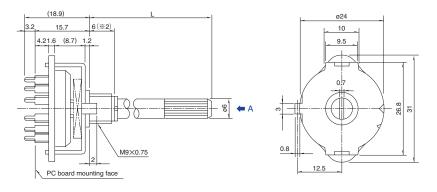
Bulk

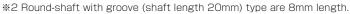
Number of pa	ckages (pcs.)	Evport package massurements (mm)		
1 case /Japan 1 case /export packing		Export package measurements (mm)		
100	600	369×349×367		

Dimensions

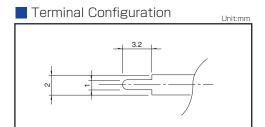
Unit:mm

Style









Standard Circuit Diagram

Shorting Circuit Diagram

	rting en eart Blagrann				Unit:mm
	1-pole, 12-position	2-pole, 5-position	2-pole, 6-position	3-pole, 4-position	4-pole, 3-position
Circuit diagram		2 3 4 5 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0			
PC board mounting hole dimensions	Equally divided 13-ø1.5 hole	12-01.5 hole	Equally divided 14-ø1.5 hole	Equally divided 15-ø1.5 hole	Equally divided 16-01.5 hole

Non Shorting Circuit Diagram

PC board mounting hole dimensions Circuit diagram (Viewed from the direction A) 1-pole, 12-position Equally divide

Attached Parts





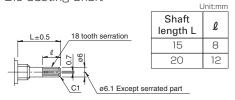
- 1. The s mark in the above table indicate a Lug position with the shaft turned fully counterclockwise when viewed from direction A of the diagrams.
- 2. Note that the location of C terminal differs depending on the number of positions.
- 3. External wiring is required if specified in the above diagrams.



■ 18-tooth Serration Shaft

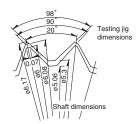
The shaft shows the position in which it is turned fully counterclockwise.

Die Casting Shaft



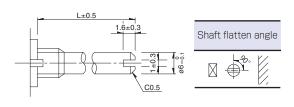
Details About Serration

- The mold dimensions of standard serration and the dimensions of test jigs are as shown in the figure at left.
- (2) Position of the serration bottom When the shaft is turned fully counterclockwise, the position of the serration bottom is on the AA line.
- (3) Slitting angle The slitting angle (position) is not specified.



Round Shaft with Groove

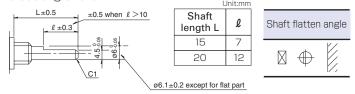
The shaft shows the position in which it is turned fully counterclockwise.



Flat Shaft

The shaft shows the position in which it is turned fully counterclockwise.

Die Casting Shaft



Note

SRRM Series are based on (panel lug).



				S	RBQ	SF	RBM						
S	Series		SRBD	Insertio	n Reflow type	Rotary	Pulse	SRBV	1	SF	RRM	SRRN	ı
F	Photo		•	•								>	
Angle	e of throv	/	36°	4	0±3°	30±3°	18±3°			30)±3°		
Numb	er of pole	S		1		1	, 2	1		1, 2	2,3,4	2, 3, 4	1
Rotatio	onal torq	Je	13±5mN·m		3mN·m :5mN·m		!OmN·m 7mN·m	30±15mi	V·m	(Sho	80mN·m orting) 80mN·m shorting)	70±30ml	N∙m
Dimensio	ne	W	10		11.4		10	16.2					
(mm)	-	D H	1.7		3.5		2.5 11	18.5 7.5			_	_	
	erating ature ran		-25°C to +85	°C −10°C	to +60°C		to +85°C	-10°C to +	-85℃	-10°C 1	to +60°C	-30°C to +	-65
Auton	notive us	е	_		_		•	_			_	_	
Life	e cycle		*3		★ 3	,	(3)	*3		5	3	*3	
	max.)/(m stive load		1mA 5V DC 50μA 3V D0			6V DC 3V DC		0.3A 16V 50μA 3V			30V DC	0.15A 12V 50µA 3V	
Operating life without load		10,000 cycle 250mΩ max		10,000 cycles 100mΩ max.		30,000 cycles 100mΩ max.	10,000 cycles 10,000 cycle 100mΩ max. 40mΩ max			10,000 cy 70mΩ m			
	Operating lif Load: as		10,000 cycle 250mΩ max		10,000 cycles 10,000 100mΩ max. 150ml				10,00 60m	O cycles Ω max.	10,000 cy 100mΩ n		
	Initial corresist		200mΩ max			50m!	Ω max.	20mΩ max. 50mΩ n			iax.		
Electrical performance	Insula resist				100MΩ mi	n. 100V D)C				100MΩ min	. 500V DC	
	Voltage	proof			100V AC	for 1minut	е				500V AC fo	or Iminute	
	Term		3N for 1minut	е	5N for 1minute					10N fo	r Iminute	5N for 1mi	nute
	Actuator	Operating direction	_		_	0.5N·m	_	0.6N·n	n		1N·	m	
	strength	Pulling direction	50N		20N				10	ON			
Mechanical				tip of sha w table sh l, SRBM, S	ows for			e shows for		The bel	ow table sl SRBV	nows for	
performance Wobble of actuator			Measuring position from mounting surface	Shaft wobble (max. value) O.17	Applicable mounting dimension	mount the	tance from ting surface to tip of shaft below 5	Shaft wobble (max. value)		Measuring position from ounting surface	Shaft wobble (max. value)	Applicable mounting dimension	
	30.00		15	0.25	20	above	5 and below 10	0.9		15	0.3	20	
			20	0.35	25	above	10 and below 15	1.2		20	0.4	25	
			25	0.42	30								
			30	0.5	above 35	T						Unit:mr	n
	Со	ld	-40°C 500h	n –20)℃ 96h	-40°C 96h -20°C			C 96h				
nvironmental performance	Dry h	neat	85°C 500h					85℃ 96	3h				
	Damp	heat	60°C, 90 to 95%RH 50	Oh		I	40	°C, 90 to 95°	%RH S	96h	Т		
Page 141			141		143 145 148 150			50	153				

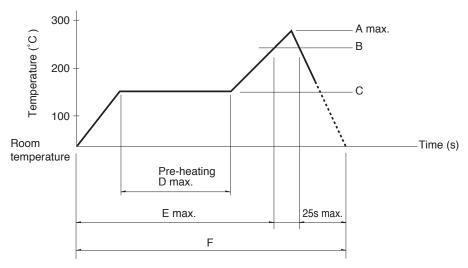
Note

Indicates applicability to all products in the series.

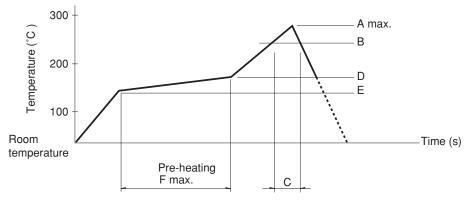
Rotary Switches Soldering Conditions

Example of Reflow Soldering Condition

- Heating method: Double heating method with infrared heater.
 Temperature measurement: Thermocouple \$\phi\$0.1 to 0.2 CA (K) or CC (T) at soldering portion(copper foil surface).
 A heat resisting tape should be used for fixed measurement.
- 3. Temperature profile



Series (Reflow type)	A (℃) 3s max.	B (℃)	C (°C)	D (s)	E (s)	F (s)
SRBQ	250	200	150±5	80 to 100	_	_



Series (Reflow type)	A (℃) 3s max.	B (℃)	C (s)	D (°C)	E (℃)	F(s)
SRBD	260	230	40	180	150	120

Notes 1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.

2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Reference for Hand Soldering

Series	Soldering temperature	Soldering time		
SRBQ, SRBM, SRBV, SRRM, SRRN	350±10℃ 3+1/0s			
SRBQ (Reflow type)	350±5℃	3s max.		

Reference for Dip Soldering (For PC board terminal types)

Series	Iter	ms	Dip soldering		
Jeries	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion	
SRBM	100°C max.	60s max.	260±5℃	5s max.	
SRBV, SRRM, SRRN	_		260±5℃	10±1s	
SRBQ	_	-	260±5℃	5±1s	

