

EMC filters

2-line filters

Series/Type: B84771*000

Date: December 2012

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IEC inlet filters

Power line filters for 1-phase systems Rated voltage V_B: 250 V AC/DC Rated current In: 1 A to 20 A

Construction

- 2-line filter with IEC connector
- Appliance connector according to IEC/EN 60320-1
- Metal case

Versions

- With discharge resistor (B84771A*)
- Without discharge resistor (B84771C*)
- Medical version with low leakage current (B84771M*)

Features

- Easy to install
- Compact design
- Cost optimized construction
- Degree of protection from front side IP 40¹⁾
- Design complies with IEC / EN 60939, UL 1283, CSA C22.2 No.8
- ENEC10 approval obtained (1 A ... 15 A)²⁾, approval for 16 A ... 20 A is pending
- UL and cUL approval obtained for 1 A ... 20 A

Applications

- Switched-mode power supplies
- DC applications
- Measuring instruments
- Medical equipment

Terminals

Screw mounting, Snap-in version

- Line side: IEC inlet C14 according to IEC/EN 60320-1 (1 A ... 15 A) IEC inlet C20 according to IEC/EN 60320-1 (16 A ... 20 A)
- Load side: Tab connectors 6.3 × 0.8 mm

Litz wire version

- Line side: IEC inlet C14 according to IEC/EN 60320-1
- Load side: wire 160 mm × 3, wire size: type 1 A ... 8 A: AWG 18; type 10 A ... 15 A: AWG 16.



2) ENEC approval at 12 A and 15 A types maximum with 10 A and 20 A type maximum with 16 A feasible.





IEC inlet filters

Marking

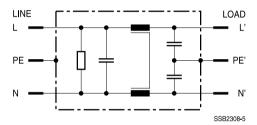
Marking on component:

Manufacturer's logo, ordering code, rated voltage, rated current, rated temperature, climatic category, date code

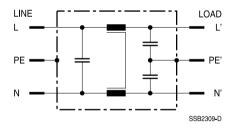
Minimum data on packaging:

Manufacturer's logo, ordering code, quantity, date code

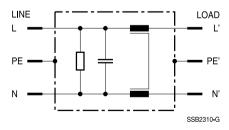
Typical circuit diagram of B84771A* (with discharge resistor)



Typical circuit diagram of B84771C* (without discharge resistor)



Typical circuit diagram of B84771M* (medical version)





2-line filters B84771*000 IEC inlet filters

Technical data and measuring conditions of B84771*A000

Rated voltage V _R	250 V AC (50/60 Hz) / 250 V DC	
Rated current I _R	Referred to 50 °C rated temperature	
Test voltage V _{test}	1 A 15 A types: 1000 V AC, 2 s (line/line)	
	16 A 20 A types: 1100 V DC, 2 s (line/line)	
	B84771A/C*: 2000 V AC, 2 s (lines/case)	
	B84771M*: 2500 V AC, 2 s (lines/case)	
Leakage current I _{LK}	At V _R and 50 Hz	
Climatic category (IEC 60068-1)	25/085/21 (-25 °C/+85 °C/21 days damp heat test)	



IEC inlet filters

Screw mounting versions with tab connectors: characteristics and ordering codes of B84771*A000

 $V_B = 250 \text{ V AC/DC}$

I_R	C _R	C _R	L _R	I _{leak} 1)	R _{dis}	Approx.	Ordering code	Арр	rova	s
	X2	Y2				weight				
Α	μF	pF	mH	mA	$M\Omega$	g		% 10	<i>77</i>	c 7/ 2
1	1 × 0.1	2 × 2200	2×12	0.173	1	40	B84771A0001A000	×	×	×
	1 × 0.1	2 × 2200	2 × 12	0.173	_	40	B84771C0001A000	×	×	×
	1 × 0.1	_	2 × 12	0	1	40	B84771M0001A000	×	×	×
3	1 × 0.1	2 × 2200	2 × 2.5	0.173	1	40	B84771A0003A000	×	×	×
	1 × 0.1	2 × 2200	2×2.5	0.173	_	40	B84771C0003A000	×	×	×
	1 × 0.1	_	2×2.5	0	1	40	B84771M0003A000	×	×	×
6	1 × 0.1	2 × 2200	2×0.84	0.173	1	40	B84771A0006A000	×	×	×
	1 × 0.1	2 × 2200	2×0.84	0.173	_	40	B84771C0006A000	×	×	×
	1 × 0.1	_	2×0.84	0	1	40	B84771M0006A000	×	×	×
8	1 × 0.1	2 × 2200	2 × 0.45	0.173	1	40	B84771A0008A000	×	×	×
	1 × 0.1	2 × 2200	2×0.45	0.173	_	40	B84771C0008A000	×	×	×
	1 × 0.1	_	2×0.45	0	1	40	B84771M0008A000	×	×	×
10	1 × 0.1	2 × 2200	2×0.24	0.173	1	40	B84771A0010A000	×	×	×
	1 × 0.1	2 × 2200	2×0.24	0.173	_	40	B84771C0010A000	×	×	×
	1 × 0.1	_	2×0.24	0	1	40	B84771M0010A000	×	×	×
12	1 × 0.1	2 × 2200	2×0.14	0.173	1	40	B84771A0012A000	×*	×	×
	1 × 0.1	2 × 2200	2×0.14	0.173	_	40	B84771C0012A000	×*	×	×
	1 × 0.1	_	2×0.14	0	1	40	B84771M0012A000	×*	×	×
15	1 × 0.1	2 × 2200	2 × 0.09	0.173	1	40	B84771A0015A000	×*	×	×
	1 × 0.1	2 × 2200	2×0.09	0.173	_	40	B84771C0015A000	×*	×	×
	1 × 0.1	_	2×0.09	0	1	40	B84771M0015A000	×*	×	×
16	1 × 0.33	2 × 2200	2×0.4	0.173	1	130	B84771A0016A000	P*	×	×
	1×0.33	-	2×0.4	0	1	130	B84771M0016A000	P*	×	×
20	1 × 0.33	2 × 2200	2×0.3	0.173	1	130	B84771A0020A000	P*	×	×
	1×0.33	_	2×0.3	0	1	130	B84771M0020A000	P*	×	×

 $[\]times$ = Approval granted

P = Approval pending

^{* =} ENEC approval at 12 A and 15 A types maximum with 10 A, at 20 A type maximum with 16 A feasible.

Calculation according draft proposal IEC 60939-1 Ed. 3 (2008-10-29), annex A, "Calculation of leakage current" at 50 Hz. In practice
are up to double values to be expected due to the insulation resistance values of the used ceramic capacitors. For the medical version
results computationally the value 0. In practice are values 1 ... 2 μA to be expected due to the insulation resistance values of the used
materials.



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Snap-in versions with tab connectors: characteristics and ordering codes of B84771*30*A000

 $V_B = 250 \text{ V AC/DC}$

I _R	C _R	C _R	L _R	I _{leak} 1)	R _{dis}	Approx.	Ordering code	App	rova	ls
	X2	Y2				weight				
Α	μF	pF	mH	mA	$M\Omega$	g		% 100	<i>77</i>	c 7/ 2
1	1 × 0.1	2 × 2200	2×12	0.173	1	40	B84771A3001A000	×	×	×
	1 × 0.1	_	2×12	0	1	40	B84771M3001A000	×	×	×
3	1 × 0.1	2 × 2200	2×2.5	0.173	1	40	B84771A3003A000	×	×	×
	1 × 0.1	_	2×2.5	0	1	40	B84771M3003A000	×	×	×
6	1 × 0.1	2 × 2200	2×0.84	0.173	1	40	B84771A3006A000	×	×	×
	1 × 0.1	_	2×0.84	0	1	40	B84771M3006A000	×	×	×
8	1 × 0.1	2 × 2200	2×0.45	0.173	1	40	B84771A3008A000	×	×	×
	1 × 0.1	_	2×0.45	0	1	40	B84771M3008A000	×	×	×
10	1 × 0.1	2 × 2200	2×0.24	0.173	1	40	B84771A3010A000	×	×	×
	1×0.1	_	2×0.24	0	1	40	B84771M3010A000	×	×	×
12	1 × 0.1	2 × 2200	2×0.14	0.173	1	40	B84771A3012A000	×*	×	×
	1 × 0.1	_	2×0.14	0	1	40	B84771M3012A000	×*	×	×
15	1 × 0.1	2 × 2200	2×0.09	0.173	1	40	B84771A3015A000	×*	×	×
	1 × 0.1	_	2×0.09	0	1	40	B84771M3015A000	\times^*	×	×

 $[\]times$ = Approval granted

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Calculation according draft proposal IEC 60939-1 Ed. 3 (2008-10-29), annex A, "Calculation of leakage current" at 50 Hz. In practice
are up to double values to be expected due to the insulation resistance values of the used ceramic capacitors. For the medical version
results computationally the value 0. In practice are values 1 ... 2 µA to be expected due to the insulation resistance values of the used
materials.



IEC inlet filters

Screw mounting versions with litz wires: characteristics and ordering codes of B84771*L000

 $V_B = 250 \text{ V AC/DC}$

I _R	C _R	C _R	L _R	I _{leak} 1)	R _{dis}	Approx.	Ordering code	App	rova	ls
	X2	Y2				weight				
Α	μF	pF	mH	mA	$M\Omega$	g		% 100	<i>77</i>	c 7/ 2
1	1 × 0.1	2 × 2200	2×12	0.173	1	40	B84771A0001L000	×	×	×
	1 × 0.1	_	2×12	0	1	40	B84771M0001L000	×	×	×
3	1 × 0.1	2 × 2200	2×2.5	0.173	1	40	B84771A0003L000	×	×	×
	1 × 0.1	_	2×2.5	0	1	40	B84771M0003L000	×	×	×
6	1 × 0.1	2 × 2200	2×0.84	0.173	1	40	B84771A0006L000	×	×	×
	1 × 0.1	_	2×0.84	0	1	40	B84771M0006L000	×	×	×
8	1 × 0.1	2 × 2200	2×0.45	0.173	1	40	B84771A0008L000	×	×	×
	1 × 0.1	_	2×0.45	0	1	40	B84771M0008L000	×	×	×
10	1 × 0.1	2 × 2200	2 × 0.24	0.173	1	40	B84771A0010L000	×	×	×
	1 × 0.1	_	2×0.24	0	1	40	B84771M0010L000	×	×	×
12	1 × 0.1	2 × 2200	2×0.14	0.173	1	40	B84771A0012L000	×*	×	×
	1 × 0.1	_	2×0.14	0	1	40	B84771M0012L000	×*	×	×
15	1 × 0.1	2 × 2200	2×0.09	0.173	1	40	B84771A0015L000	×*	×	×
	1 × 0.1	_	2×0.09	0	1	40	B84771M0015L000	\times^*	×	×

 $[\]times$ = Approval granted

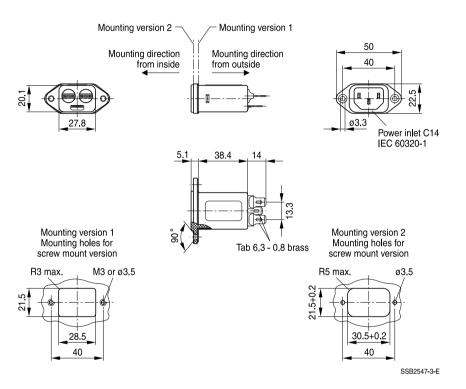
^{* =} ENEC approval at 12 A and 15 A types maximum with 10 A, at 20 A type maximum with 16 A feasible.

Calculation according draft proposal IEC 60939-1 Ed. 3 (2008-10-29), annex A, "Calculation of leakage current" at 50 Hz. In practice
are up to double values to be expected due to the insulation resistance values of the used ceramic capacitors. For the medical version
results computationally the value 0. In practice are values 1 ... 2 μA to be expected due to the insulation resistance values of the used
materials.



IEC inlet filters

Dimensional drawings of screw mounting versions (1 A ... 15 A types)

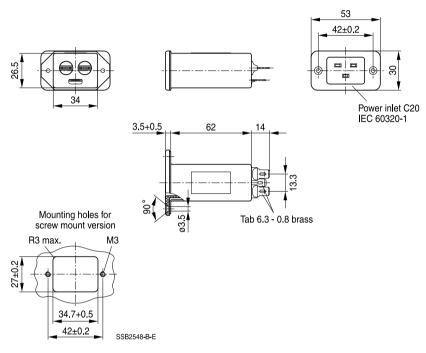


General tolerances according to ISO 2768-cL Dimensions in mm



IEC inlet filters

Dimensional drawings of screw mounting versions (16 A ... 20 A types)

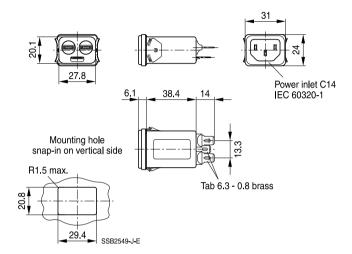


General tolerances according to ISO 2768-cL Dimensions in mm



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Dimensional drawings of snap-in versions, snapper on vertical side (1 A ... 15 A types)

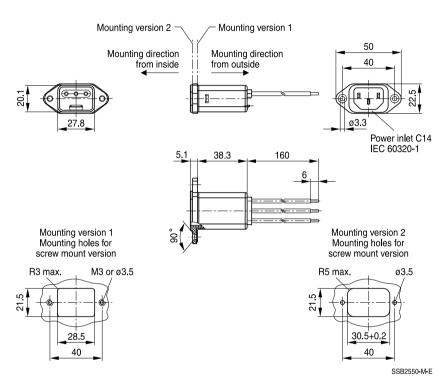


General tolerances according to ISO 2768-cL Dimensions in mm



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Dimensional drawings of versions with litz wire output



General tolerances according to ISO 2768-cL Dimensions in mm



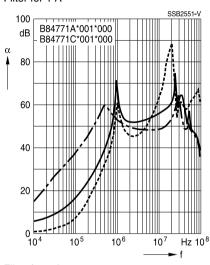
IEC inlet filters

Insertion loss (typical values at $Z = 50 \Omega$)

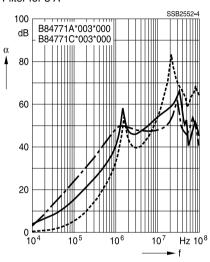
unsymmetrical, adjacent branches terminated common mode, all branches in parallel (asymmetrical)

---- differential mode (symmetrical)

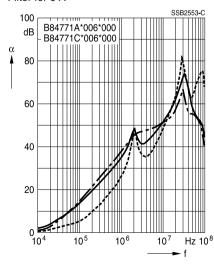
Filter for 1 A



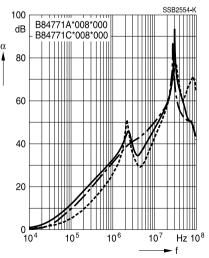
Filter for 3 A



Filter for 6 A



Filter for 8 A



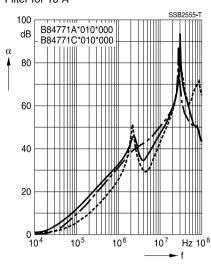


IEC inlet filters

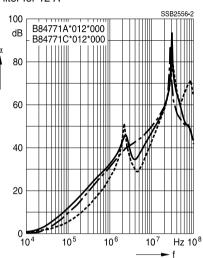
Insertion loss (typical values at $Z = 50 \Omega$)

unsymmetrical, adjacent branches terminated common mode, all branches in parallel (asymmetrical) differential mode (symmetrical)

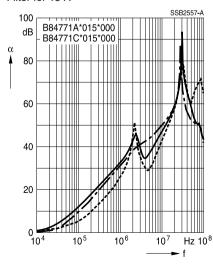
Filter for 10 A



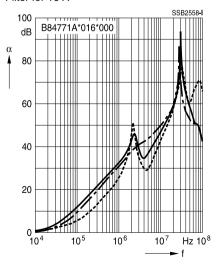
Filter for 12 A







Filter for 16 A



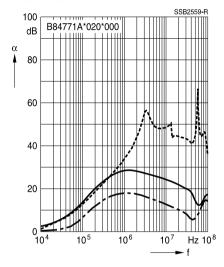


IEC inlet filters

Insertion loss (typical values at $Z = 50 \Omega$)

unsymmetrical, adjacent branches terminated common mode, all branches in parallel (asymmetrical) differential mode (symmetrical)

Filter for 20 A





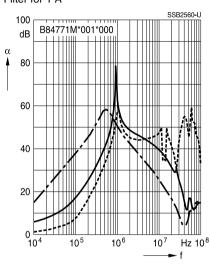
IEC inlet filters

Insertion loss for medical version (typical values at $Z = 50 \Omega$)

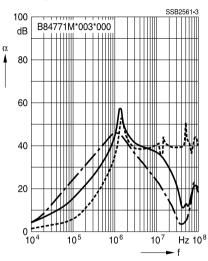
unsymmetrical, adjacent branches terminated common mode, all branches in parallel (asymmetrical)

---- differential mode (symmetrical)

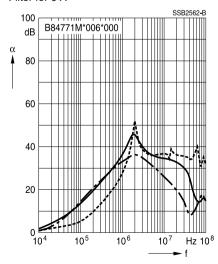




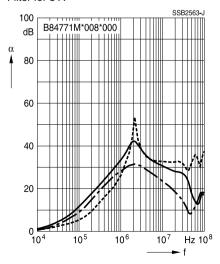
Filter for 3 A



Filter for 6 A



Filter for 8 A



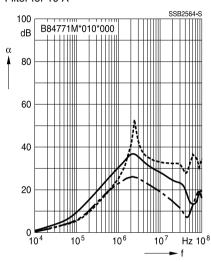


IEC inlet filters

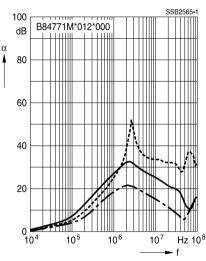
Insertion loss for medical versions (typical values at $Z = 50 \Omega$)

unsymmetrical, adjacent branches terminated
common mode, all branches in parallel (asymmetrical)
differential mode (symmetrical)

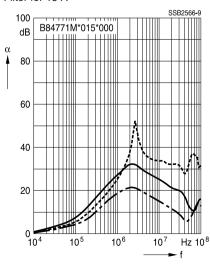
Filter for 10 A



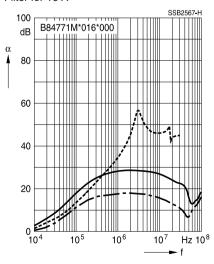
Filter for 12 A



Filter for 15 A



Filter for 16 A



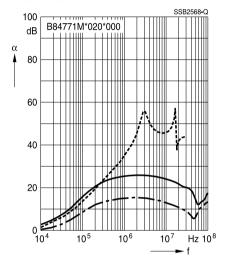


IEC inlet filters

Insertion loss for medical versions (typical values at Z = 50 Ω)

unsymmetrical, adjacent branches terminated common mode, all branches in parallel (asymmetrical) differential mode (symmetrical)

Filter for 20 A





IEC inlet filters

Cautions and warnings

Please read all safety and warning notes carefully before installing the EMC filter and putting it into operation (see _\(\). The same applies to the warning signs on the filter. Please ensure that the signs are not removed nor their legibility impaired by external influences.

Death, serious bodily injury and substantial material damage to equipment may occur if the appropriate safety measures are not carried out or the warnings in the text are not observed.

Using according to the terms

The EMC filters may be used only for their intended application within the specified values in low-voltage networks in compliance with the instructions given in the data sheets and the data book. The conditions at the place of application must comply with all specifications for the filter used.

▲ Warning

- It shall be ensured that only qualified persons (electricity specialists) are engaged on work such as planning, assembly, installation, operation, repair and maintenance. They must be provided with the corresponding documentation.
- Danger of electric shock. EMC filters contain components that store an electric charge. Dangerous voltages can continue to exist at the filter terminals for longer than five minutes even after the power has been switched off.
- The protective earth connections shall be the first to be made when the EMC filter is installed and the last to be disconnected. Depending on the magnitude of the leakage currents, the particular specifications for making the protective-earth connection must be observed.
- Impermissible overloading of the EMC filter, such as with circuits able to cause resonances, impermissible voltages at higher frequencies etc. can lead to bodily injury and death as well as cause substantial material damages (e.g. destruction of the filter housing).
- EMC filters must be protected in the application against impermissible exceeding of the rated currents by overcurrent protective circuitry.
- In case of leakage currents >3.5 mA you shall mount the PE conductor stationary with the required cross section before beginning of operation and save it against disconnecting. For leakage currents I_L¹⁾ <10 mA the PE conductor must have a KU value²⁾ of 4.5 A³⁾; for leakage currents I_L ≥10 mA the PE conductor must have a KU value of 6.4)
- Sine-wave filters must be protected in the application against impermissible exceeding of the component temperature.
- The converter output frequency must be within the specified range to avoid resonances and uncontrolled warming of the sinusoidal output filter.

¹⁾ I_L = leakage current let-go

The KU value (symbol KU) is a classification parameter of safety-referred failure types designed to ensure protection against hazardous body currents and excessive heating.

A value of KU = 4.5 with respect to interruptions is attained with: a) a permanently connected protective earth circuit ≥2.5 mm² connected via shroud connectors (IEC 60309-2) and b) a protective earth circuit.

⁴⁾ KU = 6 with respect to interruptions is achieved for fixed−connection lines ≥10 mm² where the type of connection and line layout correspond to the requirements for PEN conductors as specified in relevant standards.



IEC inlet filters

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant chapters of the databook.

Topic	Instructions	Reference chapter (databook), paragraph
Selecting a filter	When selecting a filter, it is mandatory to observe the rated data of the equipment (such as its rated input current, rated voltage, harmonic content etc.) as well as the derating instructions in Chapters 9 and 10.	Selector guide for converter filters
Protection from residual voltages Discharge resistors	Active parts must be discharged within 5 s to a voltage of less than 60 V (or 50 μ C). If this limit cannot be observed due to the operating mode, the hazardous point must be permanently marked in a clearly visible way.	Safety regulations, 6.1
	Filters which are not permanently connected (e.g. when the test voltage is applied to the filter at the incoming goods inspection) must be discharged after the voltage has been switched off.	Safety regulations, 6.2
Installing and removing of EMC filters Installation	When installing and removing our EMC filters, a voltage-free state must be set up and secured with observance of the five safety rules described in EN 50110-1.	Safety regulations, 6.4
Use in IT systems	The special features of the IT system ("first fault case" and other fault cases) shall be observed.	Power distribution system (network types), 7.6
Safety notes on leakage currents	The filter leakage currents specified in the data book are intended for user information only. The maximum leakage current of the entire electrical equipment or appliance is limited for safety reasons. Please obtain the applicable limits for your application from the relevant regulations, provisions and standards.	Leakage current, 8.4 Leakage current, 8.6
Voltage derating Hazards caused by overloading the filters	If the permissible limits for the higher-frequency voltages at the filter are exceeded, the filter may be damaged or destroyed.	Voltage derating, 9.8
Current derating at elevated ambient temperatures	Non-observance of the current derating may lead to overheating and consequently represents a fire hazard.	Current derating, 10.1
Protective earth connection at operating currents >250 A	For operating currents greater than 250 A, we recommend the PE connection to be set up between the feed (filter: line) and output (filter: load) not via the PE terminal bolt in the filter housing.	Mounting instructions, point 2



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Topic	Instructions	Reference chapter (databook), paragraph
Mounting position	Note the mounting position of the filters! It must always be ensured that natural convection is not impaired.	•
Long motor cables	Long motor cables cause parasitic currents in the installation.	Mounting instructions, point 15



IEC inlet filters

Symbols and terms

Symbol	English	German
α	Insertion loss	Einfügungsdämpfung
C_R	Rated capacitance	Bemessungskapazität
C_{x}	Capacitance X capacitor	Kapazität X-Kondensator
C_Y	Capacitance Y capacitor	Kapazität Y-Kondensator
ΔV	Voltage drop (input to output)	Spannungsabfall im Filter
dv/dt	Rate of voltage rise	Spannungsanstiegsgeschwindigkeit
f	Frequency	Frequenz
f_{M}	Converter output frequency	Motorfrequenz
f_P	Pulse frequency	Pulsfrequenz
f_R	Rated frequency	Bemessungsfrequenz
f_{res}	Resonant frequency	Resonanzfrequenz
I_{LK}	Filter leakage current	Filter-Ableitstrom
I _C	Current through capacitor	Strom durch Kondensator
I _{max}	Maximum current	Maximalstrom
I _N	Nominal current	Nennstrom
I_{op}	Operating current (design current)	Betriebsstrom
I _{pk}	Rated peak withstand current	Bemessungs-Stoßstromfestigkeit
l _q	Capacitive reactive current	Kapazitiver Blindstrom
I _R	Rated current	Bemessungsstrom
Is	Interference current	Störstrom
L	Inductance	Induktivität
L_R	Rated inductance	Bemessungsinduktivität
L_{stray}	Stray inductance	Streuinduktivität
P _{loss}	Power loss	Verlustleistung
R	Resistance	Widerstand
R_{is}	Insulation resistance	Isolationswiderstand
R_{typ}	DC resistance, typical value	Gleichstromwiderstand, Richtwert
T _A	Ambient temperature	Umgebungstemperatur
T_{max}	Upper category temperature	Obere Kategorietemperatur
T_{min}	Lower category temperature	Untere Kategorietemperatur
T_R	Rated temperature	Bemessungstemperatur
V_{eff}	RMS voltage	Effektivspannung
V_{LE}	Voltage line to earth; voltage line to ground	Spannung Phase zu Erdpotential
V_N	Nominal voltage	Netzspannung
V_R	Rated voltage	Bemessungsspannung
V_{peak}	Peak voltage	Spitzenspannung
V_{test}	Test voltage	Prüfspannung
V_{x}	Voltage over X capacitor	Spannung über X-Kondensator
V_Y	Voltage over Y capacitor	Spannung über Y-Kondensator
Z	Impedance	Scheinwidertand
IZI	Impedance, absolute value	Scheinwiderstand (Betragswert)



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