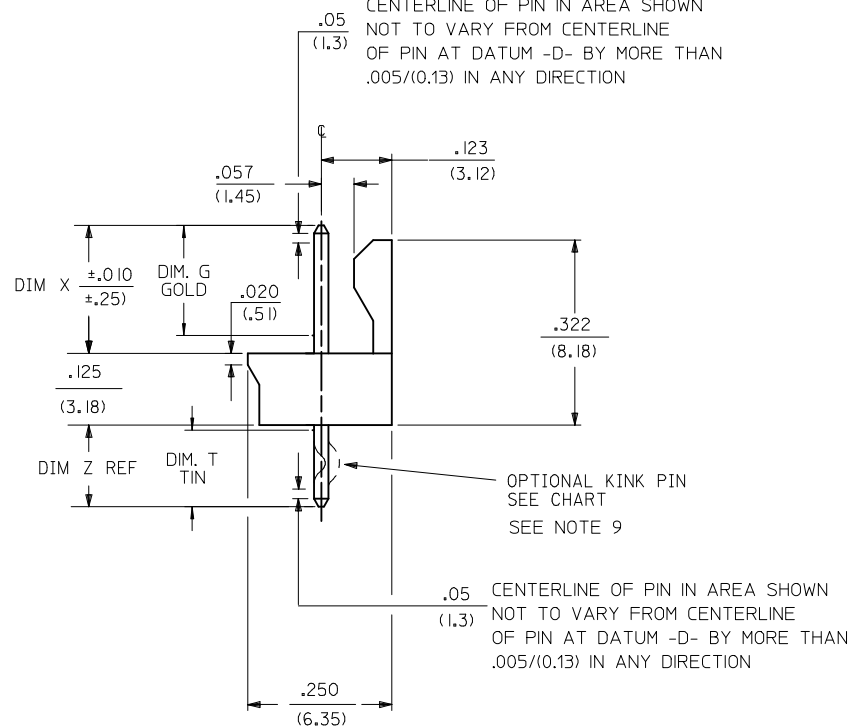
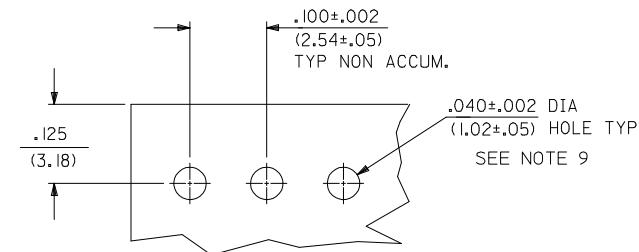




CKTS	DIM A	DIM B
2	$\frac{.100}{(2.54)}$	$\frac{.195}{(4.95)}$
3	$\frac{.200}{(5.08)}$	$\frac{.295}{(7.49)}$
4	$\frac{.300}{(7.62)}$	$\frac{.395}{(10.03)}$
5	$\frac{.400}{(10.16)}$	$\frac{.495}{(12.57)}$
6	$\frac{.500}{(12.70)}$	$\frac{.595}{(15.11)}$
7	$\frac{.600}{(15.24)}$	$\frac{.695}{(17.65)}$
8	$\frac{.700}{(17.78)}$	$\frac{.795}{(20.19)}$
9	$\frac{.800}{(20.32)}$	$\frac{.895}{(22.73)}$
10	$\frac{.900}{(22.86)}$	$\frac{.995}{(25.27)}$

1. MATERIAL: GLASS FILLED POLYESTER, RATED UL 94V-0, COLOR: NATURAL (WHITE)
PIN MATERIAL: 260 BRASS.
2. FINISH:
 - (197) - OVERALL REFLOWED MATTE TIN: .000060/(0.00152) MIN.
OVERALL NICKEL UNDERPLATE: .000050/(0.00127) MIN.
 - (154) - OVERALL TIN: .000100/(0.00254) MIN.
OVERALL NICKEL UNDERPLATE: .000050/(0.00127) MIN.
 - (231) - SELECT GOLD: .000050/(0.00127) MIN.
SELECT MATTE TIN: .000100/(0.00254) MIN.
OVERALL NICKEL UNDERPLATE: .000050/(0.00127) MIN.
3. PRODUCT SPECIFICATIONS: PS-10-07.
4. PACKAGING: OPTION 1): BULK PER PK-43009-001.
OPTION 2): TUBE PER PK-44743-001.
5. PIN PUSH OUT FORCE: 3 LBS. MIN. (PER CKT).
6. PARTS ARE STACKABLE END TO END ON .100/(2.54) CENTERS.
7. SOLDERABILITY PER ES-152.
8. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.
9. KINK PIN OPTION NOT RECOMMENDED FOR 2 CIRCUIT PARTS.
HOLE SIZE MAY NEED TO BE ADJUSTED FOR 2 CIRCUIT PARTS
WITH KINK OPTION FOR PROPER INSERTION INTO THE PCB.
SEE SMES-42003 FOR ADDITIONAL INFORMATION
ON KINK PIN DIRECTION AND PLACEMENT.

RECOMMENDED PC BOARD LAYOUT
(.062 THK)

GEN. DOC.	2-*	E1
ME 10	1	E2
DOC. TYPE	SHEET	REV.

ADD NOTE 9 EC NO.: UCP2013-1030 DRAWNMS: TROH CHKD: MJP APP: FSI: MTH	DESCRIPTION	QUALITY SYMBOLS F=0 E=0 V=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE IN/MM		SCALE ---	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION		
			mm	INCH	DRAWN BY	DATE	TITLE HEADER ASSEMBLY FRICITION LOCK .100 CENTERS molex SDA-43009				
			4 PLACES ± ---	± ---	SAMIEC	01/28/92					
			3 PLACES ± ---	± .010	CHECKED BY	DATE					
			2 PLACES ± 0.25	± .014	PATEL	01/28/92					
			1 PLACE ± 0.36	± ---	APPROVED BY	DATE					
			0 PLACE ±		LENZ	01/28/92	MATERIAL NO.		DOCUMENT NO.	SHEET NO. 1 OF *	
			ANGULAR ±1/2°		SEE CHART						
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS								
			REV		SIZE C	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					
E2											

A-43009-0002/0010			A-43009-0011/0019			A-43009-0056/0064			A-43009-0074/0081		
OPTIONS	Header No.	42009-N	OPTIONS	Header No.	42009-N	OPTIONS	Header No.	42009-N	OPTIONS	Header No.	42009-N
	Pin No.	42663-0302		Pin No.	42663-0302		Pin No.	42663-0307		Pin No.	42663-0302
	Dim. L	.560/(14.22)		Dim. L	.560/(14.22)		Dim. L	.560/(14.22)		Dim. L	.560/(14.22)
	Dim. X	.295/(7.49)		Dim. X	.295/(7.49)		Dim. X	.295/(7.49)		Dim. X	.295/(7.49)
	Dim. Z	.140/(3.56)		Dim. Z	.140/(3.56)		Dim. Z	.140/(3.56)		Dim. Z	.140/(3.56)
	Dim. G	N/A		Dim. G	N/A		Dim. G	.140/(3.56)		Dim. G	N/A
	Dim. T	OVERALL		Dim. T	OVERALL		Dim. T	.135/(3.43)		Dim. T	OVERALL
	Plating	197 TIN		Plating	197 TIN		Plating	231 SGOLD		Plating	197 TIN
	No. of Ckts	2-10		No. of Ckts	2-10		No. of Ckts	2-10		No. of Ckts	3-10
	Void Ckts	None		Void Ckts	None		Void Ckts	None		Void Ckts	2
	Kink Pins	No		Kink Pins	Yes		Kink Pins	Yes		Kink Pins	Yes
	Packaging	PK-43009-001		Packaging	PK-43009-001		Packaging	PK-43009-001		Packaging	PK-43009-001
Ckt	EDP No.	Engineering No.	Ckt	EDP No.	Engineering No.	Ckt	EDP No.	Engineering No.	Ckt	EDP No.	Engineering No.
2	22-23-5024	A-43009-0002	2	22-23-5021	A-43009-0011	2	43009-0056	A-43009-0056	2		
3	22-23-5034	A-43009-0003	3	22-23-5031	A-43009-0012	3	43009-0057	A-43009-0057	3	43009-0074	A-43009-0074
4	22-23-5044	A-43009-0004	4	22-23-5041	A-43009-0013	4	43009-0058	A-43009-0058	4	43009-0075	A-43009-0075
5	22-23-5054	A-43009-0005	5	22-23-5051	A-43009-0014	5	43009-0059	A-43009-0059	5	43009-0076	A-43009-0076
6	22-23-5064	A-43009-0006	6	22-23-5061	A-43009-0015	6	43009-0060	A-43009-0060	6	43009-0077	A-43009-0077
7	22-23-5074	A-43009-0007	7	22-23-5071	A-43009-0016	7	43009-0061	A-43009-0061	7	43009-0078	A-43009-0078
8	22-23-5084	A-43009-0008	8	22-23-5081	A-43009-0017	8	43009-0062	A-43009-0062	8	43009-0079	A-43009-0079
9	22-23-5094	A-43009-0009	9	22-23-5091	A-43009-0018	9	43009-0063	A-43009-0063	9	43009-0080	A-43009-0080
10	22-23-5104	A-43009-0010	10	22-23-5101	A-43009-0019	10	43009-0064	A-43009-0064	10	43009-0081	A-43009-0081
REV: E1		SEE SHEET 1 5/31/2012		TITLE: HEADER ASSEMBLY FRICTION LOCK .100 CENTERS						SHEET No. - 2 -	
DOCUMENT NUMBER: SDA-43009				CREATED / REVISED BY: MKIPPER		CHECKED BY: BANDERSON		APPROVED BY: FSMITH			

A-43009-0082/0089											
A-43009-0090/0097											
A-43009-0098/0106											
A-43009-0107/0115											
OPTIONS	Header No.	42009-N	OPTIONS	Header No.	42009-N	OPTIONS	Header No.	42009-N	OPTIONS	Header No.	42009-N
	Pin No.	42663-0302		Pin No.	42663-0302		Pin No.	42663-0309		Pin No.	42663-0309
	Dim. L	.560/(14.22)		Dim. L	.560/(14.22)		Dim. L	.560/(14.22)		Dim. L	.560/(14.22)
	Dim. X	.295/(7.49)		Dim. X	.295/(7.49)		Dim. X	.295/(7.49)		Dim. X	.295/(7.49)
	Dim. Z	.140/(3.56)		Dim. Z	.140/(3.56)		Dim. Z	.140/(3.56)		Dim. Z	.140/(3.56)
	Dim. G	N/A		Dim. G	N/A		Dim. G	N/A		Dim. G	N/A
	Dim. T	OVERALL		Dim. T	OVERALL		Dim. T	OVERALL		Dim. T	OVERALL
	Plating	197 TIN		Plating	197 TIN		Plating	154 TIN		Plating	154 TIN
	No. of Ckts	3-10		No. of Ckts	3-10		No. of Ckts	2-10		No. of Ckts	2-10
	Void Ckts	3		Void Ckts	3		Void Ckts	None		Void Ckts	None
	Kink Pins	Yes		Kink Pins	No		Kink Pins	No		Kink Pins	Yes
	Packaging	PK-43009-001		Packaging	PK-43009-001		Packaging	PK-43009-001		Packaging	PK-43009-001
Ckt	EDP No.	Engineering No.	Ckt	EDP No.	Engineering No.	Ckt	EDP No.	Engineering No.	Ckt	EDP No.	Engineering No.
2			2			2	50-34-1986	A-43009-0098	2	50-34-1995	A-43009-0107
3	43009-0082	A-43009-0082	3	43009-0090	A-43009-0090	3	50-34-1987	A-43009-0099	3	50-34-1996	A-43009-0108
4	43009-0083	A-43009-0083	4	43009-0091	A-43009-0091	4	50-34-1988	A-43009-0100	4	50-34-1997	A-43009-0109
5	43009-0084	A-43009-0084	5	43009-0092	A-43009-0092	5	50-34-1989	A-43009-0101	5	50-34-1998	A-43009-0110
6	43009-0085	A-43009-0085	6	43009-0093	A-43009-0093	6	50-34-1990	A-43009-0102	6	50-34-1999	A-43009-0111
7	43009-0086	A-43009-0086	7	43009-0094	A-43009-0094	7	50-34-1991	A-43009-0103	7	50-30-4401	A-43009-0112
8	43009-0087	A-43009-0087	8	43009-0095	A-43009-0095	8	50-34-1992	A-43009-0104	8	50-30-4402	A-43009-0113
9	43009-0088	A-43009-0088	9	43009-0096	A-43009-0096	9	50-34-1993	A-43009-0105	9	50-30-4403	A-43009-0114
10	43009-0089	A-43009-0089	10	43009-0097	A-43009-0097	10	50-34-1994	A-43009-0106	10	50-30-4404	A-43009-0115
REV: E1 SEE SHEET 1 5/31/2012 TITLE: HEADER ASSEMBLY FRICTION LOCK .100 CENTERS SHEET No. - 3 -											
DOCUMENT NUMBER:				CREATED / REVISED BY:				CHECKED BY:		APPROVED BY:	
SDA-43009				MKIPPER				BANDERSON		FSMITH	

TEMPLATE FILENAME: PRODUCT_SPEC[SIZE_A](V.1).DOC

A-43009-0125/0130											
OPTIONS	Header No.	42009-N	OPTIONS	Header No.		OPTIONS	Header No.		OPTIONS	Header No.	
	Pin No.	42663-0302		Pin No.			Pin No.			Pin No.	
	Dim. L	.560/(14.22)		Dim. L			Dim. L			Dim. L	
	Dim. X	.295/(7.49)		Dim. X			Dim. X			Dim. X	
	Dim. Z	.140/(3.56)		Dim. Z			Dim. Z			Dim. Z	
	Dim. G	N/A		Dim. G			Dim. G			Dim. G	
	Dim. T	OVERALL		Dim. T			Dim. T			Dim. T	
	Plating	197 TIN		Plating			Plating			Plating	
	No. of Ckts	5-10		No. of Ckts			No. of Ckts			No. of Ckts	
	Void Ckts	5		Void Ckts			Void Ckts			Void Ckts	
	Kink Pins	No		Kink Pins			Kink Pins			Kink Pins	
	Packaging	PK-43009-001		Packaging	PK-43009-001		Packaging	PK-43009-001		Packaging	PK-43009-001
Ckt	EDP No.	Engineering No.	Ckt	EDP No.	Engineering No.	Ckt	EDP No.	Engineering No.	Ckt	EDP No.	Engineering No.
2			2			2			2		
3			3			3			3		
4			4			4			4		
5			5			5			5		
6			6			6			6		
7	43009-0127	A-43009-0127	7			7			7		
8			8			8			8		
9			9			9			9		
10			10			10			10		
REV: SEE SHEET 1 5/31/2012 TITLE: HEADER ASSEMBLY FRICTION LOCK .100 CENTERS SHEET No. - 4 -											
DOCUMENT NUMBER:			CREATED / REVISED BY:			CHECKED BY:			APPROVED BY:		
SDA-43009			MKIPPER			BANDERSON			FSMITH		

TEMPLATE FILENAME: PRODUCT_SPEC[SIZE_A](V.1).DOC

13 12 11 10 9 8 7 6 5 4 3 2 1

CKT SIZE	KINK PIN LOCATION	DIM K	KINK PIN DIRECTION
2	1,2	.010	OPPOSITE
3	1,2,3	.0075	OPPOSITE
3*	1,3	.010	OPPOSITE
4	1,2,3,4	.0075	OPPOSITE
5	1,2,3,4,5	.0075	OPPOSITE
6	1,2, 5,6	.0075	OPPOSITE
7	1,2, 6,7	.0075	OPPOSITE
8	1,2, 7,8	.0075	OPPOSITE
9	1,2, 8,9	.0075	OPPOSITE
10	1,2, 9,10	.0075	OPPOSITE
11	1,2,10,11	.0075	OPPOSITE
12	1,2,11,12	.0075	OPPOSITE
13	1,2,12,13	.0075	OPPOSITE
14	1,2,13,14	.0075	OPPOSITE
15	1,2,14,15	.0075	OPPOSITE
16	1,2,15,16	.0075	OPPOSITE
17	1,2,16,17	.0075	OPPOSITE
18	1,2,17,18	.0075	OPPOSITE
19	1,2,18,19	.0075	OPPOSITE
20	1,2,19,20	.0075	OPPOSITE
21	1,2,20,21	.0075	OPPOSITE
22	1,2,21,22	.0075	OPPOSITE
23	1,2,22,23	.0075	OPPOSITE
24	1,2,23,24	.0075	OPPOSITE
25	1,2,24,25	.0075	OPPOSITE
26	1,2,25,26	.0075	OPPOSITE
27	1,2,26,27	.0075	OPPOSITE
28	1,2,27,28	.0075	OPPOSITE
29	1,2,28,29	.0075	OPPOSITE
30	1,2,29,30	.0075	OPPOSITE
31	1,2,30,31	.0075	OPPOSITE
32	1,2,31,32	.0075	OPPOSITE
33	1,2,32,33	.0075	OPPOSITE
34	1,2,33,34	.0075	OPPOSITE
35	1,2,34,35	.0075	OPPOSITE
36	1,2,35,36	.0075	OPPOSITE
37	1,2,36,37	.0075	OPPOSITE
38	1,2,37,38	.0075	OPPOSITE
39	1,2,38,39	.0075	OPPOSITE
40	1,2,39,40	.0075	OPPOSITE

3 CKT PART WITH VOID

DIM .100 TYP.

DIM "X" ±.010 TYP.

.130 REF.

DIM "Z" TYP. REF.

.025 SQ. PIN TYP.

CKT NO 1

KINKED OPPOSITE DIRECTIONS TYP FOR ALL CKT SIZES

.06 R SPHERICAL BLEND

.037 .025 .06 REF.

"K" +.0025 -.0020 SEE CHART

.005 MAX IN EITHER DIRECTION

CKT NO 1

KINK DIRECTION VIEWED FORM CKT 1

KINK PINS AWAY FROM PIN BEND DIRECTION AS SHOWN

42376 42375

KINK PINS TOWARD HEADER AS SHOWN

42377

FLAT HEADERS

FLAT HEADERS

POLARIZING HEADER / FRICTION LOCK

42225 42227 43009

42226 42228 42624

KINK PINS TOWARD FRICTION LOCK AS SHOWN

KINK PINS AWAY FROM HEADER AS SHOWN

NOTES:

- DIM. "X" TO BE .250 TO 1.000.
- DIM "Z" TO BE .135 MIN. TO .250.
- FOR HEADER ASSEMBLIES THAT HAVE A VOIDED CKT IN A KINKED PIN LOCATION, THE KINKED PIN LOCATION SHOULD BE MOVED TO THE NEXT CKT.
- MACHINE MUST BE CAPABLE OF KINKING PINS ON ALL PRODUCTS SHOWN ABOVE.
- KINK PINS NOT RECOMMENDED FOR 2 CKT. PARTS. PCB HOLE SIZE MAY NEED TO BE ADJUSTED FOR PROPER INSERTION.

ADD QUALITY SYMB

EC NO: UCP2016-0224

DRWN: JNONTI 2015/07/15

CHKD: MKIPPER 2015/07/15

APPR: FSMITH 2015/07/17

DESCRIPTION

QUALITY SYMBOLS

GENERAL TOLERANCES (UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± .---	± .---
3 PLACES	± .---	± .005
2 PLACES	± .---	± .01
1 PLACE	± .---	± .---
0 PLACE	±	±

ANGULAR ±1/2°

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE INCH ONLY

DRAWN BY DATE

JJS 1996/04/04

CHECKED BY DATE

PATEL 1996/04/04

APPROVED BY DATE

MATERIAL NO.

NONE

DOCUMENT NO.

SMES-43703-0000

THIRD ANGLE PROJECTION

ENGINEERING STANDARD KINK PINS, .100 CENTER OPPOSITE DIRECTION KINKS

molex

SHEET NO. 1 OF 1

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

12 11 10 9 8 7 6 5 4 3 2 1