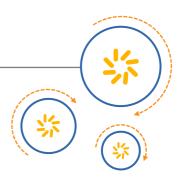


RF360 Europe GmbH A Qualcomm – TDK Joint Venture



SAW components

SAW duplexer Small cell & femtocell LTE band 5

Series/type:	B8013
Ordering code:	B39881B8013P810

Date:	May 23, 2017
Version:	2.7

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SAW duplexer

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B8013

836.5 / 881.5 MHz

UALCO

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836.5 / 881.5 MHz

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SAW duplexer

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1 Application

- Low-loss RF SAW Duplexer for smallcells (Band 5)
- Usable pass band 25MHz
- Unbalanced to unbalanced operation
- High power durability in downlink
- RX=UPLINK=824-849MHz
- TX=DOWNLINK=869-894MHz

2 Features

- Package size 2.5±0.1 mm × 2.0±0.1 mm
- Package height 0.5 mm (max.)
- Approximate weight 0.01 g
- RoHS compatible
- Package for Surface Mount Technology (SMT)
- Ni/Au-plated terminals
- Electrostatic Sensitive Device (ESD)
- Moisture Sensitivity Level 2a (MSL2a)



Figure 1: Picture of component with example of product marking.

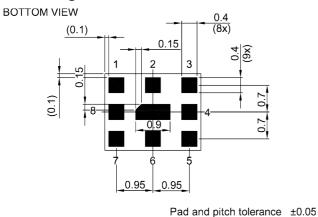
836.5 / 881.5 MHz

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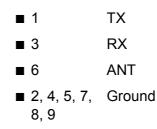
SAW duplexer

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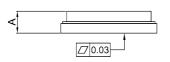
3 Package

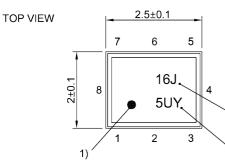


4 Pin configuration



SIDE VIEW

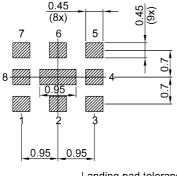




- 1) Marking for pad number 1
- 2) Example of encoded lot number
- 3) Example of encoded filter type number

2)

Land pattern THRU VIEW



Landing pad tolerance -0.02 **Figure 2:** Drawing of package with package height A = 0.5 mm (max.). See Sec. Package information (p. 23).



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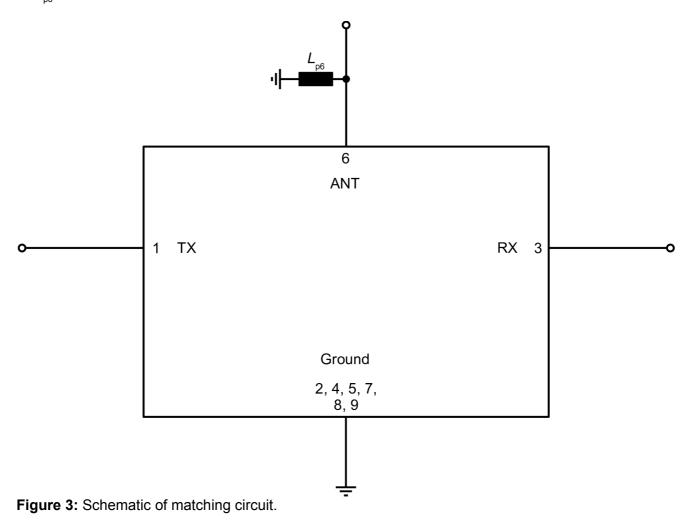


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5 Matching circuit

■ *L*_{p6} = 8.7 nH



SAW duplexer

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6 Characteristics

6.1 TX – ANT

Temperature range for specification	$T_{\rm SPEC}$	= −10 °C +85 °C
TX terminating impedance	Z _{TX}	= 50 Ω
ANT terminating impedance	Z _{ANT}	= 50 Ω with par. 8.7 nH ¹⁾
RX terminating impedance	Z _{RX}	= 50 Ω

Characteristics TX – ANT				min. for $T_{_{\rm SPEC}}$	typ. @ +25 °C	max. for $T_{\rm SPEC}$	
Center frequency			f _c	—	881.5	—	MHz
Maximum insertion attenuation			$\alpha_{_{max}}$				
	869 894	MHz		_	1.9	2.5 ²⁾	dB
Amplitude ripple (p-p)			Δα				
	869 894	MHz		_	0.6	1.3 ³⁾	dB
Maximum VSWR			VSWR _{max}				
@ TX port	869 894	MHz		—	1.9	2.1 ⁴⁾	
@ ANT port	869 894	MHz		_	1.8	2.1 ⁴⁾	
Maximum error vector magnitude			EVM _{max} ⁵⁾				
	871.4 891.6	MHz		—	1.4	3.5	%
Minimum attenuation			$\alpha_{_{min}}$				
	824 849	MHz		52	59	_	dB
	1574.4 1576.4	MHz		45	58	_	dB
	1602.5 1615.5	MHz		35	59	_	dB
	1710 1788	MHz		40	59	_	dB
	1850 1910	MHz		40	57	_	dB
	1920 1980	MHz		40	55	_	dB
	2400 2484	MHz		21	50	—	dB
	2607 2682	MHz		21	47	—	dB
	3476 3576	MHz		21	49	_	dB

¹⁾ See Sec. Matching circuit (p. 6).

²⁾ Specification for ILmax is $2.6d\dot{B}$ for -20 °C to +85 °C.

³⁾ Specification for AR is 1.4dB for -20 °C to +85 °C.

⁴⁾ Specification for VSWR is 2.2 for -20 °C to +85 °C.

⁵⁾ Error Vector Magnitude (EVM) based on definition in 3GPP TS 25.141.

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Data sheet

6.2 ANT – RX

Temperature range for specification	$T_{_{\rm SPEC}}$	= −10 °C +85 °C
TX terminating impedance	Z _{TX}	= 50 Ω
ANT terminating impedance	Z	= 50 Ω with par. 8.7 nH ¹⁾
RX terminating impedance	Z _{RX}	= 50 Ω

Characteristics ANT – RX				min. for $T_{_{\rm SPEC}}$	typ. @ +25 °C	max. for T _{SPEC}	
Center frequency			f _c	—	836.5	—	MHz
Maximum insertion attenuation			$\alpha_{_{max}}$				
	824 849	MHz		_	2.6	3.1 ²⁾	dB
Amplitude ripple (p-p)			Δα				
	824 849	MHz		_	1.3	1.8 ³⁾	dB
Maximum VSWR			VSWR _{max}				
@ ANT port	824 849	MHz		_	1.9	2.3 ⁴⁾	
@ RX port	824 849	MHz		_	2.0	2.3 ⁴⁾	
Maximum error vector magnitude			EVM 5)				
	826.4 846.6	MHz		—	3.0	4.5	%
Minimum attenuation			$\alpha_{_{min}}$				
	869 894	MHz		50	57	_	dB
	1648 1698	MHz		25	51	_	dB
	1840 1870	MHz		25	48	_	dB
	1930 1990	MHz		25	46	_	dB
	2110 2170	MHz		25	45	—	dB
	2400 2484	MHz		25	42	—	dB
	2472 2547	MHz		25	41	—	dB
	3296 3396	MHz		20	39	_	dB

¹⁾ See Sec. Matching circuit (p. 6).

²⁾ Specification for ILmax is 3.2dB for -20 °C to +85 °C.

³⁾ Specification for AR is 1.9dB for -20 °C to +85 °C.

⁴⁾ Specification for VSWR is 2.4 for -20 °C to +85 °C.

⁵⁾ Error Vector Magnitude (EVM) based on definition in 3GPP TS 25.141.

SAW duplexer

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6.3 TX – RX

Temperature range for specification	$T_{\rm SPEC}$	= −10 °C +85 °C
TX terminating impedance	Z _{TX}	= 50 Ω
ANT terminating impedance	Z	= 50 Ω with par. 8.7 nH ¹⁾
RX terminating impedance	Z _{RX}	= 50 Ω

Characteristics TX – RX				min. for $T_{\rm SPEC}$	typ. @ +25 °C	max. for T _{SPEC}	
Minimum attenuation			$\alpha_{_{min}}$				
	824 849	MHz		52	58	—	dB
	869 894	MHz		53	56	—	dB

¹⁾ See Sec. Matching circuit (p. 6).

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7 Maximum ratings

Operable temperature	<i>T</i> _{OP} = −40 °C +95 °C	
Storage temperature	<i>T</i> _{STG} ¹⁾ = −40 °C +95 °C	
DC voltage	$ V_{\rm DC} ^{2)} = 0 V$	
ESD voltage	$V_{\rm ESD}^{3)} = 100 \rm V$	Machine model.
Input power	P _{IN}	
@ TX port: 871.5 891.5 MHz	28 dBm ⁴⁾	LTE 5 MHz downlink for 100000 h @ 55 °C.
Elsewhere	10 dBm	
Operating lifetime with Output power at antenna 871.5 891.5 MHz	24 dBm ⁵⁾	Continuous wave for 100000 h @ 55 °C.

¹⁾ Not valid for packaging material. Storage temperature for packaging material is -25 °C to +40 °C.

²⁾ In case of applied DC voltage blocking capacitors are mandatory.

³⁾ According to JESD22-A115B (MM – Machine Model), 10 negative & 10 positive pulses.

⁴⁾ Expected Lifetime according to accelerated power durability test and wear out models.

⁴⁾ T is the ambient temperature of the PCB at component position. Specified min/max values from section 6 "characteristics" for maximum power 28dBm are valid for temperature up to 55°C.

⁵⁾ According to accelerated High Temperature Operating Life (HTOL) test.



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8 Transmission coefficients

8.1 TX – ANT

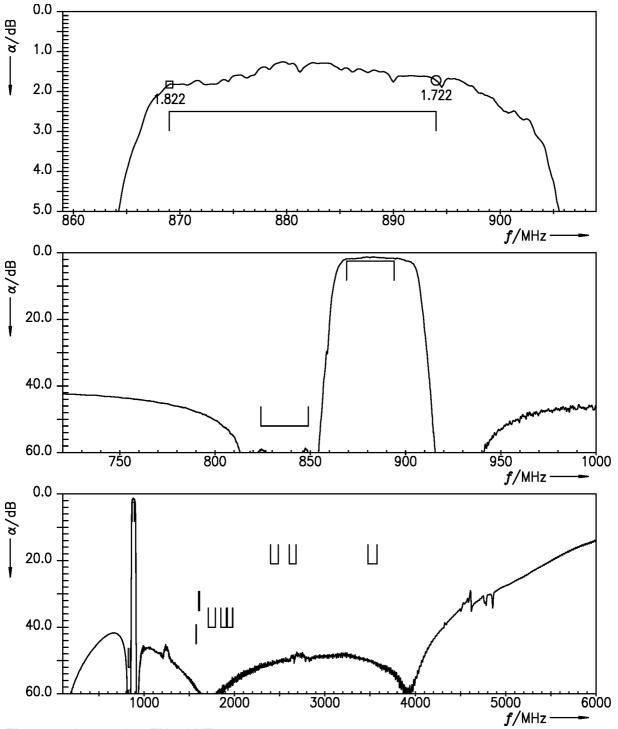
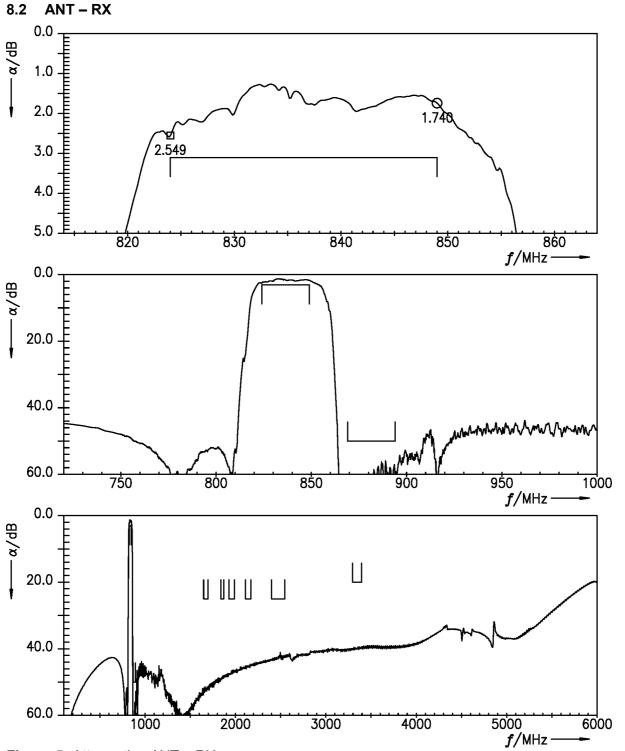


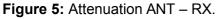
Figure 4: Attenuation TX – ANT.

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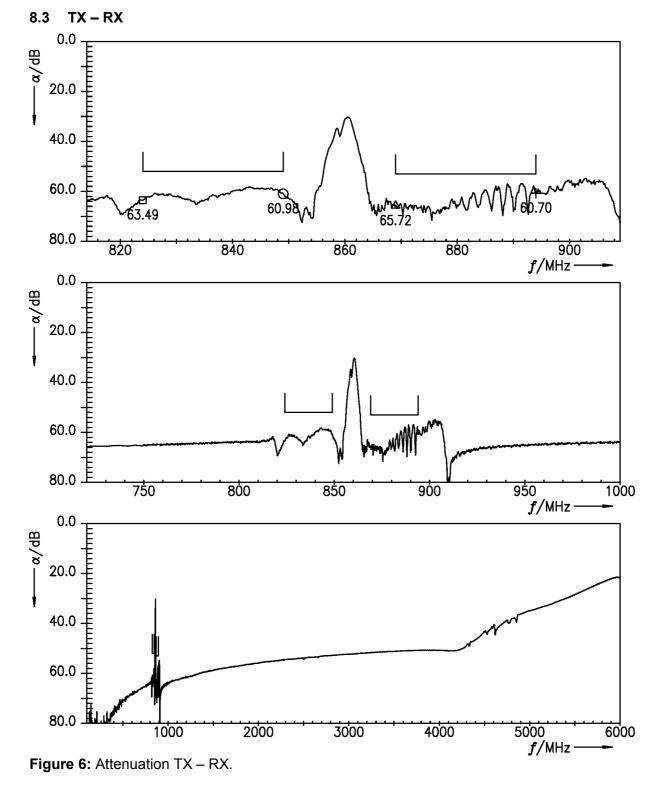




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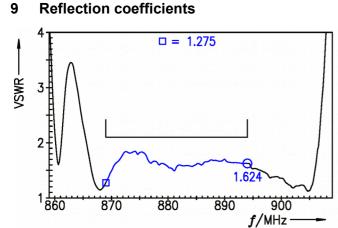
□ = 869.0 O = 894.0

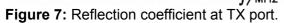
 $\Box = 824.0$ O = 849.0 $\Box = 869.0$

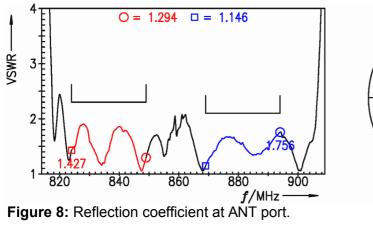
O = 894.0

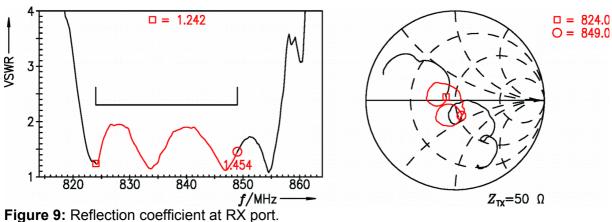
Z_{RX}=50 Ω

Z_{ANT}=50 Ω











SAW components B8013 SAW duplexer 836.5 / 881.5 MHz Data sheet 10 EVMs 10.1 TX – ANT 5 4 EVM/%-3 2 1 1.244 0.858 0 860 870 880 890 900 f/MHz ·

Figure 10: Error vector magnitude TX – ANT.



SAW components B8013 SAW duplexer 836.5 / 881.5 MHz Data sheet 10.2 ANT - RX 5 4 EVM/%-3 2 1.78 1 0.987 0 8<u>2</u>0 850 840 860 830 f/MHz-

Figure 11: Error vector magnitude ANT – RX.

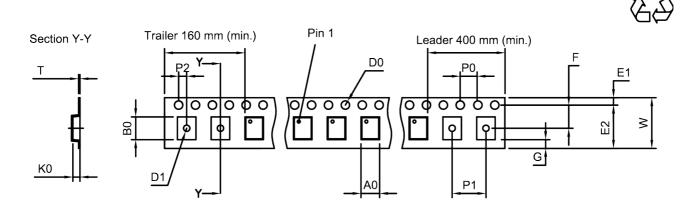
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11 Packing material

11.1 Tape



User direction of unreeling

Figure 12: Drawing of tape (first-angle projection) with tape dimensions according to Table 1.

A ₀	2.25±0.05 mm
B ₀	2.75±0.05 mm
D ₀	1.5+0.1/-0 mm
D ₁	1.0 mm (min.)
E1	1.75±0.1 mm

Table 1: Tape dimensions.

E2	6.25 mm (min.)
F	3.5±0.05 mm
G	0.75 mm (min.)
K ₀	0.6±0.05 mm
P ₀	4.0±0.1 mm

P ₁	4.0±0.1 mm
P_2	2.0±0.05 mm
Т	0.25±0.03 mm
W	8.0+0.3/-0.1 mm

Please read **Cautions and warnings** and **Important notes** at the end of this document.

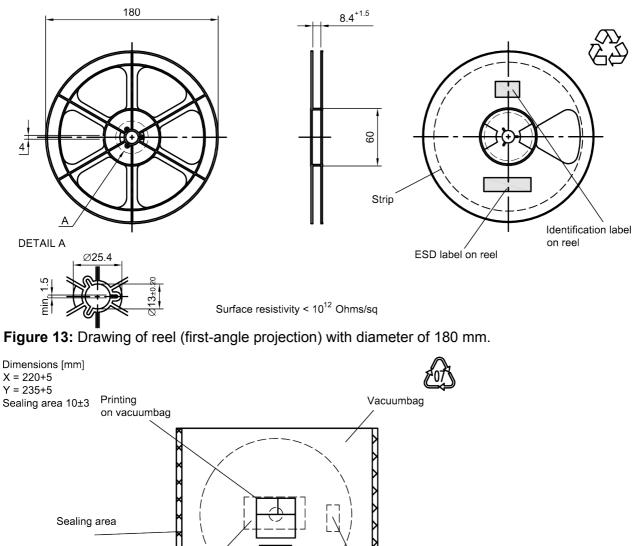
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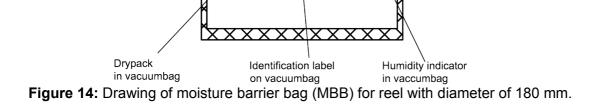


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11.2 Reel with diameter of 180 mm





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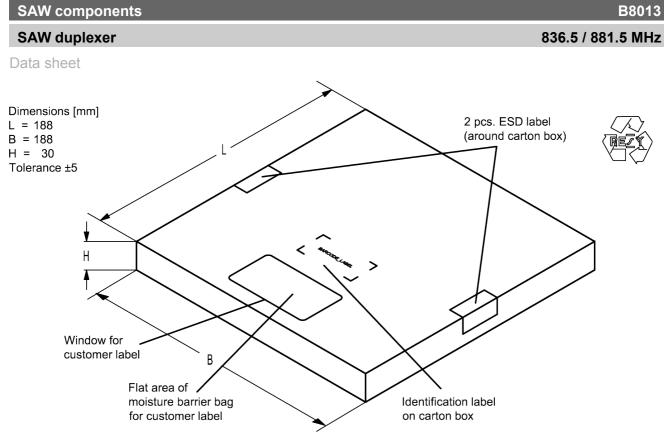


Figure 15: Drawing of folding box for reel with diameter of 180 mm.

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The 4 digit type number of the ordering code,

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12 Marking

■ Type number:

is encoded by a special	BASE32 code into a 3 dig	it marking.	
Example of decoding	type number marking o	n device	in decimal code.
16J		=>	1234
1 x 32 ² + 6 x 32 ¹ + 18 (=J) x 32 ⁰		=	1234
The DASE22 and for n	reduct ture DO012 is 7TD		

=>

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Products are marked with product type number and lot number encoded according to Table 2:

The BASE32 code for product type B8013 is 7TD.

Lot number:

The last 5 digits of the lot number, e.g., e.g., are encoded based on a special BASE47 code into a 3 digit marking.

Example of decoding lot number marking on device

Adopt	Adopted BASE47 code for lot number				
Decimal	Base47	Decimal	Base47		
value	code	value	code		
0	0	24	R		
1	1	25	S		
2	2	26	Т		
3	3	27	U		
4	4	28	V		
5	5	29	W		
6	6	30	Х		
7	7	31	Y		
8	8	32	Z		
9	9	33	b		
10	A	34	d		
11	В	35	f		
12	С	36	h		
13	D	37	n		
14	E	38	r		
15	F	39	t		
16	G	40	v		
17	Н	41	١		
18	J	42	?		

e.g., B3xxxxB1234xxxx,

12345.

12345

in decimal code. 12345

Adopted BASE32 code for type number			
Decimal	Base32	Decimal	Base32
value	code	value	code
0	0	16	G
1	1	17	Н
2	2	18	J
3	3	19	К
4	4	20	М
5	5	21	N
6	6	22	Р
7	7	23	Q
8	8	24	R
9	9	25	S
10	A	26	Т
11	В	27	V
12	С	28	W
13	D	29	Х
14	E	30	Y
15	F	31	Z

Table 2: Lists for encoding and decoding of marking.

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13 Soldering profile

The recommended soldering process is in accordance with IEC 60068-2-58 – 3rd edit and IPC/JEDEC J-STD-020B.

ramp rate	≤ 3 K/s
preheat	125 °C to 220 °C, 150 s to 210 s, 0.4 K/s to 1.0 K/s
<i>T</i> > 220 °C	30 s to 70 s
<i>T</i> > 230 °C	min. 10 s
<i>T</i> > 245 °C	max. 20 s
<i>T</i> ≥ 255 °C	-
peak temperature T _{peak}	250 °C +0/-5 °C
wetting temperature T_{min}	230 °C +5/-0 °C for 10 s ± 1 s
cooling rate	≤ 3 K/s
soldering temperature T	measured at solder pads

Table 3: Characteristics of recommended soldering profile for lead-free solder (Sn95.5Ag3.8Cu0.7).

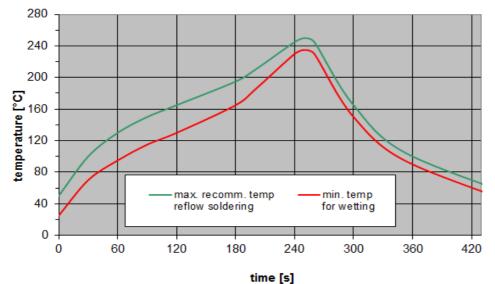


Figure 16: Recommended reflow profile for convection and infrared soldering – lead-free solder.

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14 Annotations

14.1 Matching coils

See TDK inductor pdf-catalog <u>http://www.tdk.co.jp/tefe02/coil.htm#aname1</u> and Data Library for circuit simulation <u>http://www.tdk.co.jp/etvcl/index.htm</u>.

14.2 RoHS compatibility

ROHS-compatible means that products are compatible with the requirements according to Art. 4 (substance restrictions) of Directive 2011/65/EU of the European Parliament and of the Council of June 8th, 2011, on the restriction of the use of certain hazardous substances in electrical and electronic equipment ("Directive") with due regard to the application of exemptions as per Annex III of the Directive in certain cases.

14.3 Scattering parameters (S-parameters)

The pin/port assignment is available in the headers of the S-parameter files. Please contact your local RF360 sales office.

14.4 Ordering codes and packing units

Ordering code	Packing unit
B39881B8013P810	5000 pcs

Table 4: Ordering codes and packing units.

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15 Cautions and warnings

15.1 Display of ordering codes for RF360 products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications and the website of RF360, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products. Detailed information can be found on the Internet under <u>www.rf360jv.com/orderingcodes</u>.

15.2 Material information

Due to technical requirements components may contain dangerous substances. For information on the type in question please also contact one of our sales offices.

For information on recycling of tapes and reels please contact one of our sales offices.

15.3 Moldability

Before using in overmolding environment, please contact your local RF360 sales office.

15.4 Package information

Landing area

The printed circuit board (PCB) land pattern (landing area) shown is based on RF360 internal development and empirical data and illustrated for example purposes, only. As customers' SMD assembly processes may have a plenty of variants and influence factors which are not under control or knowledge of RF360, additional careful process development on customer side is necessary and strongly recommended in order to achieve best soldering results tailored to the particular customer needs.

Dimensions

Unless otherwise specified all dimensions are understood using unit millimeter (mm).

Dimensions do not include burrs.

Projection method

Unless otherwise specified first-angle projection is applied.

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Important notes

The following applies to all products named in this publication:

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- 2. We also point out that in individual cases, a malfunction of electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health (e.g. in accident prevention or life-saving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of an electronic component.
- 3. The warnings, cautions and product-specific notes must be observed.
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