

## Automotive Grade AC Line Rated Ceramic Disc Capacitors Class X1, 440 V<sub>AC</sub>, Class Y2, 300 V<sub>AC</sub>


**FEATURES**

- AEC-Q200 qualified
- Withstands 85 / 85 / 1000 h test
- Can pass 3000 temperature cycles (from -55 °C to +125 °C)
- Complying with IEC 60384-14 4<sup>th</sup> edition
- High reliability
- Vertical (inline) kinked or straight leads
- Singlelayer AC disc safety capacitors
- PPAP (AIAG version) is available
- Material categorization: for definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)



QUICK REFERENCE DATA				
DESCRIPTION	VALUE			
Ceramic Class	1		2	
Ceramic Dielectric	U2J	U2J	Y5S, Y5U	Y5S, Y5U
Voltage (V <sub>AC</sub> )	300	440	300	440
Min. Capacitance (pF)	10		68	
Max. Capacitance (pF)	47		4700	
Mounting	Radial			

**OPERATING TEMPERATURE RANGE**

-55 °C to +125 °C

**TEMPERATURE CHARACTERISTICS**

Class 1: N750 (U2J)

Class 2: Y5S, Y5U

**SECTIONAL SPECIFICATIONS**

Climatic category (according to EN 60058-1)

Class 1 and class 2: 40/125/21

**COATING**

According to UL 94 V-0

Epoxy resin, isolating, flame retardant

**APPROVALS**

IEC 60384-14.4

UL 60384-14

DIN EN 60384-14

CSA E60384-1:03, CSA E60384-14:09

**PACKAGING**

Bulk, tape and reel, taped ammpack

**APPLICATIONS**

- X1, Y2 according to IEC 60384-14.4
- Application as Y capacitors for AC line filter and primary-secondary coupling on battery chargers for PHEV/EV
- Application as filter capacitors on DC/DC converters for PHEV/EV and HEV

**DESIGN**

The capacitor consists of a ceramic disc which is silver plated on both sides. Connection leads are made of tin plated copper-clad steel having a diameter of 0.6 mm.

The capacitors may be supplied with straight or kinked leads having a lead spacing of 5 mm, 7.5 mm, or 10.0 mm. Encapsulation is made of flame retardant epoxy resin in accordance with UL 94 V-0.

**CAPACITANCE RANGE**

10 pF to 4700 pF

**RATED VOLTAGE U<sub>R</sub>**

IEC 60384-14.4:

 (X1): 440 V<sub>AC</sub>, 50 Hz

 (Y2): 300 V<sub>AC</sub>, 50 Hz

**TEST VOLTAGE**

Component test (100 %):

 2600 V<sub>AC</sub>, 50 Hz, 2 s

Random sampling test (destructive test):

 2600 V<sub>AC</sub>, 50 Hz, 60 s

Voltage proof of coating (destructive test):

 2600 V<sub>AC</sub>, 50 Hz, 60 s

**INSULATION RESISTANCE**

≥ 10 000 MΩ

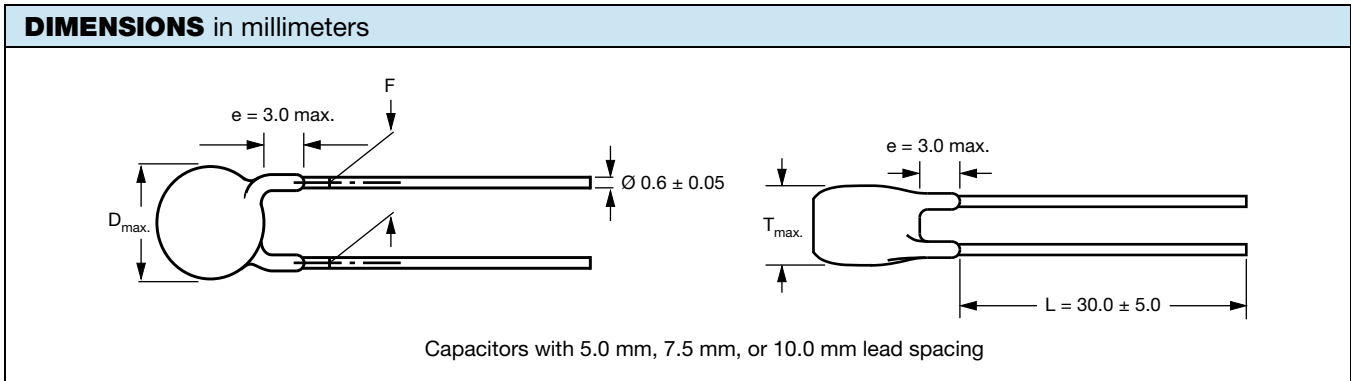
**CAPACITANCE TOLERANCE**

± 20 % (code M); ± 10 % (code K)

**DISSIPATION FACTOR**

Class 1: max. 0.3 % (1 MHz)

Class 2: max. 2.5 % (1 kHz)



TECHNICAL DATA					
CAPACITANCE C (pF)	CAPACITANCE TOLERANCE (%)	BODY DIAMETER D <sub>max.</sub> (mm)	BODY THICKNESS T <sub>max.</sub> (mm)	LEAD SPACING F (mm) ± 1 mm	PART NUMBER
					MISSING DIGITS SEE ORDERING CODE BELOW
<b>U2J (N750)</b>					
10	± 10	7.5	5.0	5.0, 7.5, or 10.0	AY2100K29U2JS6###
15					AY2150K29U2JS6###
22					AY2220K29U2JS6###
33					AY2330K29U2JS6###
47					AY2470K29U2JS6###
<b>Y5S (2C3)</b>					
68	± 10	7.5	5.0	5.0, 7.5, or 10.0	AY2680K29Y5SS6###
100					AY2101K29Y5SS6###
150					AY2151K29Y5SS6###
220					AY2221K29Y5SS6###
330					AY2331K29Y5SS6###
470					AY2471K29Y5SS6###
<b>Y5U (2E3)</b>					
680	± 20 <sup>(1)</sup>	7.5	5.0	5.0, 7.5, or 10.0	AY2681#29Y5US6###
1000					AY2102#29Y5US6###
1500		8.5			AY2152#31Y5US6###
2200		9.5			AY2222#35Y5US6###
3300		11.0			AY2332#41Y5US6###
3900		11.5			AY2392#43Y5US6###
4700		13.0			AY2472#49Y5US6###

**Note**
<sup>(1)</sup> ± 10 % available on request

ORDERING CODE										
#	7 <sup>th</sup> digit	Capacitance tolerance			± 10 % = K, ± 20 % = M					
###	15 <sup>th</sup> to 17 <sup>th</sup> digit	Lead configuration			Available configurations see below					
<b>Example</b>	<b>AY2</b>	<b>221</b>	<b>K</b>	<b>29</b>	<b>Y5S</b>	<b>S</b>	<b>6</b>	<b>U</b>	<b>V</b>	<b>7</b>
	Series	Capacitance value	Tolerance code	Size code	Temperature coefficient	Rated voltage	Lead wire diameter	Packaging / lead length	Lead style	Lead spacing
								3 = bulk T = tape and reel U = ammopack	L = straight V = inline kinked	5 = 5.0 7 = 7.5 0 = 10.0

**LEADSPACING 5.0 mm and 7.5 mm**

PACKAGING					
CAPACITANCE VALUE	SIZE CODE	BODY DIAMETER $D_{max.}$ (mm)	PACKAGING QUANTITIES		
			BULK	REEL	AMMO
10 pF to 4700 pF	29 to 49	13.0	1000	1000	1000

**LEADSPACING 10.0 mm**

PACKAGING					
CAPACITANCE VALUE	SIZE CODE	BODY DIAMETER $D_{max.}$ (mm)	PACKAGING QUANTITIES		
			BULK	REEL	AMMO
10 pF to 4700 pF	29 to 49	13.0	1000	500	750

**Note**

- The capacitors are supplied in bulk packaging (cardboard boxes), in tape on reel in ammopack.

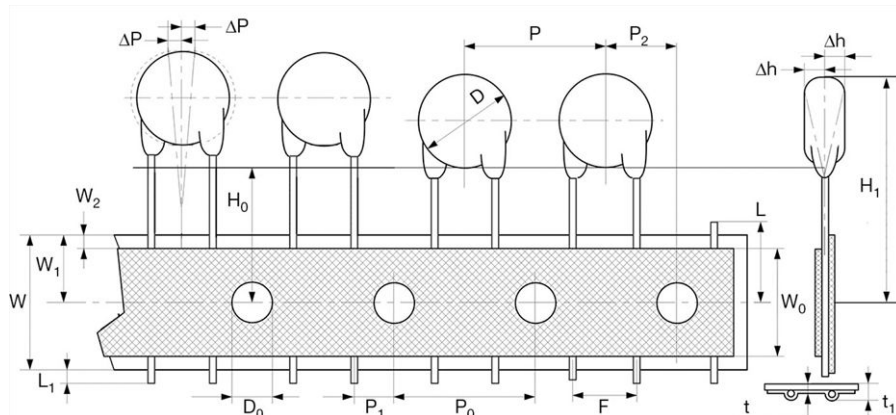
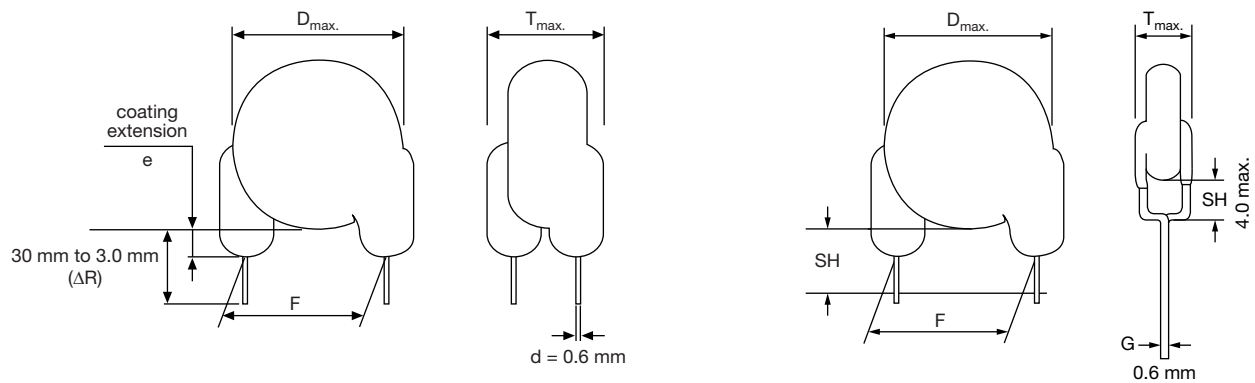
**STRAIGHT LEADS**
**INLINE KINKED LEADS**


Fig. 1 - The hole pitch 12.7 mm for lead spacing 5.0 mm (0.2"), and hole pitch 15.0 mm for lead spacing 7.5 mm (0.3")

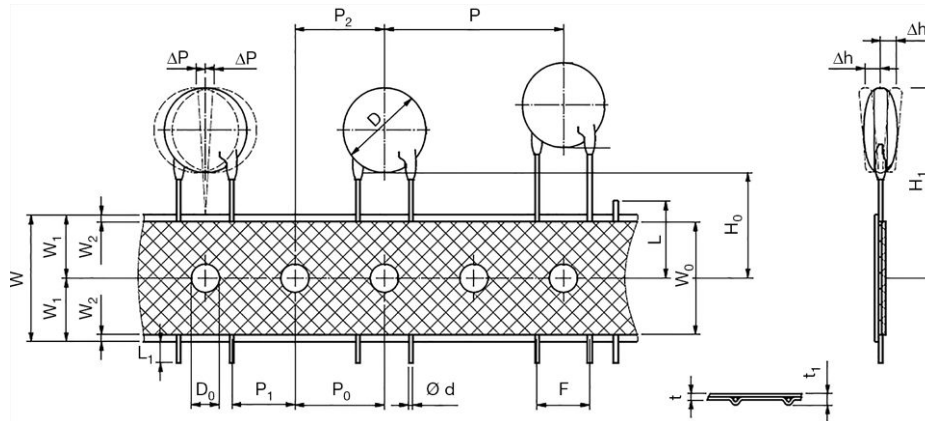
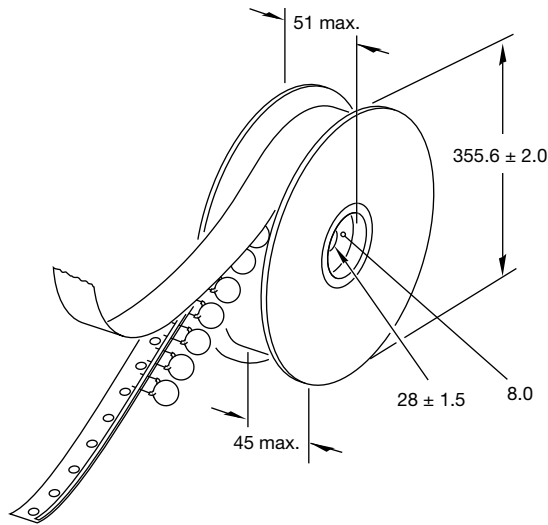


Fig. 2 - The hole pitch 12.7 mm for lead spacing 10.0 mm (0.4")

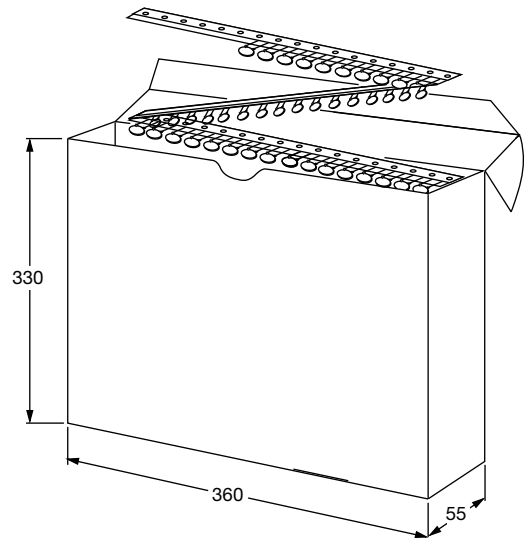
DIMENSION OF TAPE				
SYMBOL	PARAMETER	DIMENSIONS (mm)		
		FIG. 1 (5 mm)	FIG. 1 (7.5 mm)	FIG. 2 (10 mm)
D <sup>(1)</sup>	Body diameter	11.0 max.	14.0 max.	16.0 max.
d	Lead diameter	0.6 ± 0.05	0.6 ± 0.05	0.6 ± 0.05
P	Pitch of component	12.7 ± 1	15.0 ± 1	25.4 ± 1
P <sub>0</sub> <sup>(2)</sup>	Pitch of sprocket hole	12.7 ± 0.3	15.0 ± 0.3	12.7 ± 0.3
P <sub>1</sub> <sup>(3)</sup>	Distance, hole center to lead	3.85 ± 0.7	3.75 ± 0.7	7.7 ± 1.0
P <sub>2</sub> <sup>(3)</sup>	Distance, hole to center of component	6.35 ± 1.3	7.5 ± 1.5	12.7 ± 1.5
F	Lead spacing	5.0 (+ 0.6/- 0.4)	7.5 (+ 0.6/- 0.4)	10.0 (+ 0.6/- 0.4)
Δh	Average deviation across tape	± 1.0 max.	± 1.0 max.	± 1.0 max.
ΔP	Average deviation in direction of reeling	± 1.0 max.	± 1.0 max.	± 1.0 max.
W	Carrier tape width	18.0 + 1/- 0.5	18.0 + 1/- 0.5	18.0 + 1/- 0.5
W <sub>0</sub>	Hold-down tape width	5.0 min.	5.0 min.	5.0 min.
W <sub>1</sub>	Position of sprocket hole	9.0 + 0.75/- 0.5	9.0 + 0.75/- 0.5	9.0 + 0.75/- 0.5
W <sub>2</sub>	Distance of hold-down tape	3.0 max.	3.0 max.	3.0 max.
H <sub>1</sub>	Maximum component height	32	40	40
H <sub>0</sub>	Height to seating plane (for kinked leads)	16.0 ± 0.5	16.0 ± 0.5	16.0 ± 0.5
H <sub>0</sub>	Height to seating plane (for straight leads)	20.0 ± 0.5	20.0 ± 0.5	20.0 ± 0.5
L	Length of cut leads	11.0 max.	11.0 max.	11.0 max.
L <sub>1</sub>	Length of lead protrusion	1.0 max.	1.0 max.	1.0 max.
D <sub>0</sub>	Diameter of sprocket hole	4.0 ± 0.2	4.0 ± 0.2	4.0 ± 0.2
t	Total tape thickness	0.9 max.	0.9 max.	0.9 max.
t <sub>1</sub>	Maximum thickness of tape and wires	1.5 max.	1.5 max.	1.5 max.

**Notes**

- (1) See "Technical Data" table  
 (2) Cumulative pitch error: ± 1 mm/20 pitches  
 (3) Obliquity maximum 3°

**REEL AND TAPE DATA** in millimeters


Reel with capacitors on tape



Ammpack with capacitors on tape

**APPROVALS**

IEC 60384-14.4 - Safety tests  
 This approval together with CB test certificate substitutes all national approvals.

**CB Certificate**

Y2-capacitor: CB test certificate:	US-26163-UL	10 pF to 4.7 nF	300 V <sub>AC</sub>	
X1-capacitor: CB test certificate:	US-26163-UL	10 pF to 4.7 nF	440 V <sub>AC</sub>	

**VDE**

Y2-capacitor: VDE marks approval:	40009669	10 pF to 4.7 nF	300 V <sub>AC</sub>	
X1-capacitor: VDE marks approval:	40009669	10 pF to 4.7 nF	440 V <sub>AC</sub>	

DIN EN 60384-14 VDE 0565-1-1:2006-04 - Safety tests

**Underwriters Laboratories Inc./Canadian Standards Association**

Y2-capacitor: UL-test certificate:	E183844	10 pF to 4.7 nF	300 V <sub>AC</sub>	
X1-capacitor: UL-test certificate:	E183844	10 pF to 4.7 nF	440 V <sub>AC</sub>	

UL 60384-14, CSA E60384-1:03 2<sup>nd</sup> edition, CSA E60384-14:09 2<sup>nd</sup> edition

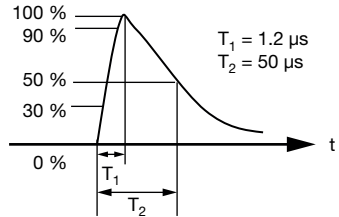
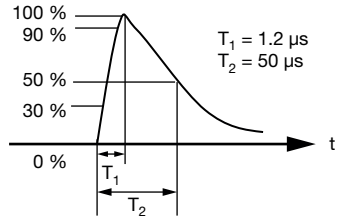
Across-the-line, antenna-coupling and line-by-pass component

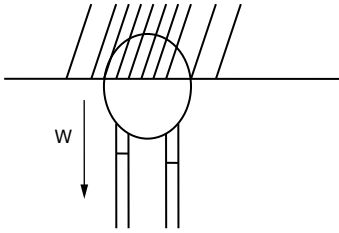
**CQC**

Y2-capacitor: CQC test certificate:	CQC05001012316	10 pF to 4.7 nF	300 V <sub>AC</sub>	
X1-capacitor: CQC test certificate:	CQC05001012316	10 pF to 4.7 nF	440 V <sub>AC</sub>	

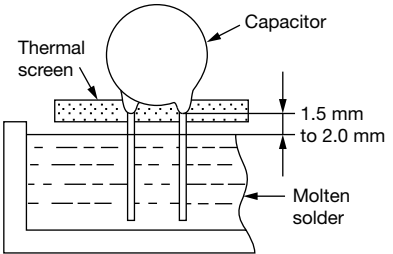
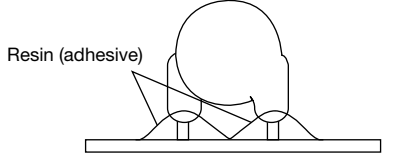
MARKING	
<p>Sample (2 sides)</p> <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;"> <p>Front</p> </div> <div style="text-align: center;"> <p>Back</p> </div> </div> <p style="margin-left: 150px;">XX - Year ΔΔ - Week</p>	<p>PN: AY2472M49Y5US63LD    Lot1: 14Z551S12    DC1: 0601          QTY: 225    Lot2:    DC2:          PO:    Batch: 200601CN          SO:    Region: 9520    SL: 0010          Ser.No: 0601H69340</p> <p style="text-align: right;">1/1</p>

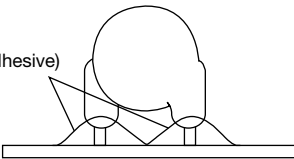
PERFORMANCE												
NO.	ITEMS		SPECIFICATION	TEST METHOD								
1	Visual and mechanical examination		No visible damage. The marking shall be legible. Dimensions are within specification.	Capacitors shall be visually inspected for visible evidence of defect. Dimensions shall be measured with calipers or micrometers.								
2	Capacitance		Within the specified tolerance.	The capacitance shall be measured at 25 °C ± 3 °C, 75 % RH maximum with 1.0 V <sub>RMS</sub> ± 0.2 V <sub>RMS</sub> , 1 kHz for Y5U, Y5S, and 1 MHz for U2J.								
3	Dissipation factor (D.F.)		U2J: 0.3 % max. Y5U, Y5S: 2.5 % max.	The dissipation factor shall be measured at 25 °C ± 3 °C, 75 % RH maximum with 1.0 V <sub>RMS</sub> ± 0.2 V <sub>RMS</sub> , 1 kHz for Y5U, Y5S, and 1 MHz for U2J.								
4	Insulation resistance (I.R.)		10 GΩ min.	Insulation resistance shall be measured within 60 s ± 5 s of charging at 500 V <sub>DC</sub> .								
5	Dielectric strength (between lead wires)		No damage.	2600 V <sub>AC</sub> are applied for 60 s. 50 mA max. (destructive test)								
6	Temperature characteristic	External appearance	No visible damage. The marking shall be legible.	The capacitance shall be measured at each step specified in table below. The capacitance change from the value of step 3 shall not exceed the limit specified.								
		Capacitance change	n/a									
		Dissipation factor	U2J: 0.5 % max. at 1 V, 1 MHz Y5U, Y5S: 5 % max. at 1 V, 1 kHz									
		Insulation resistance	10 GΩ min. at 500 V <sub>DC</sub> 60 s at 25 °C and -40 °C 500 MΩ min. at 500 V <sub>DC</sub> 60 s at 125 °C	<table border="1" style="width: 100%; text-align: center;"> <thead> <tr> <th>Step</th> <th>Temperature</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>25 °C ± 3 °C</td> </tr> <tr> <td>2</td> <td>-40 °C ± 3 °C</td> </tr> <tr> <td>3</td> <td>25 °C ± 3 °C</td> </tr> </tbody> </table>	Step	Temperature	1	25 °C ± 3 °C	2	-40 °C ± 3 °C	3	25 °C ± 3 °C
		Step	Temperature									
1	25 °C ± 3 °C											
2	-40 °C ± 3 °C											
3	25 °C ± 3 °C											
Dielectric strength (between lead wires)	5 s 250 % rated voltage	<table border="1" style="width: 100%; text-align: center;"> <tbody> <tr> <td>4</td> <td>125 °C ± 3 °C</td> </tr> <tr> <td>5</td> <td>25 °C ± 3 °C</td> </tr> </tbody> </table>	4	125 °C ± 3 °C	5	25 °C ± 3 °C						
4	125 °C ± 3 °C											
5	25 °C ± 3 °C											

PERFORMANCE				
NO.	ITEMS		SPECIFICATION	TEST METHOD
7	High temperature operation life	External appearance	No visible damage. The marking shall be legible.	<p>Test voltage: 1.5 kV<sub>AC</sub>, 60 s Impulse voltage: each individual capacitor shall be subjected to a 5 kV impulse for three times. Before the capacitors are applied to life test.</p>  <p>The specimen capacitors shall be submitted to an endurance test of 1000 h + 48 h / - 0 h in a chamber at 125 °C ± 3 °C with a voltage of 550 V<sub>AC</sub>.</p> <p>Pre-treatment: capacitor shall be backed at 125 °C ± 3 °C for 1 h before initial measurements.</p> <p>Post-treatment: capacitors shall be placed at room condition for 24 h ± 2 h before measurements.</p>
		Capacitance change	± 15 % max.	
		Dissipation factor	U2J: 0.5 % max. at 1 V, 1 MHz Y5U, Y5S: 5 % max. at 1 V, 1 kHz	
		Insulation resistance	3 GΩ min. at 500 V <sub>DC</sub> , 60 s	
		Dielectric strength (between lead wires)	No failure at 1.5 kV <sub>AC</sub> , 60 s	
8	Life Test	External appearance	No visible damage. The marking shall be legible.	<p>Test voltage: 1.5 kV<sub>AC</sub>, 60 s Impulse voltage: each individual capacitor shall be subjected to a 5 kV impulse for three times. Before the capacitors are applied to life test.</p>  <p>The specimen capacitors shall be submitted to an endurance test of 1000 h + 48 h / - 0 h in a chamber at 125 °C ± 3 °C with a voltage of 550 V<sub>AC</sub>, except that once every hour the voltage shall be increase to 1000 V<sub>AC</sub> for 0.1 s.</p> <p>Pre-treatment: capacitor shall be backed at 125 °C ± 3 °C for 1 h before initial measurements.</p> <p>Post-treatment: capacitors shall be placed at room condition for 24 h ± 2 h before measurements.</p>
		Capacitance change	± 15 % max.	
		Dissipation factor	U2J: 0.5 % max. at 1 V, 1 MHz Y5U, Y5S: 5 % max. at 1 V, 1 kHz	
		Insulation resistance	3 GΩ min. at 500 V <sub>DC</sub> , 60 s	
		Dielectric strength (between lead wires)	No failure at 1.5 kV <sub>AC</sub> , 60 s	

PERFORMANCE						
NO.	ITEMS		SPECIFICATION	TEST METHOD		
9	Humidity test (under steady state)	External appearance	No visible damage.	Ambient temperature: 40 °C ± 2 °C Relative humidity: 90 % to 95 % RH Duration: 500 h + 48 h / - 0 h Without loading  Pre-treatment: capacitor shall be stored at 40 °C ± 2 °C for 24 h ± 5 h before initial measurements.  Post-treatment: capacitor shall be stored for 2 h at room conditions before final measurements.		
		Capacitance change	U2J: ± 10 % Y5U, Y5S: ± 20 %			
		Dissipation factor	U2J: 0.5 % max. at 1 V, 1 MHz Y5U, Y5S: 5 % max. at 1 V, 1 kHz			
		Insulation resistance	3 GΩ min. at 500 V <sub>DC</sub> , 60 s			
		Dielectric strength (between lead wires)	No failure at 1.5 kV <sub>AC</sub> , 60 s			
10	Humidity test (under load state)	External appearance	No visible damage. The marking shall be legible.	Ambient temperature: 40 °C ± 2 °C Relative humidity: 90 % to 95 % RH Duration: 500 h + 48 h / - 0 h Loading voltage: 440 V <sub>AC</sub>  Pre-treatment: capacitor shall be stored at 40 °C ± 5 °C for 24 h ± 2 h before initial measurements.  Post-treatment: capacitor shall be stored for 2 h at room conditions before final measurements.		
		Capacitance change	U2J: ± 10 % Y5U, Y5S: ± 15 %			
		Dissipation factor	U2J: 0.5 % max. at 1 V, 1 MHz Y5U, Y5S: 5 % max. at 1 V, 1 kHz			
		Insulation resistance	3 GΩ min. at 500 V <sub>DC</sub> , 60 s			
		Dielectric strength (between lead wires)	No failure at 1.5 kV <sub>AC</sub> , 60 s			
11	Biased humidity	External appearance	No visible damage. The marking shall be legible.	Loading voltage: 440 V <sub>AC</sub> Ambient temperature: 85 °C ± 3 °C Relative humidity: 85 % RH Duration: 1000 h + 48 h / - 0 h  Pre-treatment: capacitor shall be stored at 40 °C ± 5 °C for 24 h ± 2 h, then place at room condition for 24 h ± 2 h before initial measurements.  Post-treatment: capacitor shall be stored for 24 h at room conditions before final measurements.		
		Capacitance change	U2J: ± 10 % Y5U, Y5S: ± 15 %			
		Dissipation factor	U2J: 0.5 % max. at 1 V, 1 MHz Y5U, Y5S: 5 % max. at 1 V, 1 kHz			
		Insulation resistance	3 GΩ min. at 500 V <sub>DC</sub> , 60 s			
		Dielectric strength (between lead wires)	No failure at 1.5 kV <sub>AC</sub> , 60 s			
12	Termination strength	Pull test	External appearance	As a figure, fix the body of capacitor, apply a tensile weight gradually to each lead wire in the radial direction of capacitor up to 20 N, and keep it for 10 s ± 1 s.  		
			Capacitance change		Within specification	
			Dissipation factor		Within specification	
			Insulation resistance		Within specification	
		Bending test	External appearance		Lead wire should not be cut off, capacitor should not be broken.  Bending each lead wire to 90° from the lead egress with 2.5 N force, then back to original position and bent again from the same direction. Totally 3 bends, 3 s each time. 1 bend: bending to 90° the return to normal position is one bend. Start from 1.6 mm to 3.2 mm from the part body.	



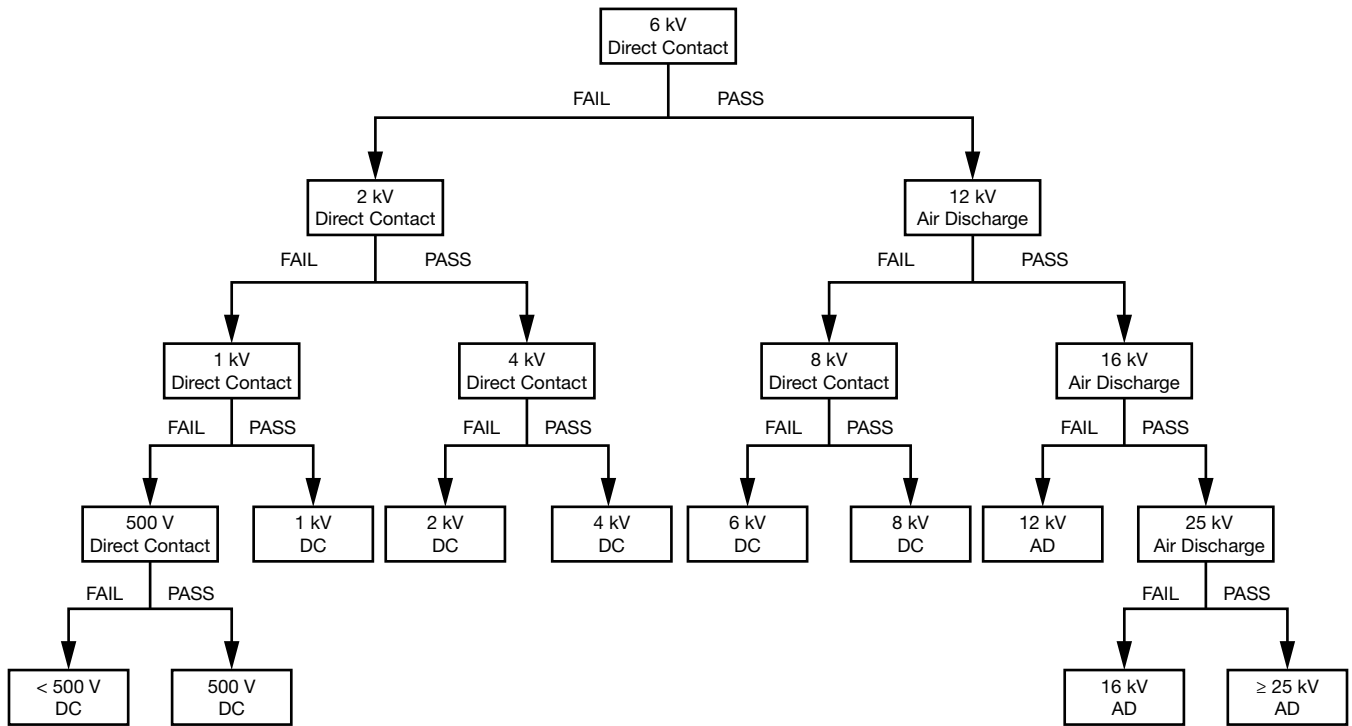
PERFORMANCE				
NO.	ITEMS		SPECIFICATION	TEST METHOD
13	Resistance to solder heat	Visual	No visible damage. The marking shall be legible.	<p>The lead wire shall be immersed into the melted solder of <math>260\text{ }^{\circ}\text{C} \pm 5\text{ }^{\circ}\text{C}</math> up to about 1.5 mm to 2 mm from the main body for <math>10\text{ s} \pm 2\text{ s}</math>. Inspect under 10 x magnification</p>  <p>Pre-treatment: Capacitor shall be stored at <math>125\text{ }^{\circ}\text{C} \pm 5\text{ }^{\circ}\text{C}</math> for 1 h, then placed at room condition for <math>24\text{ h} \pm 2\text{ h}</math> before initial measurements.</p> <p>Post-treatment: Capacitor shall be stored for <math>24\text{ h} \pm 2\text{ h}</math> at room condition.</p>
		Capacitance change	Within $\pm 10\%$	
		Dissipation factor	U2J: 0.5 % max. at 1 V, 1 MHz Y5U, Y5S: 5 % max. at 1 V, 1 kHz	
		Insulation resistance	1 G $\Omega$ min. at 500 V <sub>DC</sub> , 60 s	
		Dielectric strength (between lead wires)	No failure at 1.5 kV <sub>AC</sub> , 60 s	
14	Solderability	External appearance	95 % of terminations evenly covered with solder under 10 x magnification.	<p>Method A at category 3, steam aging for <math>8\text{ h} \pm 15\text{ min}</math>. Solder and temperature:</p> <p>a) Lead (Pb)-free solder (Sn-3Ag-0.5Cu) <math>245\text{ }^{\circ}\text{C} \pm 5\text{ }^{\circ}\text{C}</math></p> <p>b) H63 eutectic solder <math>235\text{ }^{\circ}\text{C} \pm 5\text{ }^{\circ}\text{C}</math> dip lead wire into an ethanol solution of <math>25\% \pm 0.5\%</math> rosin and then into molten solder for <math>5\text{ s} + 0\text{ s} / - 0.5\text{ s}</math>.</p> <p>Depth of immersion within 1.25 mm, immerse and withdraw at <math>25\text{ mm/s} \pm 6\text{ mm/s}</math></p>
15	Vibration test	Visual	No visible damage. The marking shall be legible.	 <p>Solder the capacitor and gum up the body to the test jig by resin (adhesive). The capacitor should be firmly soldered to the supporting lead wire. Vibration change from 10 Hz to 2000 Hz, then back to 10 Hz. Total amplitude: 1.5 mm with 5 g max., 12 cycles, 20 min for each mutually perpendicular directions, 3 directions.</p>
		Capacitance change	Within $\pm 10\%$	
		Dissipation factor	U2J: 0.5 % max. at 1 V, 1 MHz Y5U, Y5S: 5 % max. at 1 V, 1 kHz	
		Insulation resistance	10 G $\Omega$ min. at 500 V <sub>DC</sub> , 60 s	

PERFORMANCE				
NO.	ITEMS		SPECIFICATION	TEST METHOD
16	Mechanical shock	External appearance	No visible damage. The marking shall be legible.	 <p>Resin (adhesive)</p> <p>Solder the capacitor and gum up the body to the test jig by resin (adhesive). 3 shocks in 2 directions should be applied, totally 3 mutually perpendicular axes, 18 shocks. Shock from: half-sine Duration: 6 ms Acceleration: 100 g</p>
		Capacitance change	Within the specified tolerance.	
		Dissipation factor	U2J: 0.5 % max. at 1 V, 1 MHz Y5U, Y5S: 5 % max. at 1 V, 1 kHz	
		Insulation resistance	10 GΩ min. at 500 V <sub>DC</sub> , 60 s.	
17	Resistance to solvents	External appearance	No visible damage. The marking shall be legible.	<p>Leave parts in solvent for 3 to 8 min at 25 °C ± 5 °C, 1 min air-drying Rub parts against wet bristle 10 times (3 x for marking, 10 x for part damage)</p> <p>Solvent 1: 1 part (by volume) of isopropyl alcohol, 3 parts (by volume) of mineral spirits</p> <p>Solvent 2: Terpene defluxer</p> <p>Solvent 3: 42 parts (by volume) of water, 1 part (by volume) of propylene glycol, 1 part (by volume) of monoethanolamine</p>
18	Temperature cycle	Capacitance change	Within ± 10 % for U2J Within ± 20 % for Y5U and Y5S	<p>The capacitor should be run 1000 temperature cycles. Step as below: Step 1 -55 °C + 0 °C / - 3 °C, dwell time ≤ 30 min Step 2 Transition time ≤ 1 min Step 3 +125 °C + 3 °C / - 0 °C, dwell time ≤ 30 min Step 4 Transition time ≤ 1 min</p> <p>Pre-treatment: capacitor shall be stored at 125 °C ± 3 °C for 1 h, then placed at room condition for 24 h ± 2 h before initial measurement.</p> <p>Post-treatment: capacitor shall be stored for 24 h ± 2 h at room condition.</p>
		Dissipation factor	U2J: 0.5 % max. at 1 V, 1 MHz Y5U, Y5S: 5 % max. at 1 V, 1 kHz	
		Insulation resistance	3 GΩ min at 500 V <sub>DC</sub> , 60 s	
		Dielectric strength	No failure at 1.5 kV <sub>AC</sub> , 60 s	
		External appearance	No visible damage. The marking shall be legible.	
19	High temperature exposure (storage)	External appearance	No visible damage. The marking shall be legible.	<p>Storage capacitor at 125 °C ± 3 °C for 1000 h + 48 h / - 0 h without loading.</p> <p>Pre-treatment: capacitor shall be stored at 125 °C ± 3 °C for 1 h, then placed at room condition for 24 h ± 2 h before initial measurement.</p> <p>Post-treatment: capacitor shall be stored for 24 h ± 2 h at room condition.</p>
		Capacitance change	Within ± 10 % for U2J Within ± 20 % for Y5U and Y5S	
		Dissipation factor	U2J: 0.5 % max. at 1 V, 1 MHz Y5U, Y5S: 5 % max. at 1 V, 1 kHz	
		Insulation resistance	1 GΩ min. at 500 V <sub>DC</sub> , 60 s	



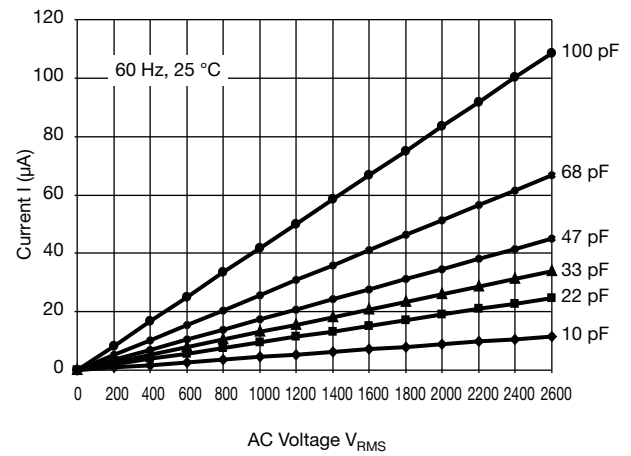
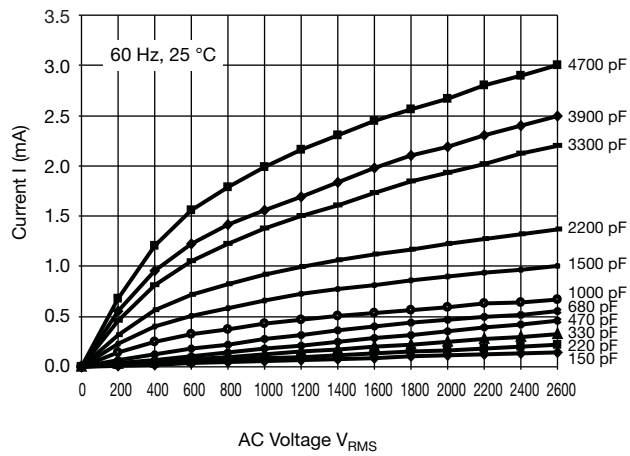
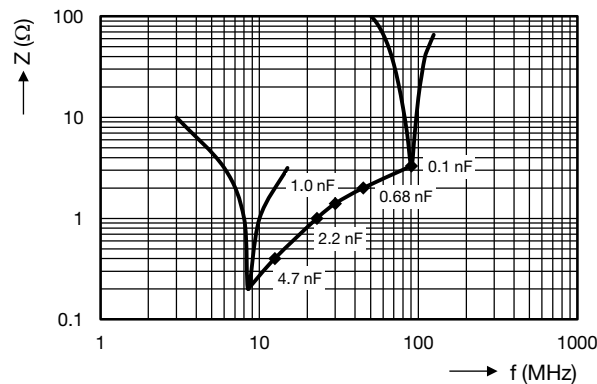
PERFORMANCE				
NO.	ITEMS	SPECIFICATION	TEST METHOD	
20	ESD	External appearance	No visible damage. The marking shall be legible.	See chart "ESD Test Method" below
		Capacitance change	Within $\pm 10\%$	
		Dissipation factor	U2J: 0.5 % max. at 1 V, 1 MHz Y5U, Y5S: 5 % max. at 1 V, 1 kHz	
		Insulation resistance	1 G $\Omega$ min. at 500 V <sub>DC</sub> , 60 s.	

**ESD TEST METHOD**



**Notes**

- DC means "direct contact discharge".
- AC means "air discharge".
- Classify the components according to the highest ESD voltage level survived during ESD testing.

**LEAKAGE CURRENT VS. VOLTAGE (Typical)**

**IMPEDANCE VS. FREQUENCY (Typical)**


Lead configuration: length = 30 mm, lead spacing: standard, lead diameter: standard, inline crimp

**Note**

- The capacitors meet the essential requirements of "EIA 198". Unless stated otherwise all electrical values apply at an ambient temperature of  $25\text{ °C} \pm 3\text{ °C}$ , at normal atmospheric conditions.

RELATED DOCUMENTS	
General Information	<a href="http://www.vishay.com/doc?28536">www.vishay.com/doc?28536</a>
CB Test Certificate	<a href="http://www.vishay.com/doc?22254">www.vishay.com/doc?22254</a>
VDE Marks Approval	<a href="http://www.vishay.com/doc?22256">www.vishay.com/doc?22256</a>
UL Test Certificate	<a href="http://www.vishay.com/doc?22253">www.vishay.com/doc?22253</a>
CQC Test Certificate	<a href="http://www.vishay.com/doc?22255">www.vishay.com/doc?22255</a>

SAMPLE KIT	
Part Number	AY21-KIT-HF
Link	<a href="http://www.vishay.com/doc?28553">www.vishay.com/doc?28553</a>



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