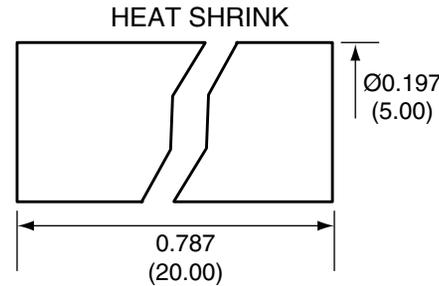
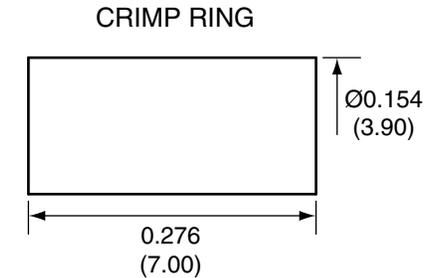
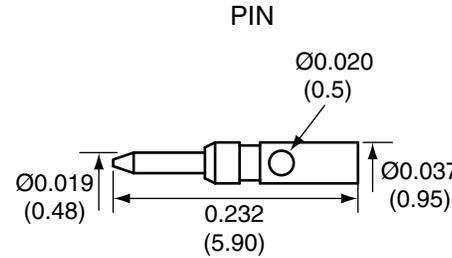
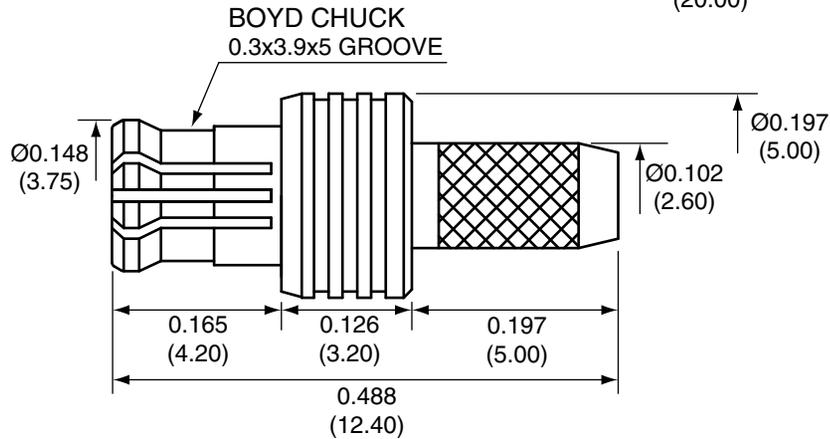


Description	Material	Finish
Body	Brass	Nickel
Pin	Brass	Gold
Insulation	PTFE	N/A
Crimp Ring	Brass	Gold
Boyd Chuck	BE CU	Gold
Heat Shrink	Polyolefin	Black

REVISIONS			
REV	DESCRIPTION	DATE	APPV
B	Added new title block and heat shrink; Updated instructions	12-JUL-12	SAH



SIDE VIEW



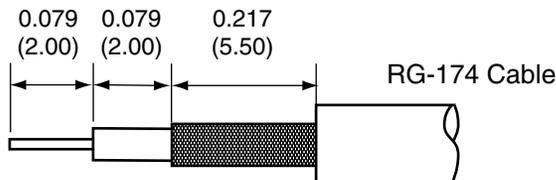
CONMCX007 ASSEMBLY INSTRUCTIONS

1. Strip cable to recommended dimensions.
2. Slip heat shrink and crimp ring onto stripped cable.
3. Solder the pin to the center conductor.
4. Insert the pin, center conductor, and insulator into the body until the top of the pin is even with the body.
5. Wrap the braid around the tail of the body and crimp the ring with a 0.128" hex crimp tool (or one labeled for use with RG-174 cable).
6. Use heat shrink to cover crimp.

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. ALL DIMENSIONS ARE IN INCHES [mm].
2. DIMENSIONS APPLY AFTER FINISHING.
3. MANUFACTURE TO BE COMPLIANT WITH EU RoHS DIRECTIVE.
4. SAFETY BREAK ALL SHARP CORNERS AND EDGES .02 MAXIMUM.

RECOMMENDED CABLE STRIPPING DIMENSIONS



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MATERIAL:	TOLERANCES: .020 [0.50]-.200 [5.00]= ±.008 [0.20] .200 [5.00]-1.200 [30.00]= ±.016 [0.40] 1.20 [30.0]-4.75 [120.0]= ±.024 [0.60] 4.75 [120.0]-12.40 [315.0]= ±.040 [1.0]	PROJECTION:
FINISH:	DRAWN: B.MURPHY DT: 12-JUL-12	ANGLES: ±1°
	ENGR: S.HOGAN DT: 12-JUL-12	

Linx 159 ORT LANE MERLIN, OR 97532	
TITLE: MCX MALE CABLE END CRIMP FOR RG174 CABLE	
SIZE: A	REV: B
DWG. NO. CONMCX007	SHEET 1 OF 1
SCALE: 2:1	DO NOT SCALE DRAWING